

Automatic Lubrication

Single line parallel systems selection guide

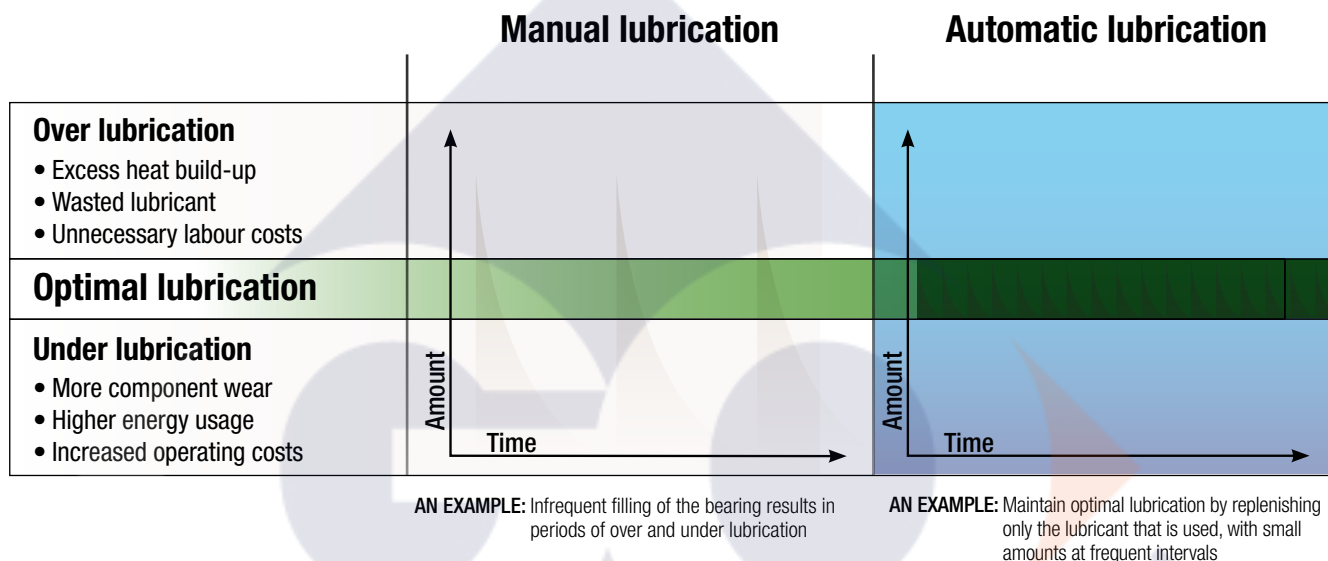


- Select and configure pumps, controllers, injectors and accessories for centralised lubrication
- Field-proven performance in a rugged environment; mining, infrastructure or heavy construction
- Dyna-Star™ lubrication pump
- GL-1™ injectors
- GLC™ X Smart and GLC™ 2200 controllers

Centralised lubrication

Graco's automatic lubrication solutions ensure that your machinery is lubricated when it's needed most – while it is working. In order to avoid friction that cause severe wear and tear to your machine tool, production and press equipment, our line of centralised lubrication systems is delivering precise amounts of lubricants at frequent intervals to every lube point – even if they are hard to reach.

Choose automatic lubrication and bid farewell to risks and other challenges related to manual lubrication:



Single line parallel automatic lubrication

Automatic lubrication systems lubricate multiple points from a single centralised system. There are many possible configurations, such as single line parallel, series progressive, dual line, multi-line, etc.

A **single line parallel system** is the simplest automatic lubrication system. A pump pressurises a main supply line and fills a number of individual piston distributors or injectors. Each injector serves one lubrication point and can be easily adjusted to deliver precise amounts of lubricant with a high degree of accuracy.

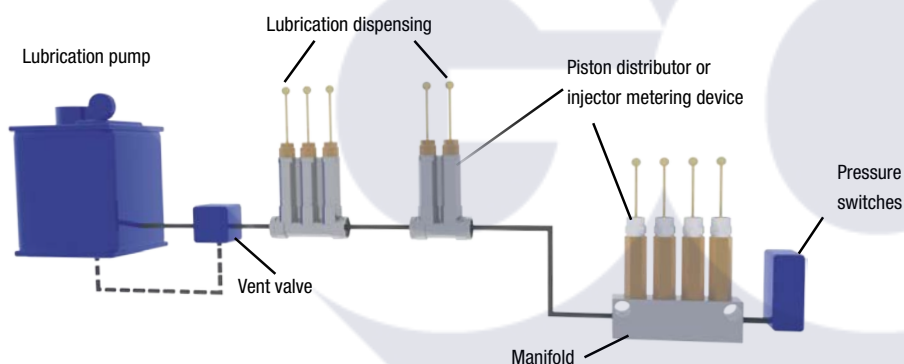
Benefits



Single line parallel automatic lubrication systems



Components of a single line parallel automatic lubrication system



PUMPS & RESERVOIRS:

store and provide the lubricant to the system

CONTROLLER:

activates the system

INJECTOR:

dispenses the right amount of lubricant to the lubrication point.

How it works

In this configuration, the pump builds up pressure to trigger the metering device and to deliver the precise amount of lubricant to the lubrication point or bearing.

Applications

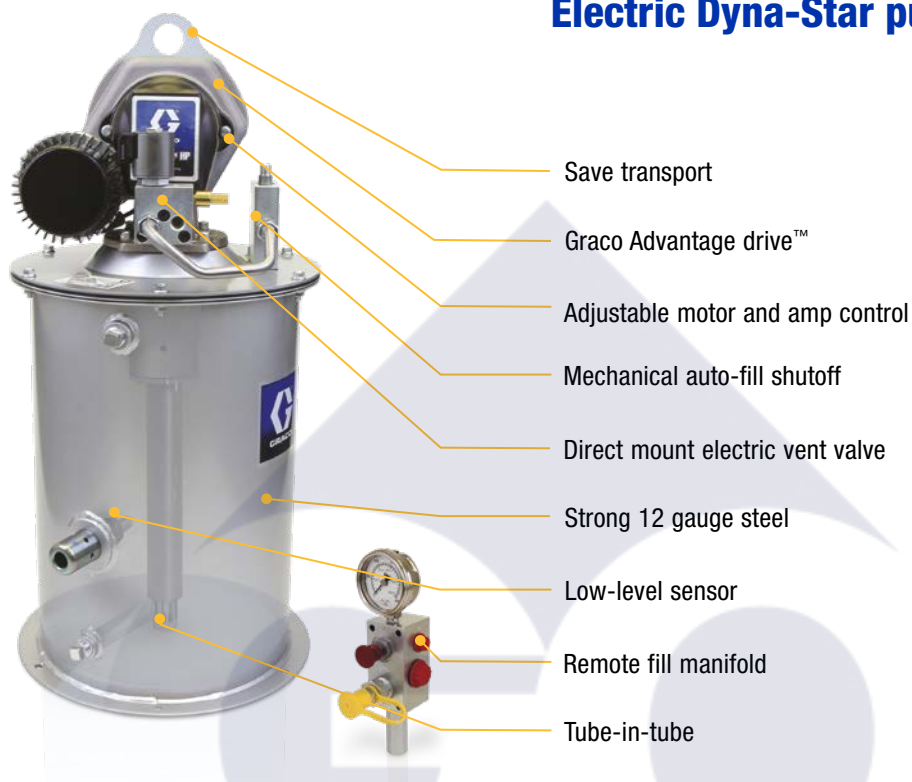
There are many industries that trust Graco's single line parallel automatic lubrication systems to function in the toughest and harshest heavy-duty environments like

- ▶ Mining
- ▶ Infrastructure and heavy construction

You can also consult our complimentary brochure **Automatic Lubrication - Series Progressive System selector guide (300765ENEU)** for a diverse range of industrial applications.

Rugged equipment that works as hard as you do

Electric Dyna-Star pump



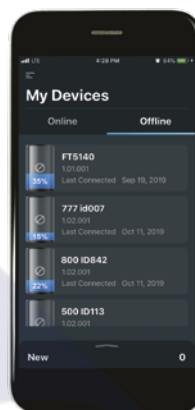
Compact Dyna-Star®



GLC™ X Smart controller and Auto Lube™ app



- Easy-to-read screen
- Real-time system reporting
- Smart device and mobile app



- Control lubrication profile configurations
- Manage devices
- Communicate in real time

GLC2200 controller



- Monitoring LEDs
- Digital readout
- Visual and audible alarms

GL-1 series Injectors



- Hex-head adjustment nut
- Injector Covers
- Unibody design
- GL-1 manifold
- Output spectrum sleeves

System design selector for EDS & GL-1 injectors

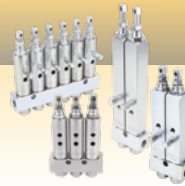


Select the electric Dyna-Star pump model

which suits your requirements



Select the vent valve outlet fitting



Select the GL-1 series injectors & manifolds



Select the injector INLET fittings



1

Select the compact or electric Dyna-Star pump model

For a complete list of available Dyna-Star pump models, please refer to the Industrial Lubrication Buyer's guide (Item no. 340821) on www.graco.com

2

Select the vent valve outlet fitting

117832

6 JIC x 3/8" NPT, straight

3

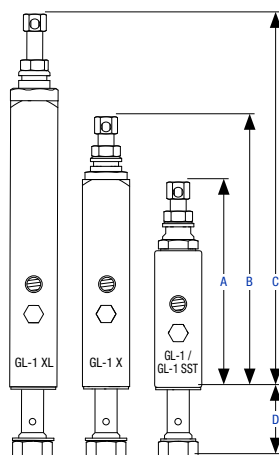
Select the GL-1 series injectors & manifolds

GL-1 injectors and manifold assemblies

	GL-1	GL-1 SST	GL-1 X	GL-1 XL
One-point assembly	114901	—	24X801	24X811
Two-point assembly	114902	—	24X802	24X812
Three-point assembly	114903	—	24X803	24X813
Four-point assembly	114904	—	24X804	24X814
Five-point assembly	114905	—	24X805	24X815
Six-point assembly	117206	—	24X806	24X816
Single replacement injector, no manifold	114909	25N109	24X807	24X817

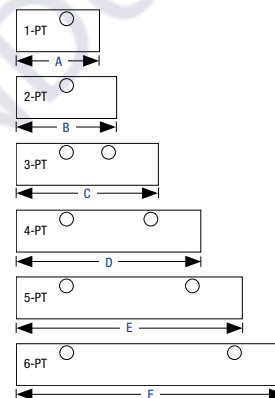
GL-1 Bare injector manifolds (no injectors included)

	GL-1	GL-1 SST	GL-1 X	GL-1 XL
One-point assembly	114911	25N101	114911	114911
Two-point assembly	114912	25N101	114912	114912
Three-point assembly	114913	25N101	114913	114913
Four-point assembly	114914	25N101	114914	114914
Five-point assembly	114915	25N101	114915	114915
Six-point assembly	118206	25N101	118206	118206



GL-1 INJECTOR DIMENSIONS

A	134.6 mm (5.3 in)
B	175.3 mm (6.9 in)
C	241.3 mm (9.5 in)
D	43.2 mm (1.7 in)



GL-1 MANIFOLD DIMENSIONS

A	63.5 mm (2.5 in)
B	76.2 mm (3.0 in)
C	106.7 mm (4.2 in)
D	139.7 mm (5.5 in)
E	170.2 mm (6.7 in)
F	203.2 mm (8.0 in)

SYSTEM DESIGN SELECTOR FOR EDS & GL-1 INJECTORS



Select the main line
HP hose



Select the injector
OUTLET fittings



Select the secondary line
HP hose



Select the
LUBE POINT fittings

5

6

7

8

4

Select the injector INLET fittings and branch tee

117832	6 JIC x 3/8" NPT, straight
120064	6 JIC x 3/8" NPT, elbow
128567	3/8" NPT branch tee - to split main line and to connect 2 injector banks

Inlet accessories

156849	Hex reducing nipple to combine 2 injector manifolds - 500 bar, 3/8" NPT (m) x 3/8" NPT (m)
100040	Injector manifold end plug - 3/8" NPT square head

5

Select the main line (from pump to injector)

Hose end fitting	HP hose	Hose end fitting
17P337 6 JIC F x 3/8" Hose ID swivel F	17P336 Hose 3/8" ID, 30m	17P337 6 JIC F x 3/8" Hose ID swivel F

6

Select the injector OUTLET fittings

Compression	17T780 6 mm, straight
	OR
	17T781 6 mm, elbow

7

Select the secondary line (from injector to lube point)

HIGH PRESSURE HOSE					
Hose studs	Hose Sleeve	HP hose (8.6mm OD)	Hose wrap	Hose Sleeve	Hose studs
17R565 6 mm, straight		17S552 25 m			17R565 6 mm, straight
OR		OR			OR
17R566 6 mm, elbow	17L648	17S553 50 m	123147 10 m	17L648	Compression 17R566 6 mm, elbow
		OR			
		130938 50 m pre-filled			

8

Select the LUBE POINT fittings

COMPRESSION		
Thread size	Straight	Elbow
6 mm X M6	17R573	17R574
6 mm X M8	17R575	17R576
6 mm X M10	17R577	17R578
6 mm X 1/4" BSP	17R571	17R572
6 mm X 1/8" BSP	17L548	17L546

Technical information

Dyna-Star pumps



ELECTRIC modules

	77X960	77X990
EDS HP pump with Autofill shut-off and low level monitor	77X202 60 pound / 27 kg reservoir	77X203 90 pound / 41 kg reservoir
GLC2200 controller	24N468	
GLC2200 wiring harness	24P314	
Low level sensor cable	129072	
EDS pump power cable	77X546	
Pressure switch	24N181	
Remote fill manifold	77X542	



PNEUMATIC module

	241573
Fire-ball 300 pump, 50:1, 55 kg	239887
Dyna-Star pump, 10:1, 27 kg	—
Dyna-Star pump, 10:1, 55 kg	—
Reservoir assembly	241486
Hydraulic control assembly	—
Vent valve assembly	241572



HYDRAULIC modules

	247574	247444	24Y407	24Y408
Fire-ball 300 pump, 50:1, 55 kg	—	—	—	—
Dyna-Star pump, 10:1, 27 kg	247540	—	—	—
Dyna-Star pump, 10:1, 55 kg	—	247443	—	—
Reservoir assembly	247575	241486	—	—
Hydraulic control assembly	247538	247538	—	—
Vent valve assembly	243170	243170	—	—
Dyna-Star 10:1, 90# - with mechanical AFSO	—	—	X	—
Dyna-Star 10:1, 60# - with mechanical AFSO	—	—	—	X

Please refer to the ILE buyer's guide (Item no. 340821) on www.graco.com to check the complete product offering.

COMPACT modules

	PART NUMBER
CDS pump, 12L, vent valve, pressure, low level switch	CD1211
CDS pump, 12L, vent valve, pressure, Autofill shut-off and low level switch	CD1213
CDS pump, 12L, vent valve, pressure, Transducer, low level transducer	CD1312
CDS pump, 12L, vent valve, pressure, transducer, Autofill shut-off, low level transducer	CD1314
CDS pump, 20L, vent valve, pressure, low level switch	CD2221
CDS pump, 20L, vent valve, pressure, Autofill shut-off and low level switch	CD2223
CDS pump, 20L, vent valve, pressure, transducer, low level transducer	CD2322
CDS pump, 20L, vent valve, pressure, transducer, Autofill shut-off, low level transducer	CD2324



Technical information and accessories

GLC™ X Smart controller

CONTROLLERS

	Part number
GLC X controller with 20-ft (6-m) cable	26A855
GLC X controller	26A814

GL-1 series

GL-1 SERIES INJECTORS

	GL-1	GL-1 SST	GL-1 X	GL-1 XL
Maximum operating pressure	241bar (3,500psi)	241bar (3,500psi)	414 bar (6,000psi)	414 bar (6,000psi)
Minimum operating pressure	128 bar (1,850psi)	128 bar (1,850psi)	128 bar (1,850psi)	128 bar (1,850psi)
Reset pressure	41 bar (600psi)	41 bar (600psi)	69 bar (1,000psi)	69 bar (1,000psi)
Output volume per cycle	0.13 – 1.31 cm ³ (0.008 – 0.08 in ³)	0.13 – 1.31 cm ³ (0.008 – 0.08 in ³)	0.25 – 1.31 cm ³ (0.015 – 0.08 in ³)	0.57 – 5.0 cm ³ (0.035 – 0.305 in ³)
Materials	Zinc-plated carbon steel	316 stainless steel	Zinc-plated carbon steel	Zinc-plated carbon steel

Accessories

GLX X SMART CONTROLLER

	PART NUMBER
GLC X pump simulator	26A853
GLC X 6 m (20 ft) cable	26A882
GLC X to compact Dyna-Star® 1-m (3-ft) cable	26A883
14-pin mating connector kit	26A888

INJECTOR

	GL-1	GL-1 SST	GL-1 X	GL-1 XL
Injector cover kit, polycarbonate	17L754	17L754	17L754*	17L755*
Injector crossport kit	115120	–	115120	115120
Zerk and cap kit (5 pack)	17Y511	17Y498	17Y511	17Y511
Adjustment screw and lock nut (5 pack)	17Y510	17Y498	–	–
Seal repair kit	241234	241234	25A081	25A080

* Included with every GL-1 X and GL-1 XL injector.

COMPACT modules

	PART NUMBER	DESCRIPTION	PART NUMBER
Reservoir, CDS, 12L, low level, transducer, plug	25E166	Kit, Autofill shut-off	25P686
Reservoir, CDS, 12L, low level, transducer, overfill, no follower plate	25R122	Cartridge, Autofill shut-off	25E341
Reservoir, CDS, 12L, low level, switch, overfill, no follower plate	25R124	Packing O-ring	132302
Reservoir, CDS, 12L, low level, switch, overfill	25R120	Manual, instructions	3A6998
Reservoir, CDS, 12L, low level, transducer, overfill	25R118	Kit, 35# drum cover	25R314
Reservoir, CDS, 12L, low level, switch, plug	25E323	Plate, follower, assembly	25P496
Reservoir, CDS, 12L, low level, transducer, overfill	25R118	Cap, plug	404157
Reservoir, CDS, 20L, low level, switch, overfill	25R121	Kit, repair, handle	287072
Reservoir, CDS, 20L, low level, transducer, overfill	25R119	Cable, 6ft, vent valve	24N402
Reservoir, CDS, 20L, low level, switch, plug	25E324	Kit, switch, pressure, 3000PSI	25R333
Packing, O-ring	132302	Kit, follower plate	25P693
Cable, 6ft, vent valve, 2 pin	24N402	Kit, cable, CDS	25P947
Harness, wiring, M12(F) to bare wire	126331	Kit, transducer, pressducer	25R332
Cable, CDS vent valve, motor, level, 12 pin	25R560	-	-

Accessories

Output spectrum sleeves

GL-1 output target cc (in³)	Output target ratio		Colour	10-pack part number
	From minimum	From maximum		
GL-1 / GL-1 SST INJECTORS				
0.1 (0.01)	1.0	0.10	N/A	N/A
0.5 (0.03)	2.0	0.50	Red	17K601
0.8 (0.05)	3.0	0.60	Silver	17K602
1.0 (0.06)	4.0	0.80	Gold	17K603
1.3 (0.08)	5.0	1.00	Green	17K604
GL-1 X INJECTORS				
0.3 (0.01)	1.0	0.20	N/A	N/A
0.5 (0.03)	2.0	0.40	Red	17K601
0.7 (0.04)	3.0	0.50	Silver	17K602
0.8 (0.06)	3.3	0.60	Gold	17K603
1.2 (0.07)	5.0	0.75	Green	17K604
GL-1 X INJECTORS				
0.6 (0.04)	1.0	0.10	N/A	N/A
0.8 (0.05)	1.5	0.15	Red	17K601
1.0 (0.06)	2.1	0.25	Silver	17K602
1.5 (0.09)	2.8	0.30	Gold	17K603
2.0 (0.12)	3.4	0.40	Green	17K604
2.0 (0.13)	3.9	0.45	Black	17N453
2.5 (0.15)	4.3	0.50	Purple	17N454
3.0 (0.18)	5.4	0.60	Blue	17N455
3.5 (0.21)	6.4	0.75	Orange	17N456
4.0 (0.24)	7.5	0.90	Brown	17N457
5.0 (0.30)	8.6	1.00	Yellow	17N458

17N455



Red alert filter

- 380µm, 36 in² steel mesh
- Visual alert for filter service

17L366



Inline filter

- 400µm steel mesh
- 344 bar (5,000 PSI) max pressure

77X523



MORE INFORMATION IS AVAILABLE AT

Additional automatic lubrication solutions tools and brochures to compliment your activities:

Selector tool

Online tool to easily find out which automatic lubrication set is compatible with different heavy-duty equipment. Select equipment specifications in the menu and the tool will return an all-inclusive kit with a pump and a valve package part number along with a downloadable manual.



www.graco.com/gb/en/products/ad/yellow-iron-kit-selector.html

Literature



Lubrication solutions

► 300742ENEU



Automatic Lubrication

Series progressive systems selection guide

► 300765ENEU



ILE buyers guide

► 340821ENEU



ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

GRACO LOCATIONS

MAILING ADDRESS

P.O. Box 1441
Minneapolis, MN 55440-1441
Tel: 612-623-6000
Fax: 612-623-6777

AMERICAS

MINNESOTA

Worldwide Headquarters
Graco Inc.
88-11th Avenue N.E.
Minneapolis, MN 55413

EUROPE

BELGIUM

European Headquarters
Graco Distribution BV
Industrieterrein-Oude Bunders
Slakweidestraat 31
3630 Maasmechelen,
Belgium
Tel: 32 89 770 700
Fax: 32 89 770 777

ASIA PACIFIC

AUSTRALIA

Graco Australia Pty Ltd.
Suite 17, 2 Enterprise Drive
Bundoora, Victoria 3083
Australia
Tel: 61 3 9468 8500
Fax: 61 3 9468 8599

CHINA

Graco Fluid Equipment
(Shanghai) Co., Ltd
Building 7, No. 1-2,
Wenshui Road 299
Jing'an District
Shanghai 200436
P.R. China
Tel: 86 512 6260 5711
Fax: 86 21 6495 0077

INDIA

Graco Hong Kong Ltd.
India Liaison Office
Room 432, Augusta Point
Regus Business Centre 53
Golf Course Road
Gurgaon, Haryana
India 122001
Tel: 91 124 435 4208
Fax: 91 124 435 4001

JAPAN

Graco K.K.
1-27-12 Hayabuchi
Tsuzuki-ku
Yokohama City, Japan 2240025
Tel: 81 45 593 7300
Fax: 81 45 593 7301

KOREA

Graco Korea Inc.
38, Samsung 1-ro 1-gil
Hwaseong-si, Gyeonggi-do,
18449
Republic of Korea
Tel: 82 31 8015 0961
Fax: 82 31 613 9801

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Europe

+32 89 770 700
FAX +32 89 770 777
WWW.GRACO.COM