



**10 Year
Warranty!**

The Pump of Choice for Your Most Demanding High-Volume Applications

The Fire-Ball 425 features a 4.25 inch air motor to supply the power you need for long pipe runs and higher-volume dispensing. An ideal choice for applications where multiple dispenses happen at the same time.



Durable Casting

Thick cast aluminum air motor housing offers unmatched durability.

Fewer Repairs

Fewer moving parts in the air motor assembly means less downtime and low repair cost.

Superior Sealing

Non-metallic poppet valves offer positive sealing performance, even with contaminated “dirty” air environments for long life without repair.

Extended Seal Life

In-line pump design aligns the air motor piston and fluid piston rods to maximize seal life.

Corrosion-Resistant

Corrosion-resistant design utilizes liquid nitriding, nickel plating, stainless steel, aluminum and chrome on key components for longer life.

Typical Applications

- Automotive dealerships
- Fast lube centers
- Service shops
- Heavy-duty dealerships
- Fleet services facilities
- In-plant
- Lube trucks
- Mining

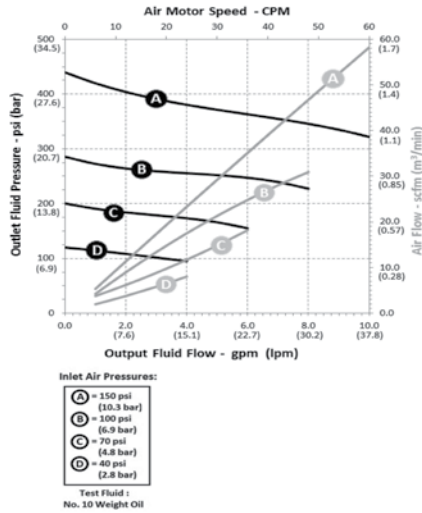
Typical Fluids Handled

- Petroleum- and synthetic-based oils (motor, gear and ATF)

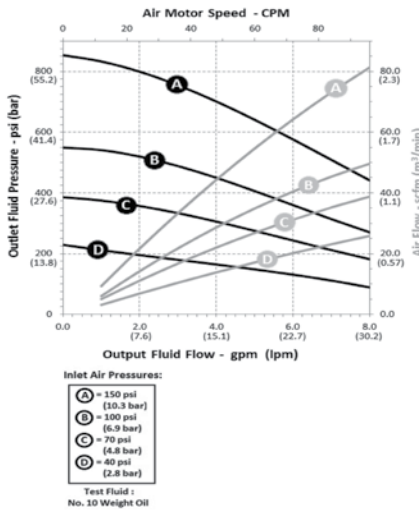


Pump Performance

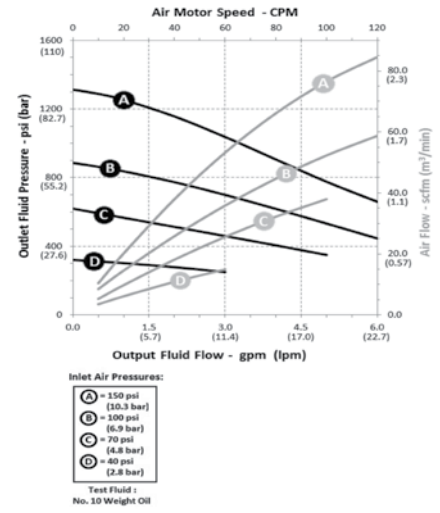
Fire-Ball 425 3:1 Pumps



Fire-Ball 425 6:1 Pumps



Fire-Ball 425 10:1 Pumps



Technical Specifications

	3:1	6:1	10:1
Fluid Pressure Ratio	3:1	6:1	10:1
Air Motor Effective Diameter	4.25 in (107.9 mm)	4.25 in (107.9 mm)	4.25 in (107.9 mm)
Maximum Fluid Working Pressure	540 psi (37 bar / 3.7 MPa)	1,100 psi (76 bar / 7.6 MPa)	1,800 psi (124 bar / 12.4 MPa)
Approximate Free Flow Rate @ 100 psi	12 gal/min (57 liters/min)	6 gal/min (42 liters/min)	4 gal/min (30 liters/min)
Output per Cycle	631 cc	261 cc	189 cc
Approximate Air Use and Flow @ 100 psi (80 cpm)	43 scfm @ 13.4 gpm (1.23 m ³ /min @ 50.6 lpm)	44 scfm @ 6.7 gpm (1.25 m ³ /min @ 25.4 lpm)	45 scfm @ 4.0 gpm (1.27 m ³ /min @ 15.2 lpm)
Air Inlet	1/2 in NPT(F)	1/2 in NPT(F)	1/2 in NPT(F)
Fluid Inlet	1-1/2 in NPT(F)	1-1/2 in NPT(F)	1-1/2 in NPT(F)
Fluid Outlet	3/4 in NPT(F)	3/4 in NPT(F)	3/4 in NPT(F)
Air Operation Range	40 psi to 180 psi (2.8 bar to 12 bar)	40 psi to 180 psi (2.8 bar to 12 bar)	40 psi to 180 psi (2.8 bar to 12 bar)
Maximum Recommended Pump Speed	66 cpm	78 cpm	60 cpm
Cycles per Gallon (Liter)	6 (1.6)	14.5 (3.8)	20 (5.3)
Wetted Parts	Steel, polyurethane, aluminum, nitrile	Steel, polyurethane, aluminum, nitrile	Steel, polyurethane, aluminum, nitrile
Sound Pressure Level	82 dB(A)	79.5 dB(A)	78 dB(A)
Approximate Weight	46 lb (20.9 kg)	35 lb (15.9 kg)	29 lb (13.2 kg)
Instruction Manual	308485	308608	308655

Ordering Information

Fire-Ball 425 Pumps

Part Number	Description
237526	3:1 Universal oil pump
238108	6:1 Universal oil pump
205626	10:1 Universal oil pump
222065	10:1 Oil pump, 55 gal (400 lb) drum size, cover mount
222095	10:1 Oil pump, 55 gal (400 lb) drum size, bung mount





Ordering Information

Oil Pump Packages



Package Number	244846	244628*	244847	225782**	225786**	225853**
Package Type	Wall-mounted	Wall-mounted	Wall-mounted	Cover-mounted	Bung-mounted	Universal supply
Maximum Container Size	Universal	Universal	Universal	55 gal (200 l)	55 gal (200 l)	Universal
Ratio	3:1	6:1	10:1	10:1	10:1	10:1
Pump	237526	238108	205626	222065	222095	205626
Hose/Fitting Kit	222068	222068	222068	222066	222066	222068
Fluid Hose Size	3/4 in x 1.5 ft	3/4 in x 1.5 ft	3/4 in x 1.5 ft	3/4 in x 6 ft	3/4 in x 6 ft	3/4 in x 1.5 ft
Air Hose Size	1/2 in x 1.5 ft	1/2 in x 1.5 ft	1/2 in x 1.5 ft	1/2 in x 6 ft	1/2 in x 6 ft	1/2 in x 1.5 ft
Cover	-	-	-	200326	-	-
Filter, Regulator, Lubricator [FRL]	217072	217072	217072	-	-	-
Air Shutoff Valve	110225	110225	110225	-	-	-
Fluid Shutoff Valve	108537	108537	108537	-	-	-
Wall Mount Bracket	238245	238245	238245	-	-	-
Instruction Manual	309351	309351	309351	307883	307883	306520

*Order low-level cut-off (203688) (1-1/2 in NPT) separately for metered dispense systems.

**Order low-level cut-off (203688) (1-1/2 in NPT) separately for metered dispense. Use 1/2 in (12.7 mm) air regulator (104266) and air pressure gauge (100960) as required; must be ordered separately.

Ordering Information

Lube Truck Packages



Package Number	206656*	222067*
Ratio	10:1	10:1
Package Type	Lube truck	Lube truck
Maximum Container Size	55 gal (200 l) closed-head	55 gal (200 l) closed-head
Pump	222065	222095
Dispense/ Hose Fitting Kit	222066	222066
Fluid Hose Size	1/2 in x 6 ft (12.7 mm x 1.8 m)	1/2 in x 6 ft (12.7 mm x 1.8 m)
Offset Cover	207367	–
Pump Clamp	–	204095
Hold Down Kit	207361	207361
Bung Adapter	–	224579
Instruction Manual	307883	307883
CE Package	241056	241057

*Order 1/2 in (12.7 mm) air regulator (104266) and gauge (100960) separately.