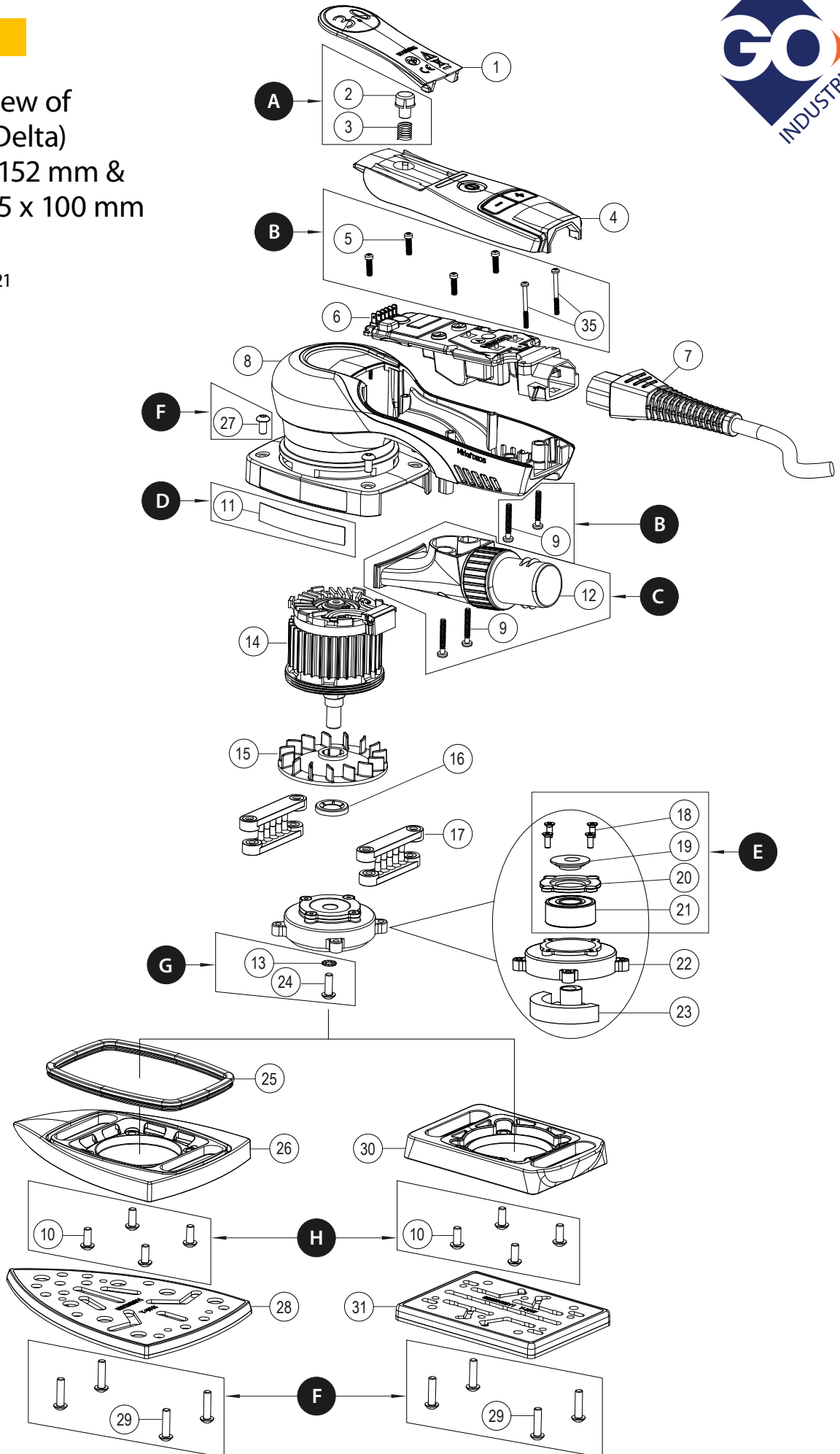


Exploded view of  
 DEOS 663 (Delta)  
 100 x 152 x 152 mm &  
 DEOS 343 75 x 100 mm  
 (220–240 V)

Updated 22.09.2021



DEOS 663 (Delta) 100 x 152 x 152 mm & DEOS 343 75 x 100 mm (220-240V) Spare Part kits

Electrical tool must be serviced by a qualified repair person and in accordance with national requirements.

**Note!** Repairs done by non-authorized repairer will breach the Mirka warranty.

Mirka Code	Item	Description	Kit	Qty	Tightening Torque
<b>MIE6520211</b>		<b>Start Button kit</b>			
	2	Start Button	A	1	
	3	Start Button Spring		1	
<b>MIE6520511</b>		<b>Screw kit</b>			
	5	Screw	B	4	0,5 Nm/0,4 ft-lb
	9	Screw		2	1,4 Nm/1,0 ft-lb
	35	Screw		2	0,5 Nm/0,4 ft-lb
<b>MIE6621211</b>		<b>Swivel Exhaust kit</b>			
	9	Housing Screw	C	2	1,4 Nm/1,0 ft-lb
	12	Swivel Exhaust		1	
		Type Label kit 220-240V EU			
	11	Type Label 663 Delta	D	5	
	11	Type Label 343		5	
<b>MIE3321811</b>		<b>Bearing kit</b>			
	18	Screw		4	1 Nm/0,7 ft-lb
	19	Dust Shield	E	1	
	20	Bearing Flange		1	
	21	Ball Bearing		1	
<b>MIE3322711</b>		<b>Pad Screw kit</b>			
	27	Screw	F	4	2,4 Nm/1,8 ft-lb
	29	Screw		4	2,4 Nm/1,8 ft-lb
<b>MIE3322411</b>		<b>Balancing Housing Screw kit</b>			
	13	Washer	G	1	
	24	Screw		1	2,4 Nm/1,8 ft-lb
<b>MIE3321011</b>		<b>Backing Plate Screw kit</b>			
	10	Screw	H	4	2,4 Nm/1,8 ft-lb

Separate spare parts on next page.

## DEOS 663 (Delta) 100 x 152 x 152 mm & DEOS 343 75 x 100 mm (220-240V) Spare Parts

Mirka Code	Item	Description	Kit	Qty	Tightening Torque
MIE3310111	1	<b>Lever 3.0mm</b>		1	
	2	Start Button	A	1	
	3	Spring	A	1	
MIE6510411	4	<b>Cover Plate</b>		1	
	5	Screw	B	4	0,5 Nm/0,4 ft-lb
MIE6510611	6	<b>Speed Controller *</b>		1	
MIE6510611CN	6	<b>Speed Controller CN*</b>		1	
MIE9016011	7	<b>Rewireable Mains Cable 4,3m CE 230V EU</b>		1	
MIE9017011	7	<b>Rewireable Mains Cable 4,3m CE 230V UK</b>		1	
MIE9017111	7	<b>Rewireable Mains Cable 4,3m CE 230V CH</b>		1	
MIE9017511	7	<b>Rewireable Mains Cable 4,3m CE 230V ANZ</b>		1	
MIE9017611	7	<b>Rewireable Mains Cable 4,3m CE 230V ARG</b>		1	
MIE9017411	7	<b>Rewireable Mains Cable 4,3m 230V CN</b>		1	
MIE6610811	8	<b>Housing</b>		1	
	9	Screw	B,C	4	1,4 Nm/1,0 ft-lb
	10	Screw	H	4	2,4 Nm/1,8 ft-lb
	11	Type Label	D	1	
	12	Swivel Exhaust	C	1	
	13	Washer	G	1	
MIE3321411	14	<b>Motor 230 V*</b>		1	25 Nm/18,4 ft-lb
MIE3311511	15	<b>Fan</b>		1	
MIE3361611	16	<b>Pushlock Washer 12mm</b>		1	
MIE3311711	17	<b>Pad Support</b>		2	
	18	Screw	E	4	1 Nm/0,7 ft-lb
MIE3311911	19	<b>Dust Shield</b>	E	1	
	20	Bearing Flange	E	1	
	21	Ball Bearing	E	1	
MIE3312211	22	<b>Bearing Housing</b>		1	
MIE6612311	23	<b>Balancing Weight 100x152x152 mm/ 75x100mm</b>		1	
	24	Screw	G	1	2,4 Nm/1,8 ft-lb
MIE6612511	25	<b>Seal - (DEOS 663)</b>		1	
MIE6612611	26	<b>Backing Plate 100x152x152mm</b>		1	
	27	Screw	F	4	2,4 Nm/1,8 ft-lb
8292663011	28	<b>Backing Pad Net 100x152x152mm Grip 32H Med</b>		1	
	29	Screw	F	4	2,4 Nm/1,8 ft-lb
MIE3412611	30	<b>Backing Plate 75x100mm</b>		1	
8292343011	31	<b>Backing Pad 75x100mm Grip 29H Medium</b>		1	
	35	Screw	B	2	0,5 Nm/0,4 ft-lb

\* Spare parts only available to authorized repairers.