

► Continuous Mixers

With ToughTek continuous mixers, it's easy to mix pre-blended mortar products such as EIFS, plaster, stucco, self-leveling underlayments, refractory materials, masonry and grout. Just set the water flow rate for your specific material, break bags of material into the hopper, and the system automatically does the rest. Expect rugged performance and easy maintenance with durable wear parts and components.



ToughTek CM20

For large jobs, the affordable CM20 continuous mixer achieves higher output than traditional methods and comparable mixers while maintaining a high quality mix. In addition, the CM20 is the first continuous mixer on the market to be rated for a standard 120V circuit so you can plug it in and start mixing anywhere on the site.



ToughTek CM40

Ideal for larger projects, the ToughTek CM40 continuous mixer will improve your crew's production rates with an output of up to 300 bags per hour of self-leveling underlayment. The CM40 also comes with a water flow meter and water booster pump so you can easily set and adjust water flow while maintaining water pressure, giving your operation consistent results continuously, day to day.

► Tech Specs and Ordering Information

The Graco ToughTek line of continuous mixers are built with your needs in mind. Depending on your job requirements, Graco has you covered.



MODEL	ToughTek CM20	ToughTek CM40
Industry	Repair & Masonry Mortar Stucco/EIFS	Repair Mortar Self-leveling Underlayment (SLU)
Material Output	40 bags/hr Stucco	300 bags/hr Self-leveling Underlayment
Maximum Flow Rate*	6.5 gpm (24 lpm)	18 gpm (70 lpm)
Maximum Particle Size	5/16 in (8 mm)	5/16 in (8 mm)
Power Input	120V, 15A 230V, 10A, 1Ph	230V, 30A, 1Ph 230V, 30A, 1Ph, 50Hz 230V, 25A, 3Ph, 50Hz
Chemical Compatibility	Water Based Materials	Water Based Materials
System Weight	210 lbs (95 Kg)	440 lbs (200 Kg)
Manual	3A5202	3A4350

*Testing in water

CM Systems

CM20 Systems

25M530 CM20 System, 120V, 15A

25M563 CM20 System, 230V, 10A

CM40 Systems

25M080 CM40 System, 230V, 30A, 1Ph, 50Hz

25M081 CM40 System, 230V, 30A, 1Ph, 60Hz

25M082 CM40 System, 230V, 25A, 3Ph, 50Hz

CM40 Silo Systems

25M085 CM40 Silo System, 230V, 30A, 1Ph, 50Hz

25M086 CM40 Silo System, 230V, 30A, 1Ph, 60Hz

25M087 CM40 Silo System, 230V, 25A, 3Ph, 50Hz