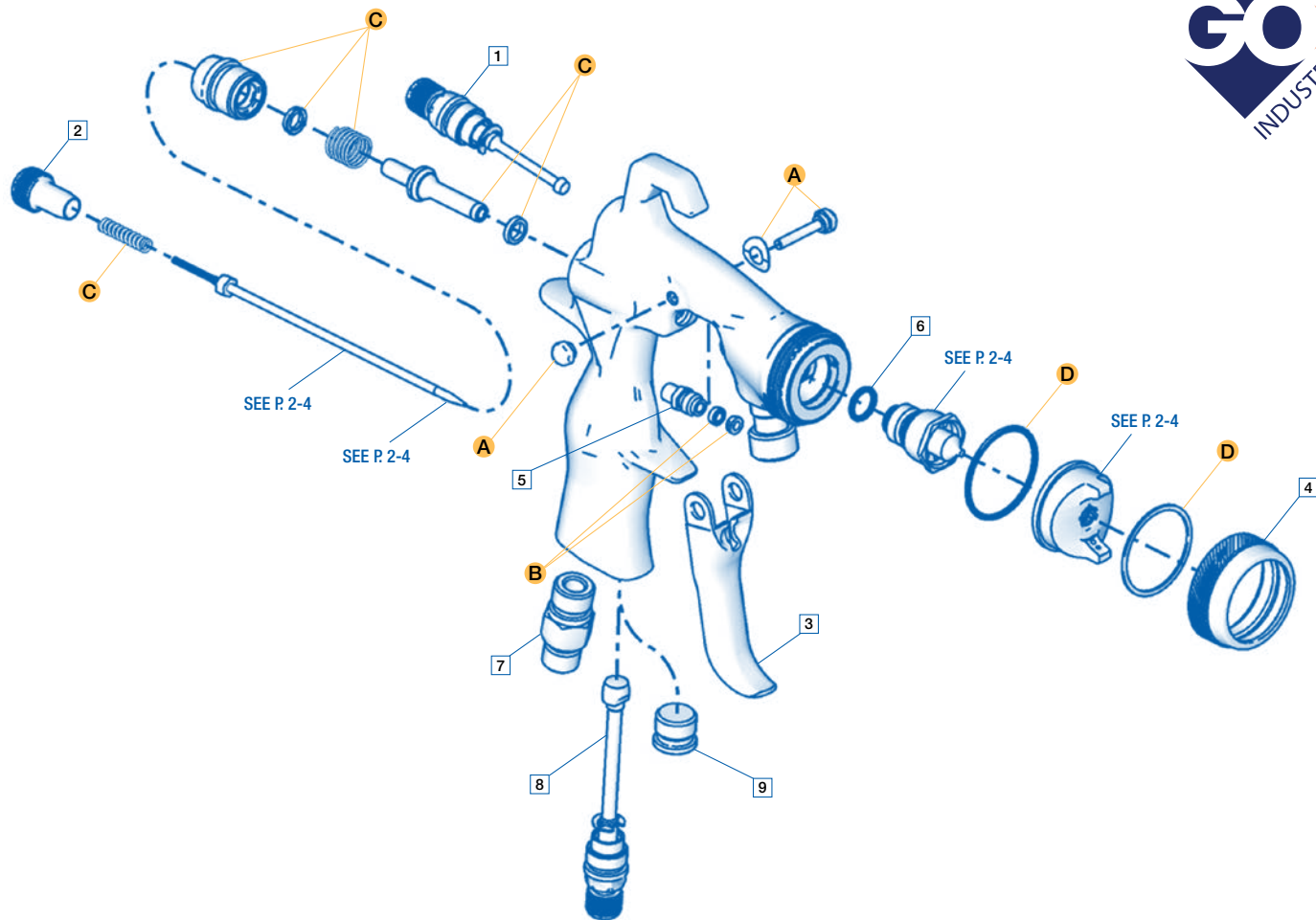




AirPro™ Air Spray Gun Parts



Part Number	Description	Description
1	289796 VALVE, air control assembly	A Included in Trigger Repair Kit 289143 (contains 5 of each part).
2	289097 VALVE, fluid control	B Included in Needle Packing Repair Kit 289455 (contains 5 of each part).
3	289140 TRIGGER, gun	C Included in Air Valve Repair Kit 289407.
4	289079 RING, retaining	D Included in Air Valve Repair Kit 289791 (contains 5 of each part).
5	289793 NUT	see p. 2-4 NEEDLE, assembly
6	111457 PACKING, o-ring	see p. 2-4 TIP, needle
7	289451 FITTING, air inlet	see p. 2-4 NOZZLE, fluid, pressure feed
8	289142 VALVE, assembly, air inlet	see p. 2-4 AIRCAP, assembly (includes D)
9	289452 NUT, air plug (not assembled)	

For more information visit www.graco.com/finishing or call 1-877-844-7226

Versatile Product Line

Offered in three air spray technologies to fit the needs of your environment, Graco's AirPro gun has the versatility and flexibility to accommodate a variety of spraying needs.



AirPro Spray Gun



HVLP



COMPLIANT



CONVENTIONAL

	HVLP	COMPLIANT	CONVENTIONAL
FINISH QUALITY	Good	Better	Best
TRANSFER EFFICIENCY	High	High	Medium
FLUID FLOW	Low	Medium	High
AIR FLOW	High	Low	Low

AirPro Cross Reference for XT Guns

Pressure Feed Guns General Metal Spray Guns

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.020 (0.5)	288726	289773	289458	289350
234636	Conventional	0.030 (0.8)	288929	289773	289459	288183
234637	Conventional	0.042 (1.1)	288930	289773	289460	288184
234638	Conventional	0.055 (1.4)	288931	289773	289462	288185
234639	Conventional	0.070 (1.8)	288932	289774	289464	288185
234640	Conventional	0.086 (2.2)	288933	289066	289466	289004
234641	Conventional	0.110 (2.8)	288934	289069	289467	289007
N/A	HVLP	0.020 (0.5)	288935	289041	289458	289350
234647	HVLP	0.030 (0.8)	288936	289041	289459	288183
234648	HVLP	0.042 (1.1)	288937	289041	289460	288184
234649	HVLP	0.055 (1.4)	288938	289041	289462	288185
234650	HVLP	0.070 (1.8)	288939	289041	289464	288185
234651	HVLP	0.086 (2.2)	288940	289070	289466	289004
234652	HVLP	0.110 (2.8)	288941	289043	289467	289007
N/A	Compliant	0.020 (0.5)	288942	289042	289458	289350
234693	Compliant	0.030 (0.8)	288943	289042	289459	288183
234694	Compliant	0.042 (1.1)	288944	289042	289460	288184
234695	Compliant	0.055 (1.4)	288945	289042	289462	288185
234696	Compliant	0.070 (1.8)	288946	289042	289464	288185
N/A	Compliant	0.086 (2.2)	288947	289044	289466	289004
N/A	Compliant	0.110 (2.8)	288948	289045	289467	289007

General Metal with Stainless Steel Tip

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234644	Conventional	0.042 (1.1)	288949	289773	289461	289010
234645	Conventional	0.055 (1.4)	288950	289773	289463	289013
234646	Conventional	0.070 (1.8)	288951	289774	289465	289013
234653	HVLP	0.042 (1.1)	288952	289041	289461	289010
234654	HVLP	0.055 (1.4)	288953	289041	289463	289013
234655	HVLP	0.070 (1.8)	288954	289041	289465	289013
N/A	Compliant	0.042 (1.1)	288955	289042	289461	289010
N/A	Compliant	0.055 (1.4)	288956	289042	289463	289013
N/A	Compliant	0.070 (1.8)	288957	289042	289465	289013

Gravity Feed Guns Without Gravity Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234662	Conventional	0.055 (1.4)	289002	289773	289493	288185
234663	Conventional	0.070 (1.8)	289003	289773	289494	289001
234658	HVLP	0.055 (1.4)	289005	289771	289495	289001
234659	HVLP	0.070 (1.8)	289006	289771	289496	289001
234685	Compliant	0.055 (1.4)	289008	289772	289497	288185
234686	Compliant	0.070 (1.8)	289009	289772	289498	288185

With Gravity Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234705	Conventional	0.055 (1.4)	289011	289773	289493	288185
234706	Conventional	0.070 (1.8)	289012	289773	289494	289001
234713	HVLP	0.055 (1.4)	289014	289771	289495	289001
234714	HVLP	0.070 (1.8)	289015	289771	289496	289001
234721	Compliant	0.055 (1.4)	289017	289772	289497	288185
234722	Compliant	0.070 (1.8)	289018	289772	289498	288185

With 3M™ PPS™ Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234677	Conventional	0.055 (1.4)	289020	289773	289493	288185
234678	Conventional	0.070 (1.8)	289021	289773	289494	289001
234681	HVLP	0.055 (1.4)	289023	289771	289495	289001
234682	HVLP	0.070 (1.8)	289024	289771	289496	289001
234689	Compliant	0.055 (1.4)	289026	289772	289497	288185
234690	Compliant	0.070 (1.8)	289027	289772	289498	288185

Siphon Feed Guns With Siphon Cup

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234717	Conventional	0.055 (1.4)	289028	289769	289487	288984
234718	Conventional	0.070 (1.8)	289029	289769	289488	288984
N/A	HVLP	0.055 (1.4)	289030	289435	289489	289001
N/A	HVLP	0.070 (1.8)	289031	289435	289490	289001
234732	Compliant	0.055 (1.4)	289032	289768	289491	288984
234733	Compliant	0.070 (1.8)	289033	289768	289492	288984



Pressure Feed - Other Application Areas

Automotive

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.030 (0.8)	288929	289773	289459	288183
N/A	Conventional	0.042 (1.1)	288930	289773	289460	288184
N/A	Conventional	0.055 (1.4)	288931	289773	289462	288185
N/A	HVLP	0.040 (1.0)	289034	289771	289468	288184
N/A	HVLP	0.047 (1.2)	289035	289771	289469	288185
N/A	HVLP	0.055 (1.4)	289541	289771	289495	289001
N/A	Compliant	0.040 (1.0)	289036	289772	289470	288184
N/A	Compliant	0.047 (1.2)	289037	289772	289471	288185
N/A	Compliant	0.055 (1.4)	289542	289772	289497	288185

Wood

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.020 (0.5)	288958	288862	289472	289350
N/A	Conventional	0.030 (0.8)	288959	288862	289473	288183
N/A	Conventional	0.040 (1.0)	289109	288862	289474	288184
N/A	HVLP	0.020 (0.5)	288960	288864	289472	289350
N/A	HVLP	0.030 (0.8)	288961	288864	289473	288183
N/A	HVLP	0.040 (1.0)	289110	288864	289474	288184
N/A	Compliant	0.020 (0.5)	288962	288863	289472	289350
N/A	Compliant	0.030 (0.8)	288963	288863	289473	288183
N/A	Compliant	0.040 (1.0)	289111	288863	289474	288184

Waterborne

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.030 (0.8)	288964	289046	289475	288184
N/A	Conventional	0.042 (1.1)	288965	289046	289476	288184
N/A	Conventional	0.055 (1.4)	288966	289046	289477	288185
N/A	HVLP	0.030 (0.8)	288967	289047	289475	288184
N/A	HVLP	0.042 (1.1)	288968	289047	289476	288184
N/A	HVLP	0.055 (1.4)	288969	289047	289477	288185
N/A	Compliant	0.030 (0.8)	288970	289048	289475	288184
N/A	Compliant	0.042 (1.1)	288971	289048	289476	288184
N/A	Compliant	0.055 (1.4)	288972	289048	289477	288185

High Wear

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.059 (1.5)	288973	288861	289478	N/A
N/A	Conventional	0.070 (1.8)	288974	289049	289479	N/A
N/A	Conventional	0.086 (2.2)	288975	289049	289480	N/A
N/A	HVLP	0.059 (1.5)	288976	289115	289481	N/A
N/A	HVLP	0.070 (1.8)	288977	289325	289482	N/A
N/A	HVLP	0.086 (2.2)	288978	289325	289483	N/A
N/A	Compliant	0.059 (1.5)	288979	289050	289481	N/A
N/A	Compliant	0.070 (1.8)	288980	289327	289482	N/A
N/A	Compliant	0.086 (2.2)	288981	289327	289483	N/A

Adhesive

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
N/A	Conventional	0.051 (1.3)	288982	289051	289484	288185
N/A	Conventional	0.070 (1.8)	288983	289051	289485	288185

Spatter

XT Part Number	Spray Type	Nozzle in (mm)	AirPro Part Number	AirPro Aircap Kit	AirPro Needle/ Nozzle Kit	AirPro Needle Tip Kit (5 pack)
234788	HVLP	0.042 (1.1)	288985	289053	289460	288184