

Dyna-Star[®] HP and HF Pump

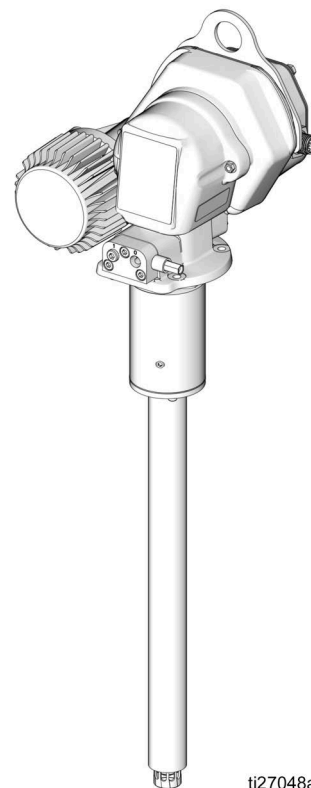
332514T
EN

Provides lubricant flow and pressure to operate a single line automatic lubrication system. For automatic lubrication systems only. For professional use only. Not approved for use in explosive atmospheres or hazardous locations.



Important Safety Instructions
Read all warnings and instructions in this manual. Save these instructions.

Models: Page 2; Series C



ti27048a



Models

Pump Models	Tube in Tube	HP Pump	HF Pump	Vent Valve	Compatible Reservoirs			Maximum Working Pressure	
					35/60 Pound	90/120 Pound	400 Pound	3500 psi 24.1 MPa, 241 bar	5000 psi 34.47 MPa, 344 bar
77X000		X			X				X
77X001	X	X			X				X
77X002	X	X				X			X
77X003	X	X					X		X
77X011	X	X		X	X			X	
77X012	X	X		X		X		X	
77X013	X	X		X			X	X	
77X014			X		X			X	
77X015			X			X		X	
77X016			X				X	X	

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

 WARNING	
	FIRE AND EXPLOSION HAZARD When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion: • Use equipment only in well ventilated area. • Eliminate all ignition sources, such as cigarettes and portable electric lamps. • Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline. • Do not plug or unplug power cords or turn lights on or off when flammable fumes are present. • Ground all equipment in the work area. • Use only grounded hoses. • Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area.
  	SKIN INJECTION HAZARD High-pressure fluid from dispensing device, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment. • Do not point dispensing device at anyone or at any part of the body. • Do not put your hand over the fluid outlet. • Do not stop or deflect leaks with your hand, body, glove, or rag. • Follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses and couplings daily. Replace worn or damaged parts immediately.

! WARNING

 	PRESSURIZED EQUIPMENT HAZARD Over-pressurization can result in equipment rupture and serious injury. • A pressure relief valve is required at each pump outlet. • Follow Pressure Relief Procedure in this manual before servicing.
	PRESSURIZED ALUMINUM PARTS HAZARD Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage. • Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents. • Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.
 	EQUIPMENT MISUSE HAZARD Misuse can cause death or serious injury. • Do not operate the unit when fatigued or under the influence of drugs or alcohol. • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS from distributor or retailer. • Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use. • Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only. • Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards. • Make sure all equipment is rated and approved for the environment in which you are using it. • Use equipment only for its intended purpose. Call your distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or over bend hoses or use hoses to pull equipment. • Keep children and animals away from work area. • Comply with all applicable safety regulations.
 	MOVING PARTS HAZARD Moving parts can pinch, cut or amputate fingers and other body parts. • Keep clear of moving parts. • Do not operate equipment with protective guards or covers removed. • Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure and disconnect all power sources.

 WARNING	
	BURN HAZARD Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns: • Do not touch hot fluid or equipment.
	PERSONAL PROTECTIVE EQUIPMENT Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to: • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturers.



Typical Installation: Injector System

The installation shown in below is only a guide for selecting and installing system components. Contact your Graco distributor for assistance in planning a system to suit your needs.

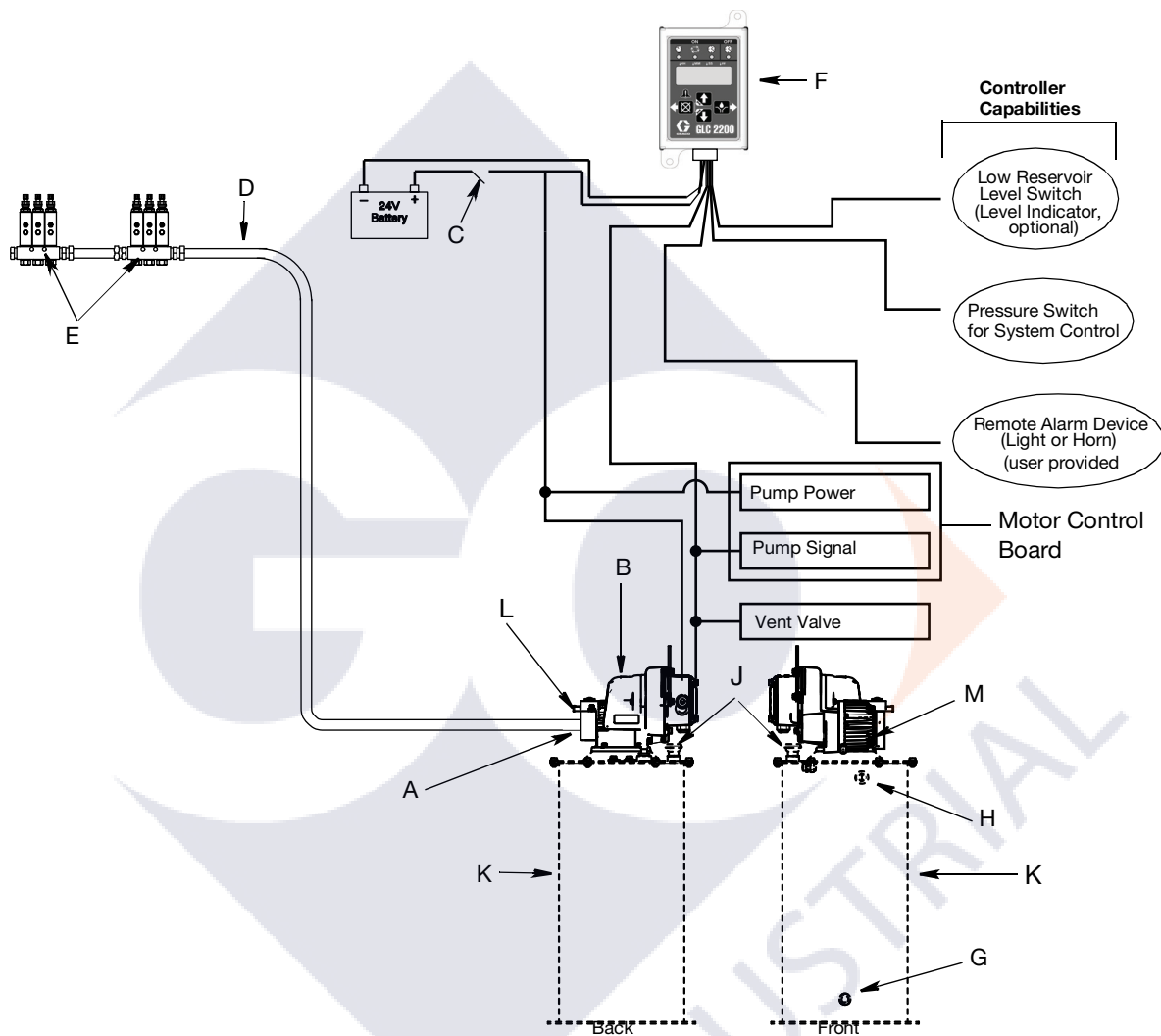


FIG. 1

Key:

- A Lubricant output connection
- B Pump
- C Ignition switch*
- D High-pressure lubricant supply lines*
- E Injector banks*
- F Lubrication controller*
- G Fill port (for reference only; non-tube-in-tube models only)

- H Overflow port (for reference only)
- J Breather (for reference only)
- K Reservoir / Tank
- L Vent Valve (for reference only)
- M Motor

*User provided

Typical Installation: Series Progressive System

The installation shown below is only a guide for selecting and installing system components. Contact your Graco distributor for assistance in planning a system to suit your needs.

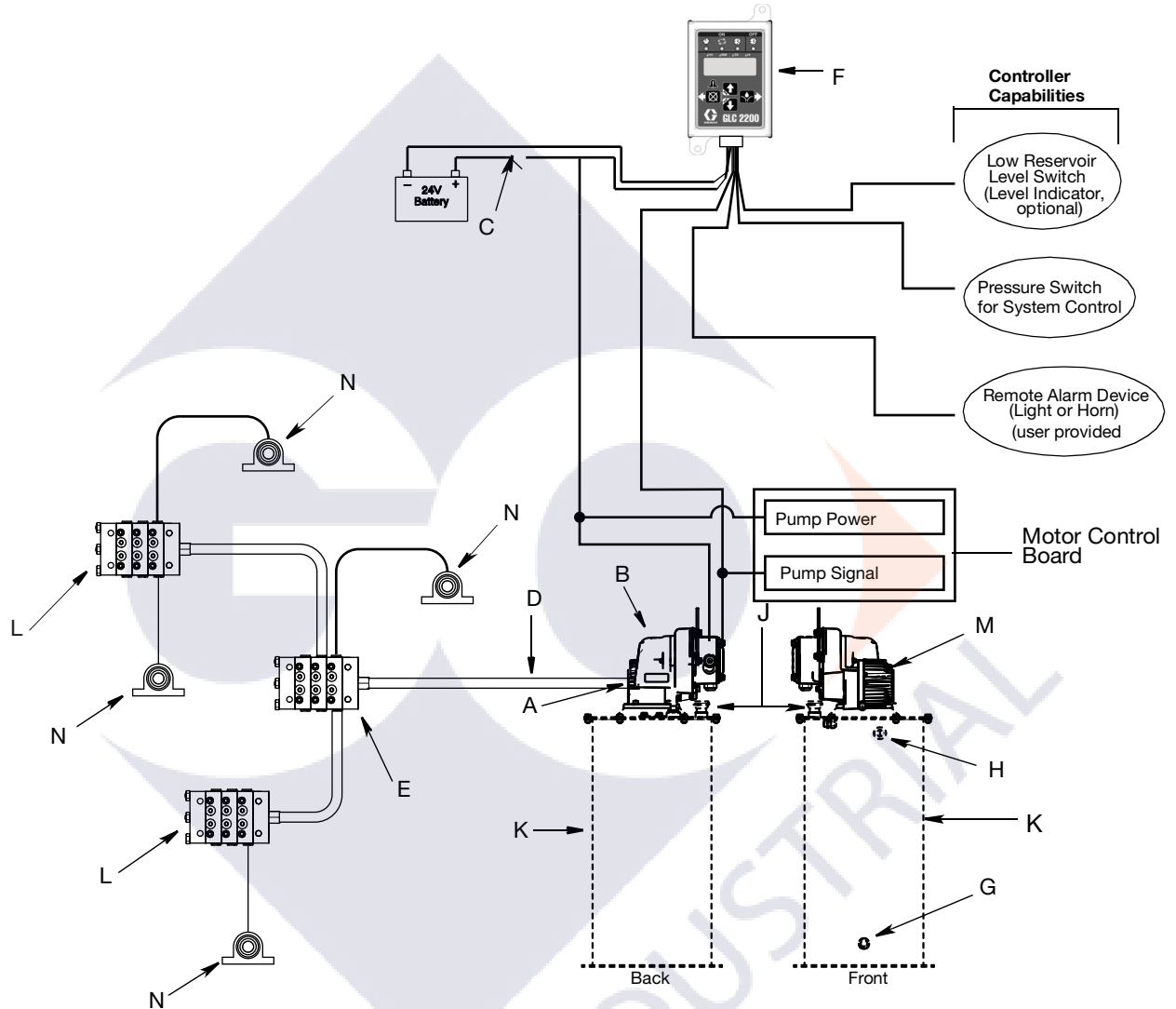


FIG. 2

Key:

- A Lubricant output connection
- B Pump
- C Ignition switch*
- D High-pressure lubricant supply lines*
- E Primary metering device*
- F Lubrication controller*
- G Fill port (for reference only; non-tube-in-tube models only)
- H Overflow port (for reference only)
- J Breather (for reference only)

- K Reservoir / Tank (for reference only)
- L Secondary metering device
- M Motor
- N Bearing

*User provided

Installation

Pressure Relief



Follow the Pressure Relief Procedure whenever you see this symbol.

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This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

To relieve pressure in the system, use two wrenches working in opposite directions on the pump outlet fitting to **slowly loosen the fitting only** until the fitting is loose and no more lubricant or air is leaking from fitting (see FIG. 3).

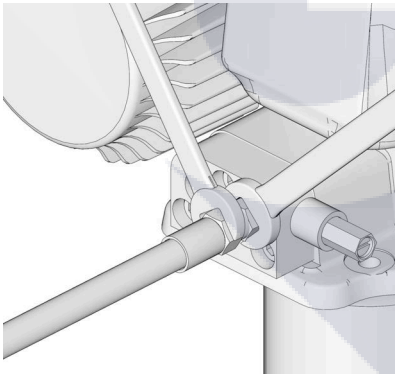


FIG. 3

Pump Module

Reference numbers used in the following instructions refer to Parts, page 36. Upper case reference letters used in the following instructions refer to Typical Installation Drawings provided on pages 6 and 7.

NOTE:

- Tank / reservoir covers and reservoirs are available from Graco. Contact your Graco Distributor or Graco Customer Service for assistance ordering these parts. See Parts, page 39 for a complete list of accessories.
- Before installing pump on tank / reservoir, use bolts to secure tank / reservoir to it's installation location.

- Install tank / reservoir cover on tank / reservoir. Tighten screws to secure cover to tank / reservoir.
1. Remove pump mounting screws (a) and washers (b) from tank / reservoir cover. Save these parts. Gasket (c) should not be removed from the cover. These parts will be used to install the pump to the tank / reservoir cover for reassembly.

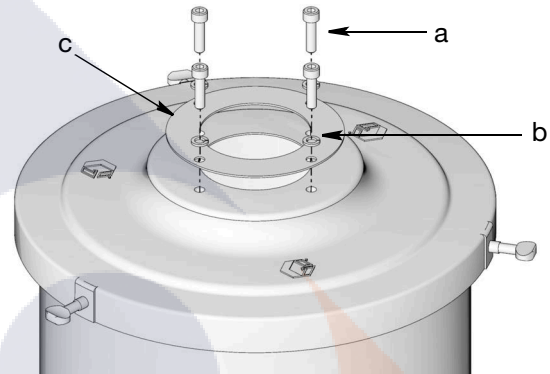


FIG. 4: 120 Pound Cover Shown

2. Loosen bolts (128) and remove cover (126) from Dyna-Star pump (FIG. 5).

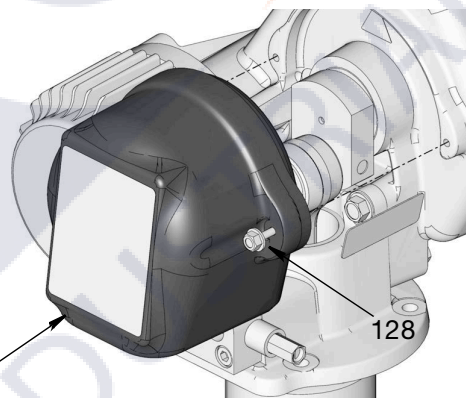


FIG. 5

3. Remove protective cap (d) from pump down-tube (208) (FIG. 6). Discard cap. You will not use it again.

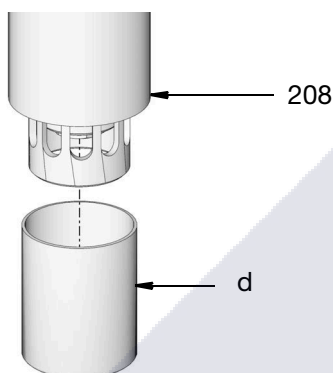


FIG. 6

4. Verify gasket (c) is in place on top the reservoir cover, laying flat and that the holes (e) in the gasket align with the holes in the cover (FIG. 7).

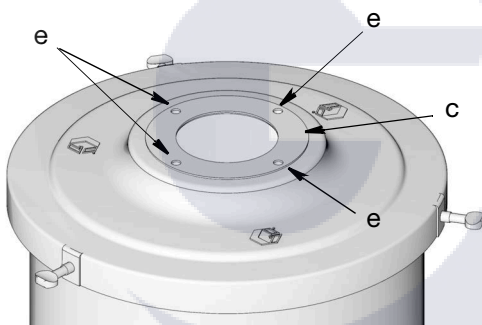


FIG. 7



HEAVY EQUIPMENT HAZARD

Lifting or moving heavy equipment incorrectly can cause serious injury. To avoid serious injuries, such as muscle strain or back injuries, when moving pump always use a lifting aid secured to the pump lift ring . See Technical Data, included in the pump instruction manual for pump weight information.

5. Install pump down-tube through opening in the center of the gasket and tank / reservoir cover and into tank / reservoir.
6. Align holes in pump base with holes in tank / reservoir cover (FIG. 8). Securely fasten pump to tank / reservoir cover using screws (a) and washers (b) removed in Step 1, page 8, torque to 28 +/- 3 ft lbs.

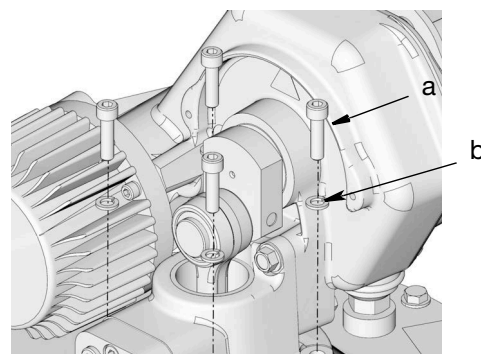


FIG. 8

NOTE: When the pump is correctly installed on the Graco tank, the breather (J) will be below the control box (115) as shown in FIG. 9.

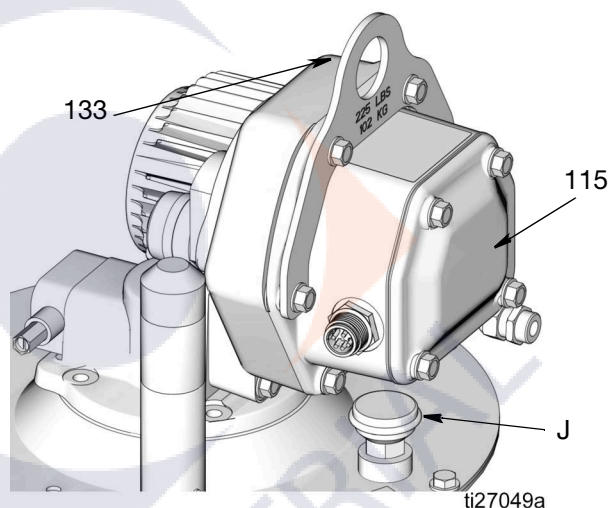


FIG. 9

NOTICE

To prevent damage to the unit:

- Check breather (J) vent for proper operation before filling reservoir.
- Open overflow port (H) before filling reservoir to visually inspect lubrication level.
- Do not fill reservoir beyond overflow port (H).
- Do not use breather vent as a port to fill reservoir.

7. Reinstall cover (126) using bolts (128). Use a wrench to tighten bolts securely (FIG. 10).

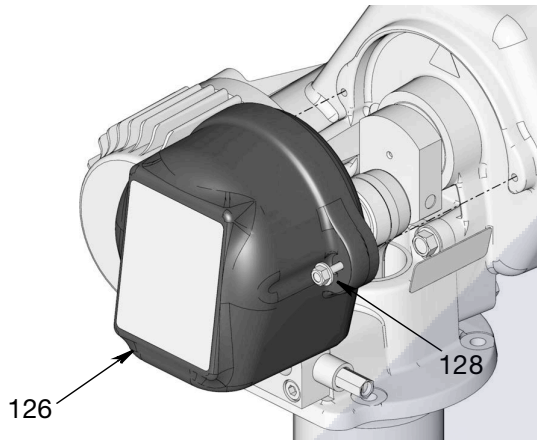


FIG. 10

8. Connect the timer/controller (F) (user supplied, if used).
9. Connect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 11) on the Vent Valve or Manifold.

NOTE: The High Pressure Lubricant Supply Line (D) is disconnected from the Lubricant Output Connection (O) during Priming, page 15.

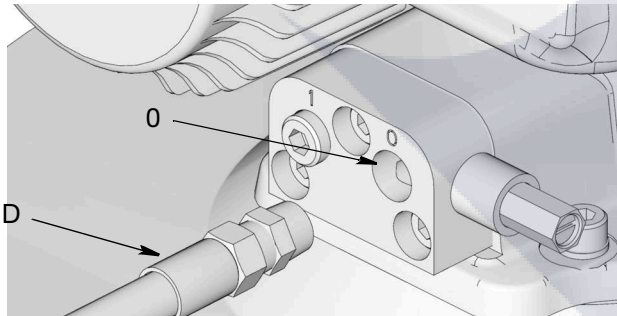


FIG. 11: Lubricant Outlet Connection

Wiring Grounding

Fuses

The equipment must be bonded (grounded) directly to the truck. Grounding reduces the risk of static shock due to static build up on the equipment.						

NOTICE

Fuses (user supplied) are required on all models. To avoid equipment damage:

- Never operate the Dyna-Star Pump models without a fuse installed.
- A fuse of the correct voltage and amperage must be installed in line with the power entry to the system. Graco recommends using 35A fuses.

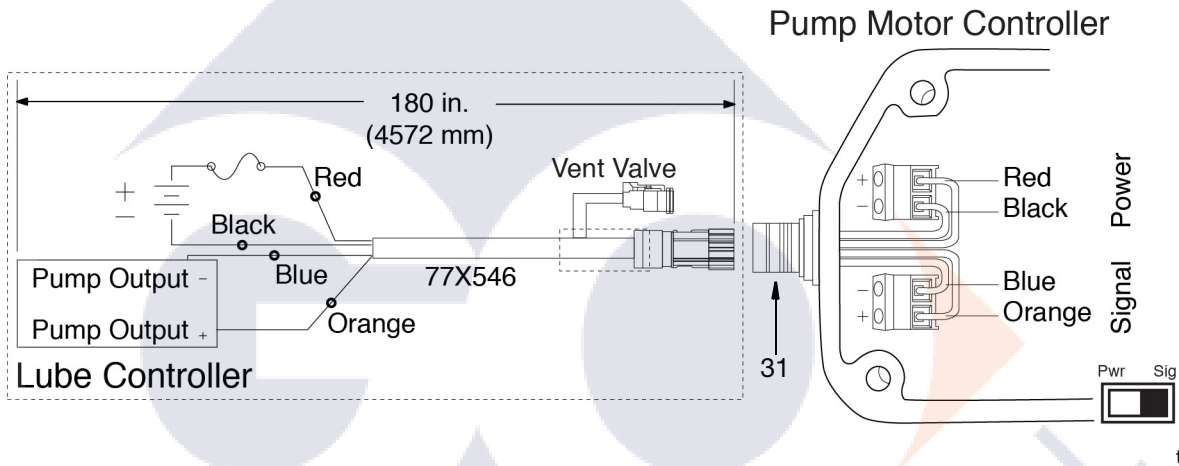
System Configuration and Wiring

NOTE: The pump is equipped with a 6-pin (4 pins are used), M23 connector (31) for use with Graco cable wiring harness kits 77X545 and 77X546. See Parts page 39.

FIG. 12 shows the pump connections when used with Graco Wire Harness 77X545 or 77X546. Also see pages 12 and 13 for connection details when a customer/user supplied wiring harness is used.

NOTICE

To avoid equipment damage, remove power before switching modes from signal to power or power to signal.

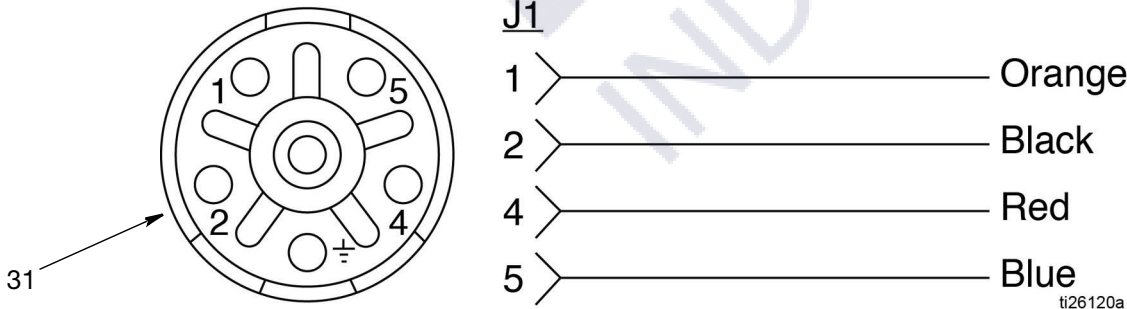


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FIG. 12

Wire Connection Table

Pin	Wire Color	Connection
1	Orange	Signal +
2	Black	Power -
4	Red	Power +
5	Blue	Signal -



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FIG. 13

24 VDC With Signal Input

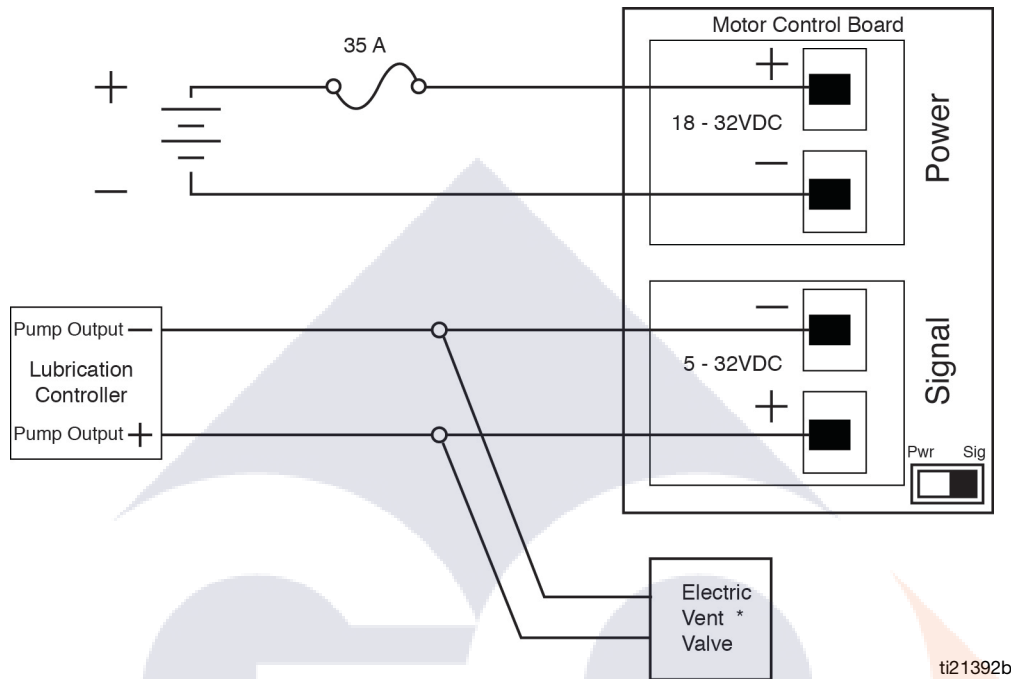


FIG. 14: Pump control switch shown in signal mode

**A Vent Valve is only used in an injector-based system.*

24 VDC With External Relay

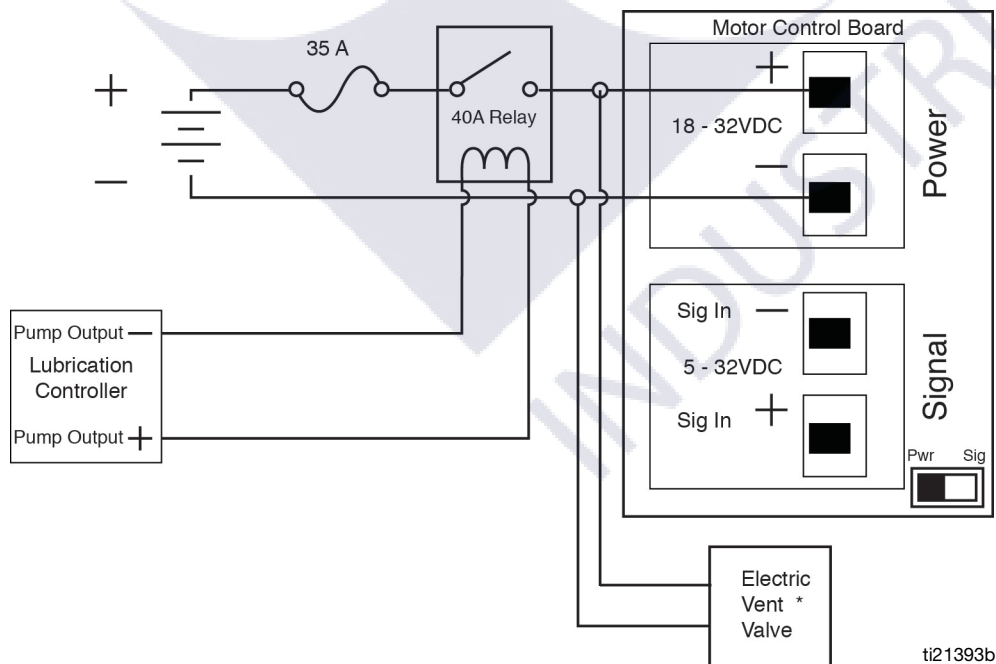


FIG. 15: Pump controls switch shown in power mode

**A Vent Valve is only used in an injector-based system.*

DC Models - Motor Control Board

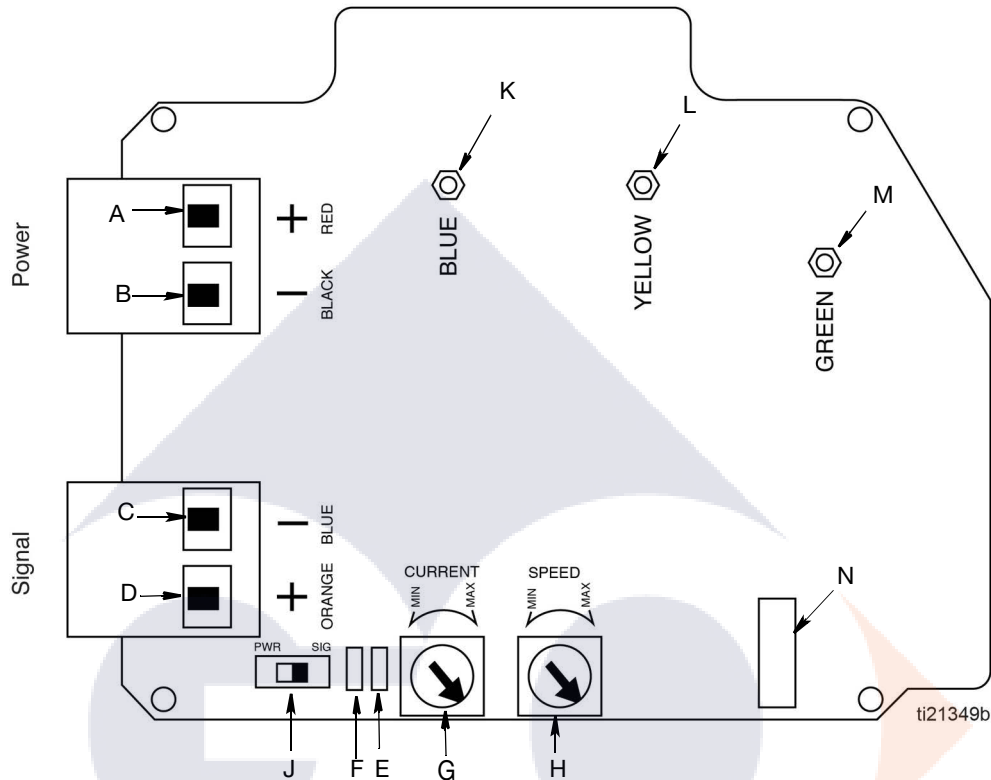


FIG. 16

Key

- A + (Positive) Power Input
- B - (Negative) Power Input
- C Turn On Signal -
- D Turn On Signal +
- E Red (Fault) LED - Blinks type of fault (See Fault Table)
- F Green (Power) LED -
 - Blinks: Power ON, Pump running
 - Solid: Power/Pump OFF
- G Current Control Potentiometer (Minimum: Turn Knob Counter-Clockwise / Maximum: Turn Knob Clockwise)
- H Flow Control Potentiometer (Minimum: Turn Knob Counter-Clockwise / Maximum: Turn Knob Clockwise)
- J Pump Control Switch*
 - PWR - Turns pump on when power is applied
 - SIG - Turns pump on when voltage is applied to:
 - SIG IN -
 - SIG IN +
- K Blue Motor Wire Connection
- L Yellow Motor Wire Connection
- M Green Motor Wire Connection
- N J5 Connector - Motor Hall Cable Connector

***NOTE:** Be sure power to pump is OFF before switching between the PWR and SIG modes.

Fault Table: Red LED (E)

Fault	Blinks
Over Current	1
Locked Rotor	2
Low or High Voltage	3
High Motor temp	4
Missing Temp Sensor	5
High Board Temp	6
Bad Hall Cable	7

Pump Control Operation

- When the pump control switch is set in signal mode, the motor/pump runs when voltage is applied to the signal and power connectors.
- When the pump control switch is set in power mode, the motor/pump runs when voltage is applied to the power connectors. The signal connectors do not require voltage.

Current Control and Flow Motor Control Settings

Current and Flow Control Adjustment

Reference numbers used in the following instructions refer to Parts, page 37.

1. Remove screws (116), cover (120) and gasket (119) to access the control board (FIG. 17).

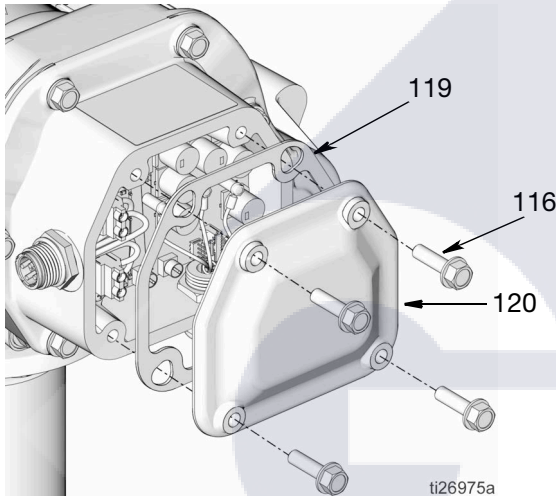


FIG. 17

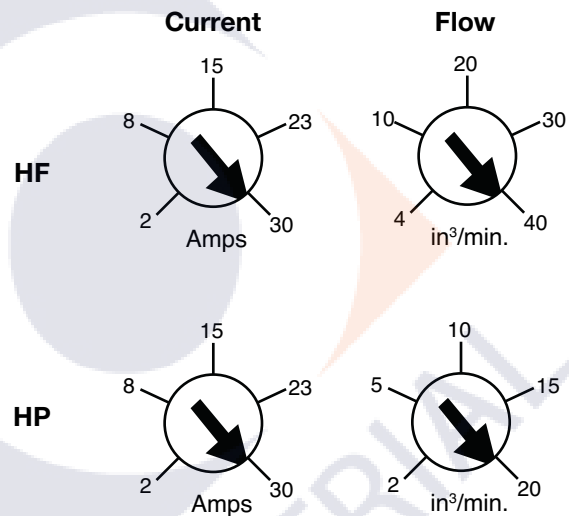
2. Current and Flow (Speed) control are adjusted on the Motor Control Board using the Current Control Potentiometer Knob (G) and the Flow Control Potentiometer Knob (H) (page 13).

- The Current Control knob (G) governs flow of electricity (amps).
- The Flow (Speed) Control Knob (H) governs flow rate of the fluid being pumped.
- If the pump is drawing more amps than the Current setting, fluid will only be pumped as fast as the Current setting allows, regardless of the Flow Rate setting.

- Both of the potentiometer knobs can cause the pump to slow down and reduce the fluid flow rate.
- If the board is in a current limiting mode - Flow (Speed) control is disabled.

See Performance Charts, page 42 for Flow Rate and Current information.

- Turn knob clockwise to increase setting value.
- Turn knob counter-clockwise to decrease setting value.



NOTE: Values are based on lab test conditions at ambient temperature 72°F (22°C) with an input voltage of 24V. Actual results may vary and should be verified in the application.

3. Replace gasket (119) and cover (120) and screws (116), being careful not to pinch any wires. Tighten bolts securely. Torque bolts to 17-19 ft.-lbs (23-26 N.m).

Operation

Upper case letters used in the following instructions refer to Typical Installation provided on page 6 or 7.

- Be sure unit is securely mounted and grounded before operation. - Do not lift pressurized equipment.						

Priming

- After reservoir/tank is completely filled, remove high pressure lubricant supply line (D) from the outlet.
- Connect power to pump.
- Start pump and run pump until all air has been expelled and fluid flow is continuous.
- Reconnect the high pressure lubricant supply line (D) to outlet.

Fill Reservoir

Do not insert finger into the overflow port while filling a reservoir equipped with a follower plate. Injury or amputation could result.						

NOTICE

To prevent damage to the unit:

- Check breather (J) vent for proper operation before filling reservoir.
- Open overflow port (H) before filling reservoir to visually inspect lubrication level.
- Do not fill reservoir beyond overflow port (H).
- Do not use breather vent as a port to fill reservoir.

COMPONENT RUPTURE HAZARD The maximum working pressure of each component in the system may not be the same. Over pressurizing any component can result in rupture, fire, explosion, property damage and serious injury. To reduce the risk of over pressurizing any component in the system, be sure you know the maximum working pressure of each component. Never exceed the maximum working pressure of the lowest rated component in the system. Regulate pressure to the pump so that no fluid line, component or accessory is over pressurized.						

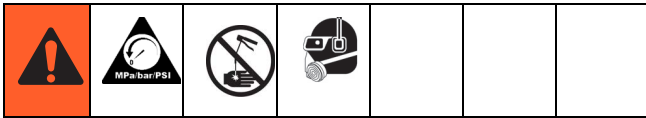
NOTICE

Never allow pump to run dry of the fluid being pumped. Running a pump dry can damage the pump.

Shutdown

For normal system shut down, disconnect power to lubricator controller (F) and pump (B) to control board.

Troubleshooting



Problem	Cause	Solution
Pump not powering ON, green LED is not ON	Wiring not done correctly, polarity is wrong or loose wire(s)	Check wire connections. Verify they are all tight. Correct polarity.
	Fuse not in place or fuse is faulty	Check fuse rating. If incorrect fuse is used, install fuse of the correct amperage.
	Lubrication controller is in OFF mode	Set lubrication controller to correct lube cycle.
Pump is powered on, green LED is ON but pump is not cycling	Motor is not wired properly to control board	Connect wires to correct color terminals.
Pump is powered on, green LED is blinking, pump cycles continuously instead of turning OFF	Pump control switch (J) is set to PWR mode. Pump cycling is not controlled by signal output	Change pump control switch (J) to signal mode (SIG).
Pump is cycling but there is no lubricant output from the outlet	Lubricant level in tank/reservoir is too low	Refill tank/reservoir.
	Damaged tank or reservoir	Replace tank/reservoir.
	Pump is cavitating	Shake tank/reservoir to redistribute grease.
		Install a follower plate to help distribute grease during pump operation.
	Pump seals are worn or damaged	Replace pump seals. See Seal Replacement instructions, page 19.
Pump is cycling slow	Current Control Potentiometer Knob (G) on motor control board is set too low	Increase the current limit by turning the Current Control Potentiometer Knob (G), clockwise.
	Flow Control Potentiometer Knob (H) on motor control board is set too low	Increase the flow limit by turning the Flow Control Potentiometer Knob (H), clockwise.
Pump is cycling, there is output of fluid at the outlet, pump pressure is not building	Leakage in a lubrication line	Check lubrication line for leakage. Replace any lines that are leaking and/or damaged.
	Pump seals are worn or damaged	Replace pump seals. See Seal Replacement instructions, page 19.

Problem	Cause	Solution
Red fault LED (E) on control board, blinking		
Over current fault - 1 blink	System pressure too high	Reduce system pressure by installing larger diameter lubrication tubes
	Current Control Potentiometer Knob (G) on motor control board is set too low	Increase the current limit by turning the Current Control Potentiometer Knob (G), clockwise.
Locked rotor - 2 blinks	System pressure too high	Reduce system pressure by installing larger diameter lubrication tubes
	Current Control Potentiometer Knob (G) on motor control board is set too low	Increase the current limit by turning the Current Control Potentiometer Knob (G), clockwise.
	Motor is damaged	Separate motor from pump and run motor. If motor is damaged, replace motor. See Motor Replacement instructions, page 29.
	Pump lower is plugged	Follow Seal Replacement instructions to disassemble pump lower. Inspect and clean parts as needed prior to using them for reassembly. Replace all damaged and worn parts. See Seal Replacement instructions, page 19.
Low or high voltage - 3 blinks	Faulty input line voltage	Use a multi-meter to check input line voltage measure 18-32 volts DC.
Motor temperature is high - 4 blinks	System pressure too high	Reduce system pressure by installing larger diameter lubrication tubes.
	Current Control Potentiometer Knob (G) on control board is set too low	Increase the current limit by turning the Current Control Potentiometer Knob (G), clockwise.
	Motor is damaged	Separate motor from pump and run motor. If motor is damaged, replace motor. See Motor Replacement instructions, page 29.
	Motor control switch (J) is set to PWR mode. Pump cycling is controlled by signal output and pump is running continuously	Change motor control switch (J) to signal mode (SIG).
	High duty cycle	Reduce duty cycle.

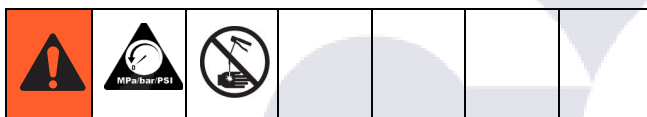
Problem	Cause	Solution
Missing temperature sensor - blinks - 5 blinks	Loose or damaged HALL sensor cable	Verify HALL sensor cable is securely attached. Tighten connection. Replace damaged cable.
	Motor is damaged	Separate motor from pump and run motor. If motor is damaged, replace motor. See Motor Replacement instructions, page 29.
Control board temperature is high - 6 blinks	System pressure too high	Reduce system pressure by installing larger diameter lubrication tubes.
	Current Control Potentiometer Knob (G) on control board is set too low	Increase the current limit by turning the Current Control Potentiometer Knob (G), clockwise.
	Motor is damaged	Separate motor from pump and run motor. If motor is damaged, replace motor. See Motor Replacement instructions, page 29.
	Motor control switch (J) is set to PWR mode. Pump cycling is not controlled by signal output and pump is running continuously	Change motor control switch (J) to signal mode (SIG).
	High duty cycle	Reduce duty cycle.
Loose or damaged HALL sensor cable - 7 blinks	HALL sensor cable not securely attached	Verify HALL sensor cable is securely attached. Tighten connection.
	Damaged HALL sensor cable	Replace motor.
Motor runs but pump does not	Motor shaft/gears are stripped or damaged	Gear box is damaged. Replace pump.
Control board LED's blink erratically	Damaged control board	Replace motor control board. See Motor Control Board Replacement instructions, page 32.
Flow (Speed) Control Potentiometer Knob not controlling	Current Control Potentiometer Knob set too low and pump is limiting current, thereby disabling flow control	After determining the maximum amperage rating for the equipment/application, then increase the current limit accordingly by turning the Current Control Potentiometer Knob clockwise.

Repair

Seal Replacement

Kits 24T860 - HP Models or 24T861 - HF Models

- Reference numbers used in the following instructions refer to Parts pages beginning on page 36.
- Upper case letters used in the following instructions refer to Typical Installation provided on page 6 or 7.
- Lower case letters used in the following instructions refer to component parts or user provided parts.
- Unless otherwise noted, keep all parts for reassembly. Inspect and clean parts as needed prior to using them for reassembly.
- Use all new parts included in kit for reassembly.



Disassembly

1. Disconnect Dyna-Star pump from main power source.
2. **Relieve pressure** (see Pressure Relief procedure, page 8).
3. Disconnect Timer/Controller (F) (user supplied, if used).
4. Disconnect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 11) on the Vent Valve or Manifold.

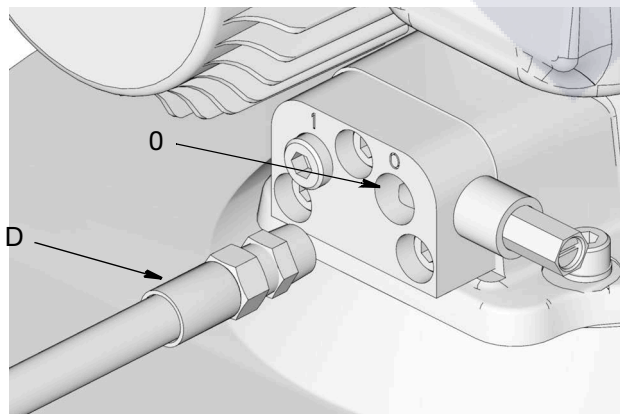


FIG. 18: Lubricant Outlet Connection

5. Loosen bolts (128) and remove cover (126) from Dyna-Star pump (FIG. 19).

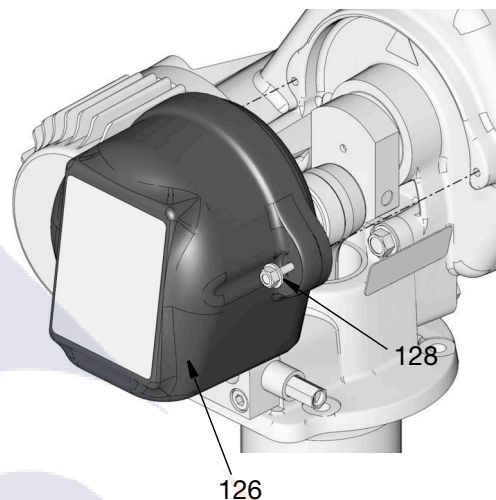


FIG. 19

6. Remove screws (a) and washers (b) holding Dyna-Star Pump to cover and remove pump from cover (FIG. 20). Place pump on a workbench or table top protected with a drop cloth.

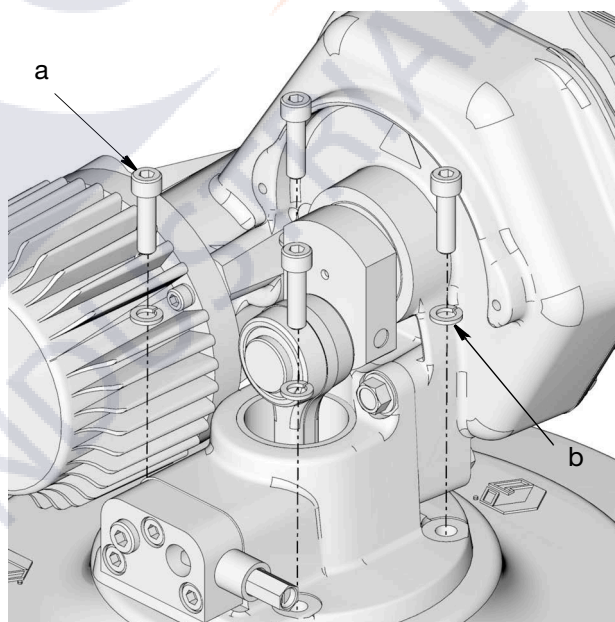


FIG. 20

7. **For Tube-In-Tube models only:** Remove bolts (4) holding tube (3) to pump adapter (2). Remove tube and gasket (5) and set these parts aside to use for reassembly (FIG. 21).

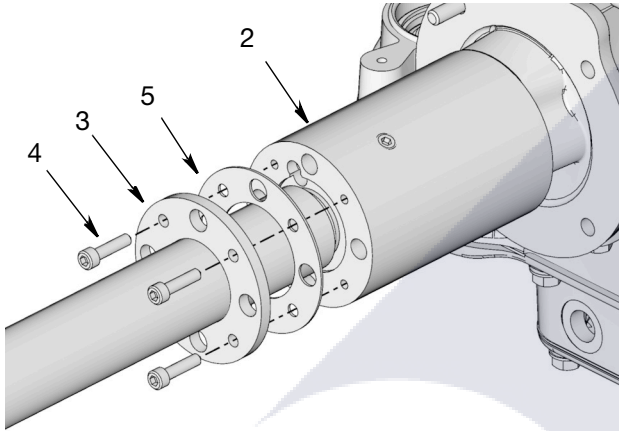


FIG. 21

8. Observe location of priming rod (215) and shovel piston (216) inside the shovel cylinder (208) (See Pump Parts, page 39). If the piston is not located in the lowest position inside the cylinder:
 - a. Remove screws (125) and washers (124) holding motor (123) to gear box housing (101) (FIG. 22).
 - b. Remove motor.

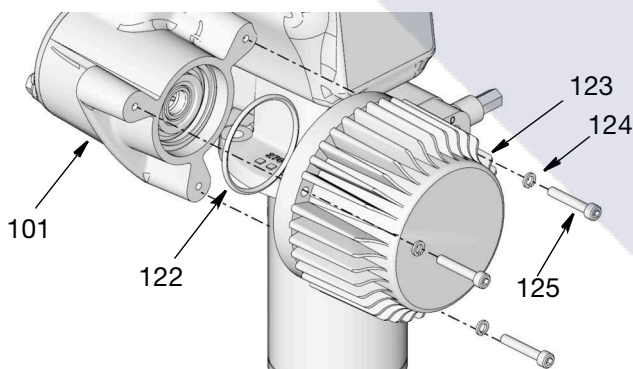


FIG. 22

- c. Use a screw driver to turn motor shaft clockwise until shovel piston (216) is seated in the lowest position inside the shovel cylinder (208).

NOTICE

Pump has a one way clutch. Do not use a power screwdriver to turn shaft or not turn shaft counter-clockwise. These actions could damage pump/motor.

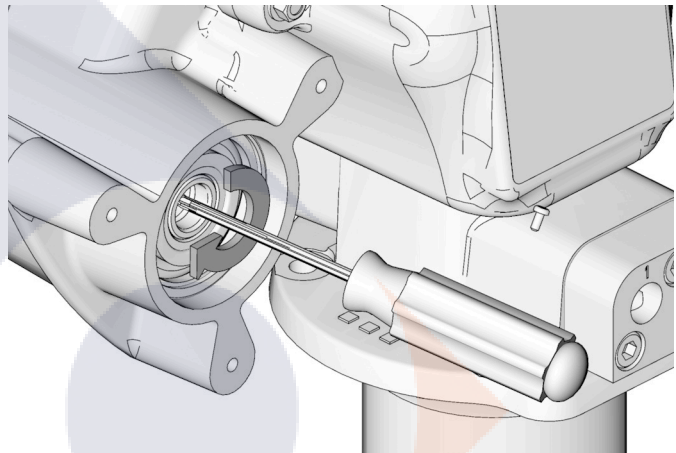


FIG. 23

- d. Verify o-ring (122) is still in place and correctly seated in motor (123) (FIG. 22).
- e. Reinstall motor (123) to gear housing box (101) using screws (125) and washers (124). Use a wrench to tighten screws securely. Torque to 12 - 14 ft lbs (16 - 19 N.m) (FIG. 22).
9. Remove screws (6) from pump adapter (2) (FIG. 24).

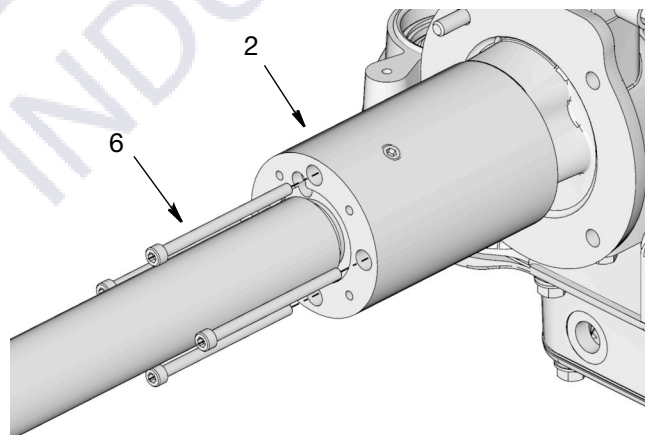


FIG. 24

10. Pull pump adapter (2) down to access retaining spring (8) (FIG. 25).

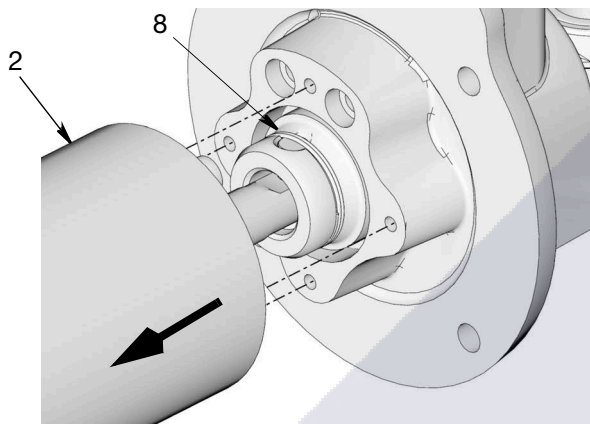


FIG. 25

11. Slide spring (8) out of groove (102a) in connecting rod (102) to expose pump pin (7) (FIG. 26). Push or tap pump pin (7) out of hole.

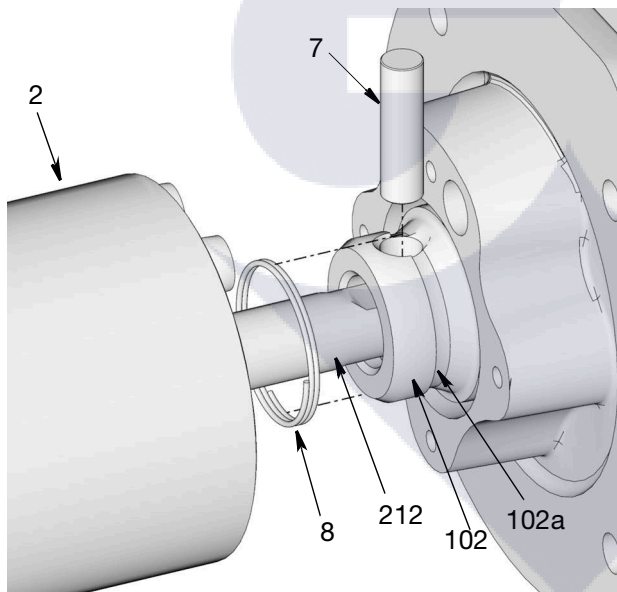


FIG. 26

12. Separate displacement rod (212) from connecting rod (102) and separate these sections. Put section (102) in a safe place. You will need it for reassembly. (FIG. 27).

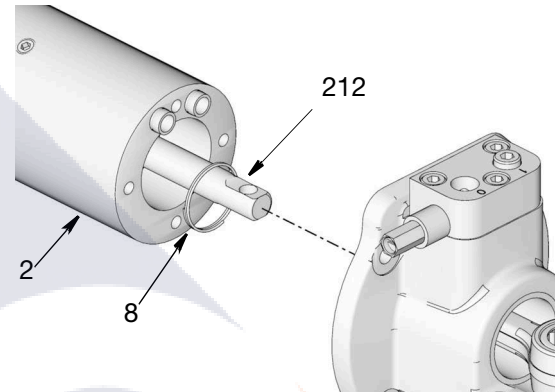


FIG. 27

13. Remove spring (8) and two seals (9). Put spring in a safe place to use it for reassembly. The seals (9) can be discarded. Use the new seals included in the kit for reassembly (FIG. 28).

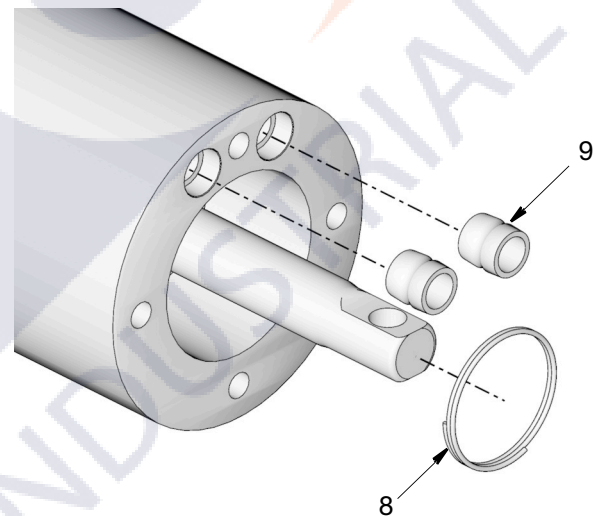


FIG. 28

14. Secure pump adapter (2) section in a brass vise.

NOTE: To protect the outside surface of the pump, place a rag around the pump body before putting pump in vise jaws.

15. The pump cylinder is comprised of 3 separate sections. Separate the shovel cylinder section (208) from the pump cylinder (204) first, using two pipe

wrenches, working in opposite directions to loosen shovel cylinder. When cylinder (208) is loose enough, use your hands to unscrew and remove it from the other sections (FIG. 29).

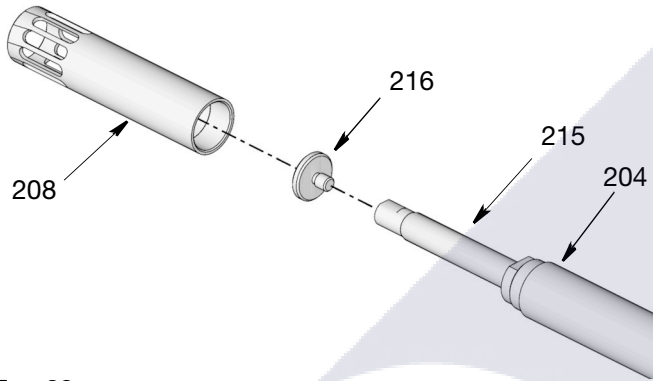


FIG. 29

16.

HP Pump: Use wrench on flats of priming rod (215) and socket to loosen and remove shovel piston (216) (FIG. 29).

HF Pump:

- Use wrench on flats of priming rod (215). Remove hex nut (219).
- Unscrew shovel (216) and remove it from priming rod (215).

17. Use a wrench on the flats (211a) of seal retainer (211) and a strap wrench working in the opposite direction, on pump cylinder (204), to loosen and remove adapter and o-ring (209) from pump cylinder (204) (FIG. 30). Discard o-ring. Use the new o-ring included in the kit for reassembly.

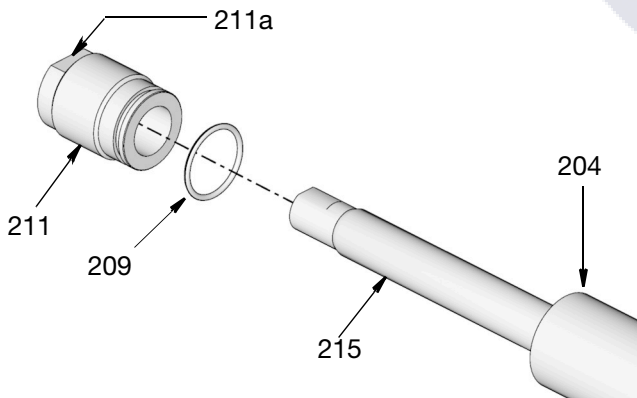


FIG. 30

18. Separate pump cylinder (204) from spacer cylinder (205) using two strap wrenches, working in opposite directions to loosen spacer cylinder. When cylinder (204) is loose enough, use your hand to unscrew and remove it from the other section (FIG. 31).

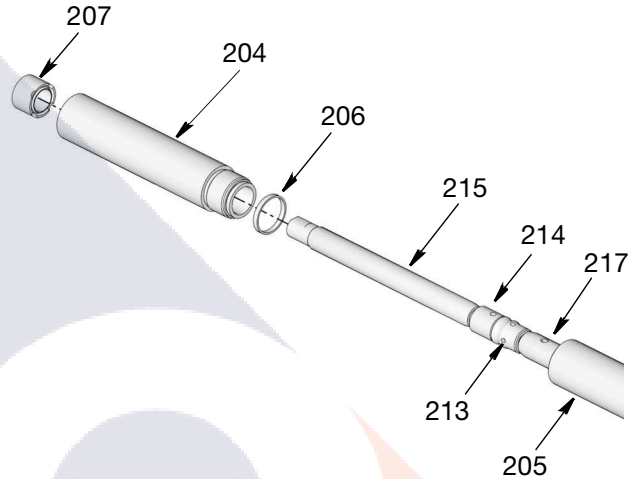


FIG. 31

19. Remove intake seal (207) and seal (206). Discard these parts. Use new parts included in the kit for reassembly.

20. Use a hammer or rubber mallet to tap the rod assembly out of the pump adapter (2) in the direction shown in FIG. 32.

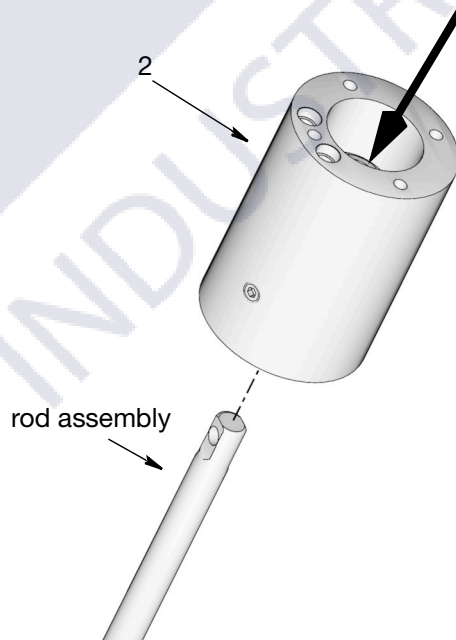


FIG. 32

21. Use a punch and hammer to tap out pins (217) holding the rod sections together (FIG. 33). Use your hands to unscrew shovel rod (215) and spacer rod (212) from piston (213).

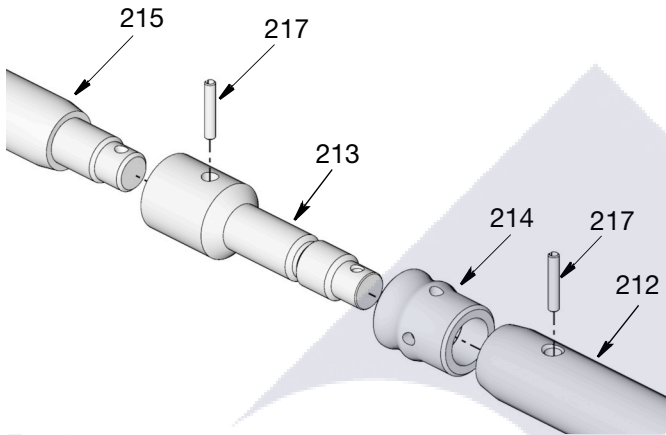


FIG. 33

22. Remove piston seal (214) from piston (213). Discard piston seal (214) and pins (217). New replacement parts are included in the kit.
23. Visually inspect rod sections and the inside surface of pump cylinder (204) to verify they are not bent or damaged following disassembly. A pump with bent and/or damaged parts will not hold pressure and/or operate efficiently.
24. Separate spacer cylinder (205) from pump adapter (2) using a strap wrench to loosen cylinder. When cylinder (205) is loose enough, use your hands to unscrew and remove it from the pump.
25. Remove gasket seal (206) from inside pump adapter (2) if it did not come out with the spacer cylinder (205). Discard gasket seal. Use gasket seal included in the kit for reassembly.
26. Use a socket to loosen hex nut (201) and remove it from the pump adapter (2) (FIG. 34).

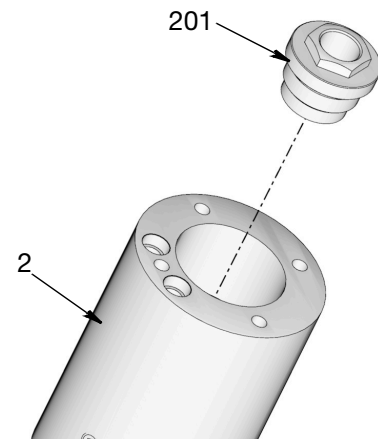


FIG. 34

27. Use the displacement rod (212) to push the packing u-cup (202) out of the pump adapter (2) in the direction shown in FIG. 35. Discard u-cup (202). A new one is included in the kit.

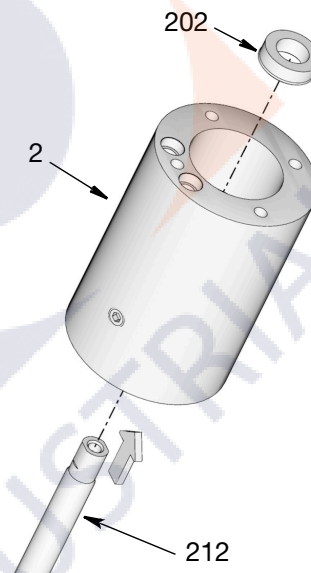


FIG. 35

Reassembly

NOTE:

- Before reassembly carefully clean and inspect all parts and pump surfaces for scratches and damage. A pump with damaged parts will not hold pressure or operate efficiently.
- Use all new parts included in kit for reassembly.

1. Apply a thin layer of grease to the packing u-cup (202).
2. Use a flat, blunt-end tool to seat u-cup (202), with the lips facing down, into the pump adapter (2) (FIG. 36).

NOTE: Do not damage u-cup seal on threads during installation.

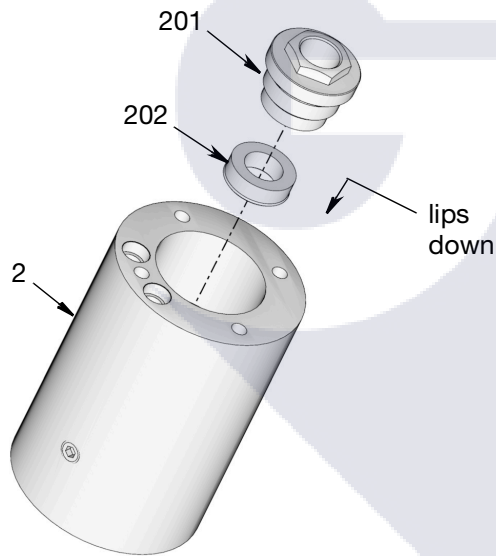


FIG. 36

3. Install hex nut (201) inside pump adapter (2). Use a wrench to tighten nut securely (FIG. 36). Torque to 18-22 ft lbs (24 - 30 N.m)
4. Apply a thin layer of grease to the surface of displacement rod (212). Slide rod into the pump adapter (2) in the direction shown in FIG. 37 only.

NOTICE

Sliding displacement rod (212) into the pump adapter from the other side of the pump adapter (2) could damage the throat seal (201), resulting in a poor seal and fluid leakage during operation.

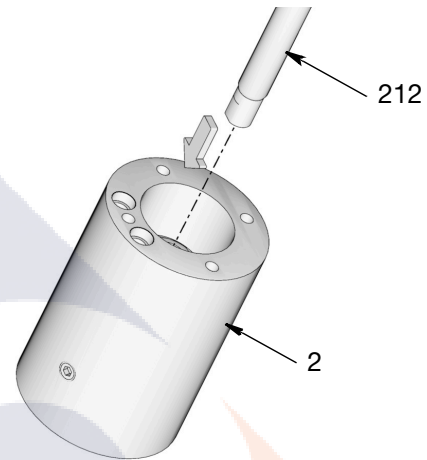


FIG. 37

5. Slide together piston rod (213) and piston seal (214) (FIG. 38).

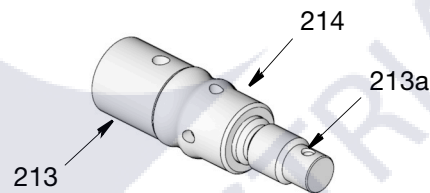


FIG. 38

6. Thread piston rod (213) into end of displacement rod (212). Hand tighten the two pieces together securely, ending with hole (213a) (FIG. 38) aligned with hole (212a) (FIG. 39).

7. Install pin (217) through the aligned holes [(213a (FIG. 38) and 212a (FIG. 39)]. Support rods (212 and 213) as needed to ensure the rods do not bend. Use a pick and hammer to seat the pin inside the rods.

NOTE: Be sure pin is centered in the hole. A pin that is not entirely seated could scratch the bore of the pump cylinder (204) during pump operation; preventing pressure from building and causing fluid to leak.

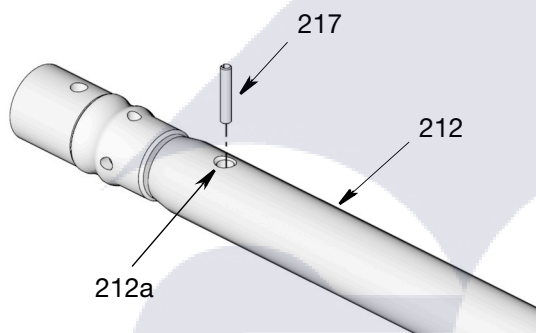


FIG. 39

8. Thread priming rod (215) into end of piston rod (213). Hand tighten the two pieces together securely, ending with hole (215a) aligned with hole (213b) (FIG. 40).
9. Install pin (217) through the aligned holes [215a and 213b (FIG. 40)]. Support rods (215 and 213) as needed to ensure the rods do not bend. Use a pick and hammer to seat the pin inside the rods.

NOTE: Be sure pin is centered in the hole. A pin that is not entirely seated could scratch the bore of the pump cylinder (204) during pump operation; preventing pressure from building and causing fluid to leak.

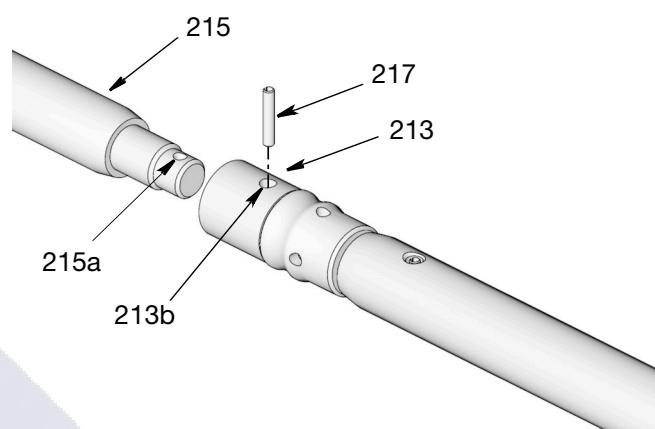


FIG. 40

10. Apply a thin layer of grease around gasket (206).
Install gasket over end of spacer cylinder (205).
Slide cylinder over rod assembly as shown in FIG. 41. Thread end of cylinder into bottom of pump adapter (2). Use a pipe wrench to turn cylinder until tightened securely. Torque to 45 - 55 ft lbs (61-74 N.m).

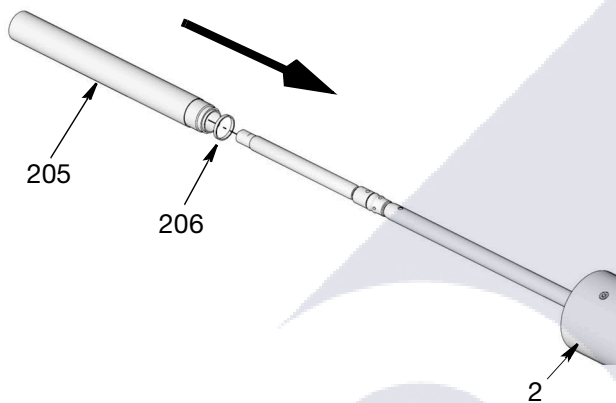


FIG. 41

11. Apply a thin layer grease to seal (206) and install around pump cylinder (204) (FIG. 42).
12. Apply a thin layer of grease to piston seal (214).
13. Thread pump cylinder (204) to spacer cylinder (205). Use a wrench to tighten securely. Torque to 45-55 ft lbs (61-74 N.m).
14. Apply a thin layer of grease to intake seal (207) and install seal with lips facing up inside pump cylinder (204) as shown in FIG. 42.

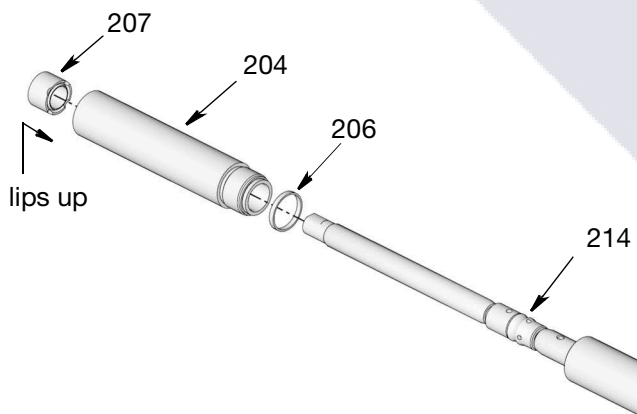


FIG. 42

15. Apply a thin layer of grease to o-ring (209) and install around the seal retainer (211) (FIG. 43).
16. Thread seal retainer (211) to pump cylinder (204) with the seal end installed inside the pump cylinder as shown in FIG. 43. Use a wrench on the nut (211a) to tighten adapter nut securely. Torque to 18-22 ft lbs (24 - 30 N.m).

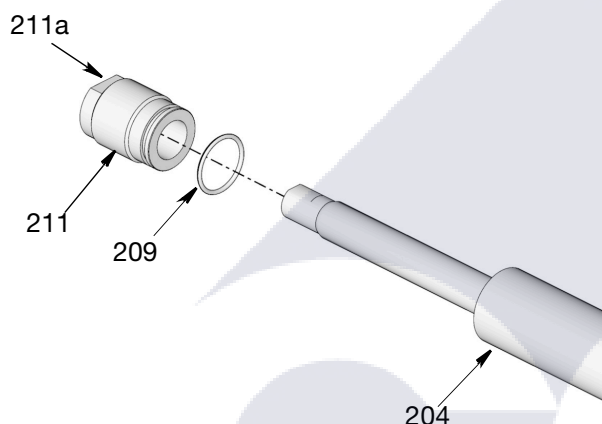


FIG. 43

HP Pump: Thread shovel piston (216) to the end of priming rod (215). Use a socket wrench on piston (216) and wrench on the flats of priming rod (215) to securely tighten shovel piston (FIG. 44). Torque to 145 to 155 in. lbs (16 - 17 N.m).

NOTE: Be careful when tightening the nut that the rod assembly does not twist and break the support pins (217) or bend any of the rod sections.

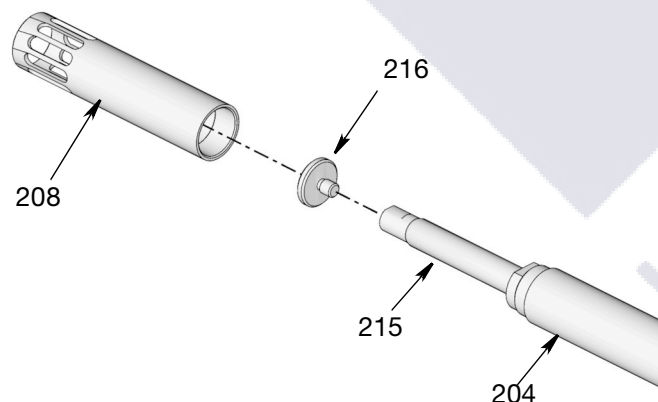


FIG. 44

HF Pump:

- a. Thread shovel piston (216) to the end of priming rod (215). Hand tighten.
 - b. Tighten nut using a socket wrench on nut (219) and a second wrench on flats of priming rod (215) turning in the opposite direction.
17. Thread shovel cylinder (208) to pump cylinder (204) (FIG. 44). Use a wrench to tighten securely.
 18. Push displacement rod assembly up until displacement rod (212) is extending out the top of the pump adapter (2) as shown in FIG. 45.
 19. Apply a thin layer of grease to gasket seals (9). Install seals in pump adapter (2) as shown in FIG. 45

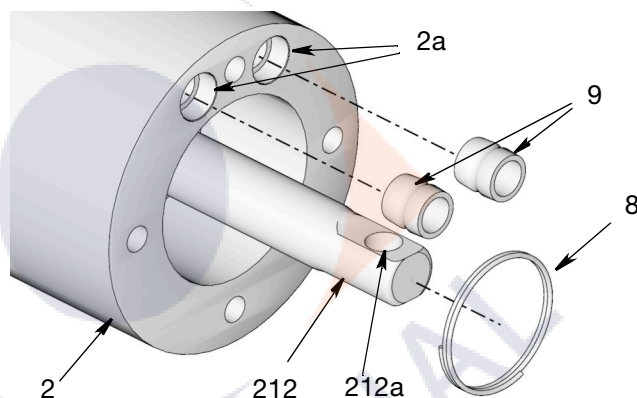


FIG. 45

20. Place spring (8) over the end of displacement rod (212) as shown in FIG. 46.

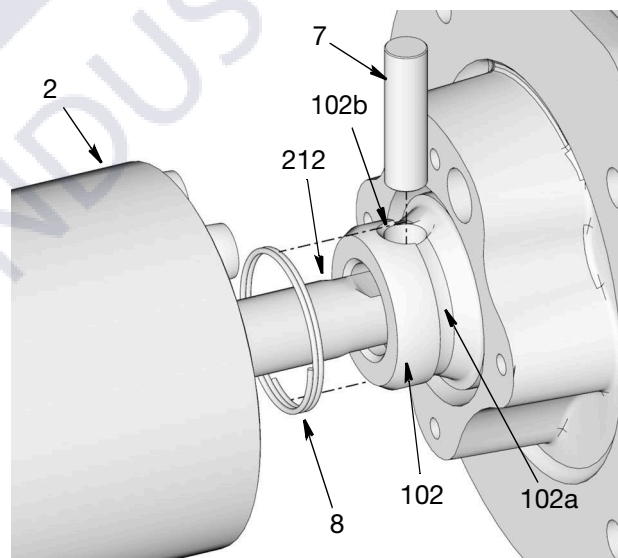


FIG. 46

21. Remove pump assembly from vise. Align hole (212a) in displacement rod (212) (FIG. 45) with connecting rod hole (102b) (FIG. 46). Insert pin (7) through hole.
22. Slide spring (8) over pin (7) to secure pin in place. Seat spring in groove (102a) in connecting rod (102) to prevent it from moving during pump operation.
23. Align the two gasket seals (9) in pump adapter (2) with two holes (103b) in gear box pump bracket (103). Push the pump lower and pump assembly together (FIG. 47).

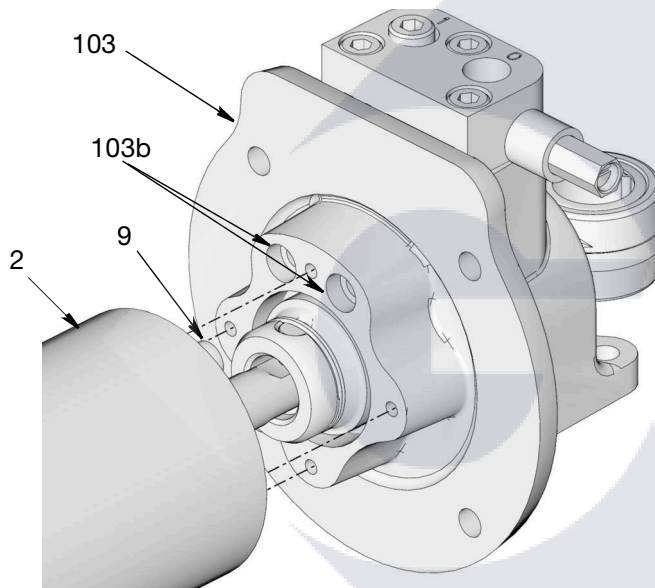


FIG. 47

24. Secure pump adapter (2) to pump upper (pu) using screws (6). Use a socket to tighten screws securely (FIG. 48). Torque to 7-9 ft lbs (9-12 N.m).

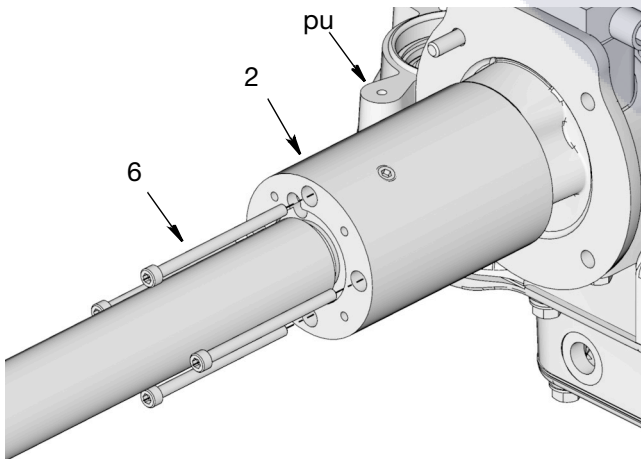


FIG. 48

25. **For Tube-In-Tube models only:** Install gasket (5) and Tube-In-Tube (3). Secure Tube-In-Tube to pump adapter (2) using screws (4). Use a socket to tighten bolts securely (FIG. 49). Torque to 7-9 ft lbs (9-12 N.m).

NOTE: Tube-In-Tube Replacement Kits 24T863 for 60 pound pumps, 24T864 for 90 pound pumps, and 24T865 for 400 pound pumps are available from Graco. See Parts, page 39 for information about ordering these kits or contact your Graco Distributor or Graco Customer Service.

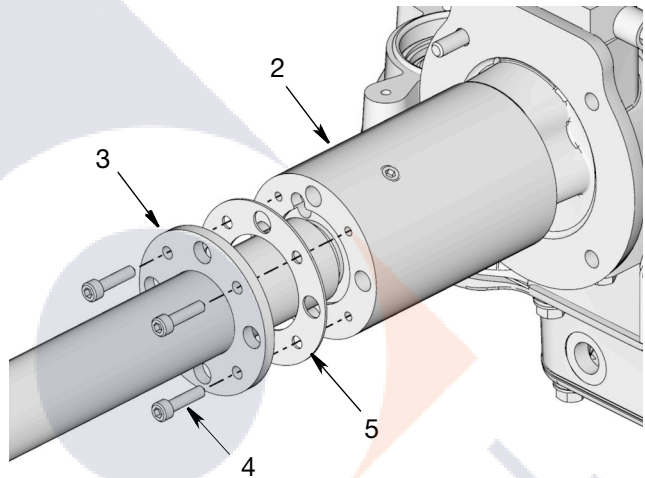


FIG. 49

26. Align holes in pump base with holes in tank / reservoir cover. Securely fasten pump to tank / reservoir cover using screws (a) and washers (b) (FIG. 50).

NOTICE

Be careful when installing pump to base that wire harness to motor is not caught between the pump and the hole on top of the reservoir. If the wire harness is caught between the pump and reservoir, the wires could be damaged.

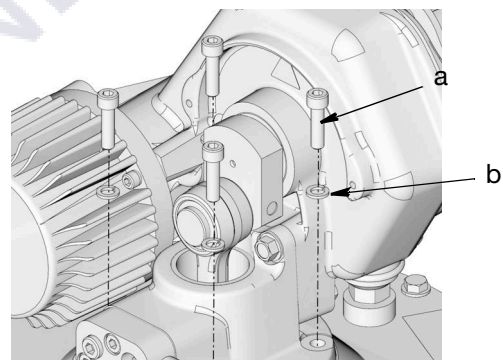


FIG. 50

NOTE: When the pump is correctly installed, the breather (J) will be below the control box (115) as shown in FIG. 51.

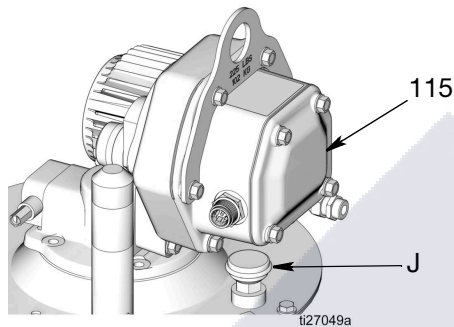


FIG. 51

27. Reinstall cover (126) using bolts (128). Use a wrench to tighten bolts securely (FIG. 52).

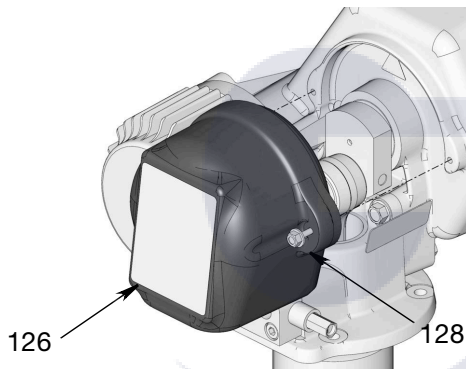


FIG. 52

28. Connect the timer/controller (F) (user supplied, if used).
29. Connect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 53) on the Vent Valve or Manifold.

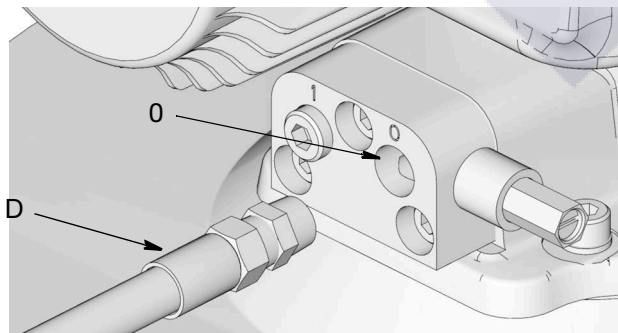


FIG. 53: Lubricant Outlet Connection

30. Connect power to pump.
31. See Operation instructions for pump priming and reservoir filling instructions, page 15.

Motor Replacement: Kit 24T862

- Reference numbers used in the following instructions refer to Parts pages beginning on page 36.
- Upper case letters used in the following instructions refer to Typical Installation provided on page 6 or 7.
- Lower case letters used in the following instructions refer to component parts or user provided parts.
- Unless otherwise noted, keep all parts for reassembly. Inspect and clean parts as needed prior to using them for reassembly.
- Use all new parts included in kit for reassembly.



Disassembly

- Disconnect Dyna-Star pump from main power source.
- Relieve pressure** (see Pressure Relief procedure, page 8).
- Disconnect Timer/Controller (F) (user supplied, if used).
- Disconnect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 54) on the Vent Valve or Manifold.

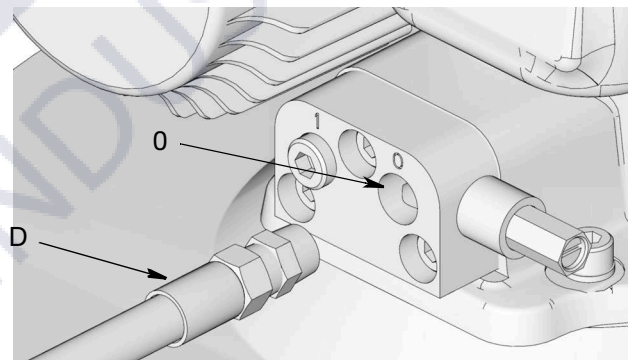


FIG. 54: Lubricant Outlet Connection

5. Remove screws (116) from motor control box cover (120) and remove cover and gasket (119) (FIG. 55).

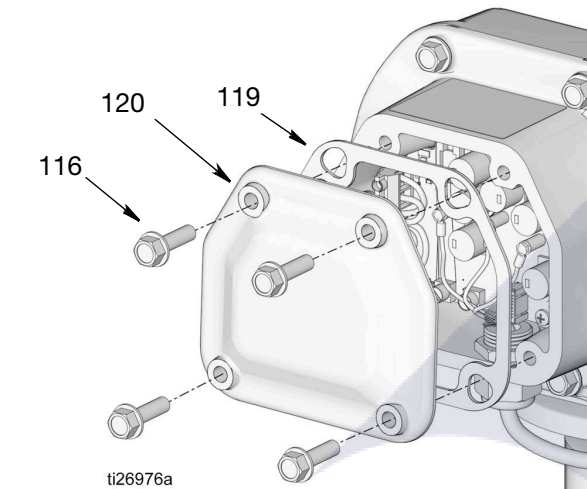


FIG. 55

6. Remove nuts (134) as shown in FIG. 56. Remove washers (135) and motor wires from terminals. Save these parts to use them for reassembly.

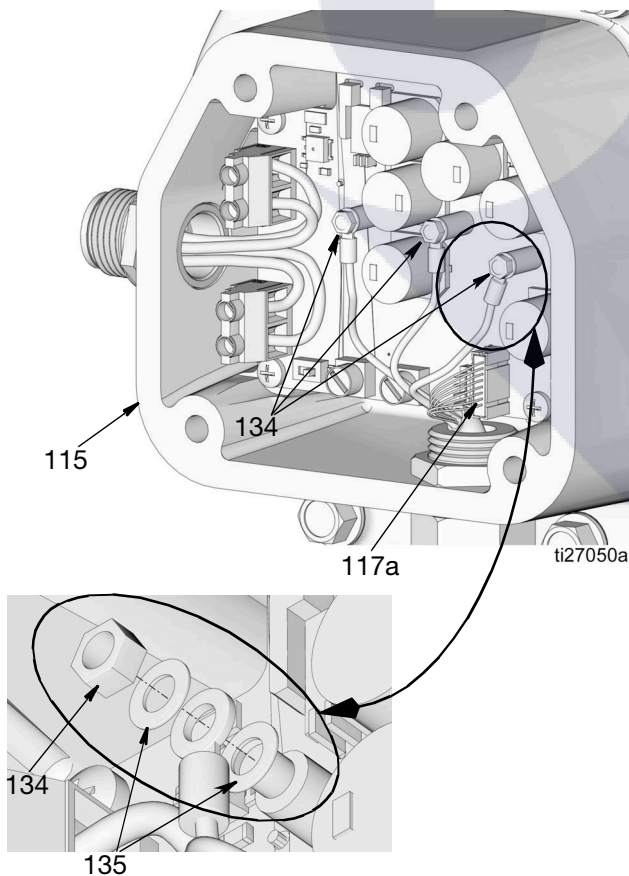


FIG. 56

7. Disconnect sensor cable (117a) from motor control board (FIG. 56).
8. Use a wrench to loosen strain relief (a) and remove wiring harness from housing (FIG. 57).

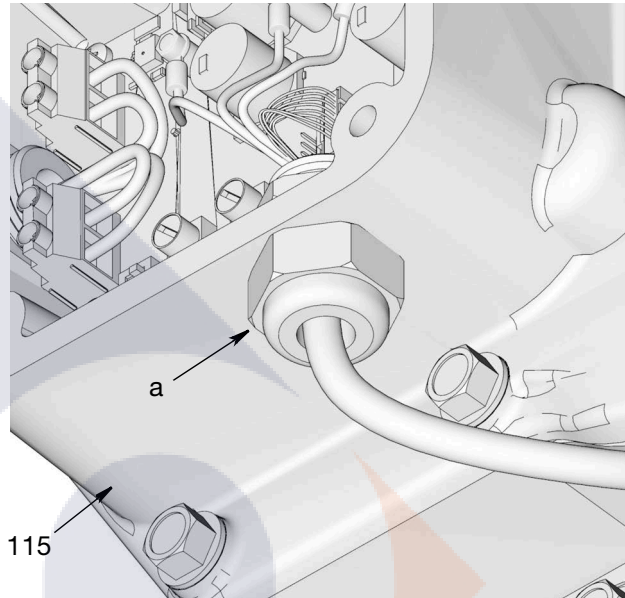


FIG. 57

9. Remove screws (125) and washers (124) holding motor (123) to gear box housing (101). Remove motor. Verify o-ring (122) was removed with motor. (FIG. 58)

If o-ring (122) is still inside the gear box housing (101), remove it.

Discard these parts in accordance with all safety regulations.

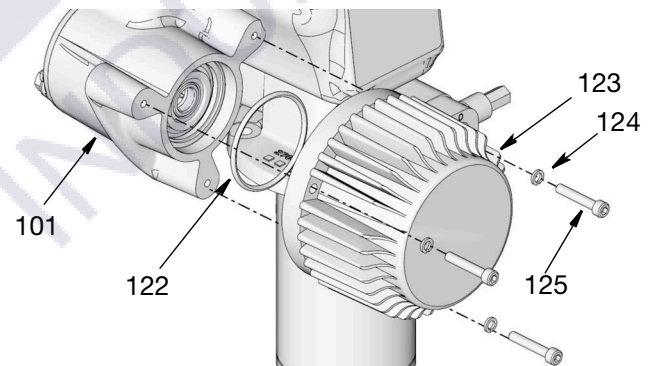


FIG. 58

Reassembly

NOTE:

- Use all new parts included in kit for reassembly.
1. Apply a thin coating of Gleitmo 585K grease to shaft of the new motor.
 2. Apply a thin layer of grease to o-ring (122). Install o-ring in motor (123) (FIG. 59).

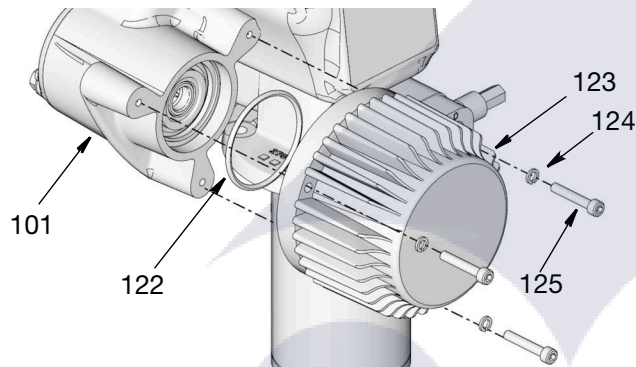


FIG. 59

3. Install new motor (123) using screws (125) and washers (124) (FIG. 59). Use a wrench to tighten screws securely. Torque to 17-19 ft lbs (23 - 25 N.m).
4. Feed motor wire harness (a) through strain relief opening (115a) in housing (115) (FIG. 60).

Thread strain relief body (SR) into opening (115a). Tighten to 3.5 ft.-lbs (4.7 N.m). Tighten coupling nut (CN) to 2.0 ft.-lbs (2.7 N.m).

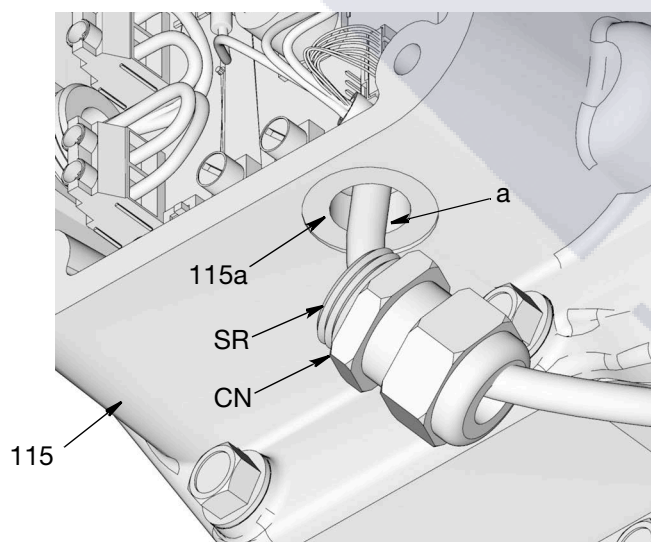


FIG. 60

5. Match green, yellow and blue wires to terminals of same color (written on the motor control board).

Secure wires to terminals using washers and nuts (134 and 135) (FIG. 61). Torque to 8-10 in. lbs (0.9 - 1.1 N.m).

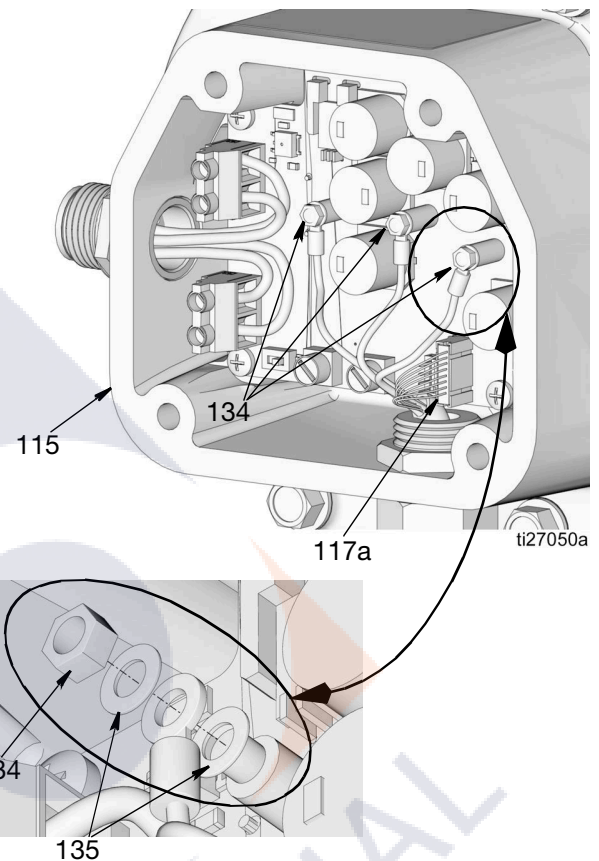


FIG. 61

6. Connect sensor cable (117a) (FIG. 61).

7. Replace control board gasket (119) and cover (120) with screws (116) being careful not to pinch any wires. Tighten screws securely. Torque to 17-19 ft lbs (23 -25 N.m).

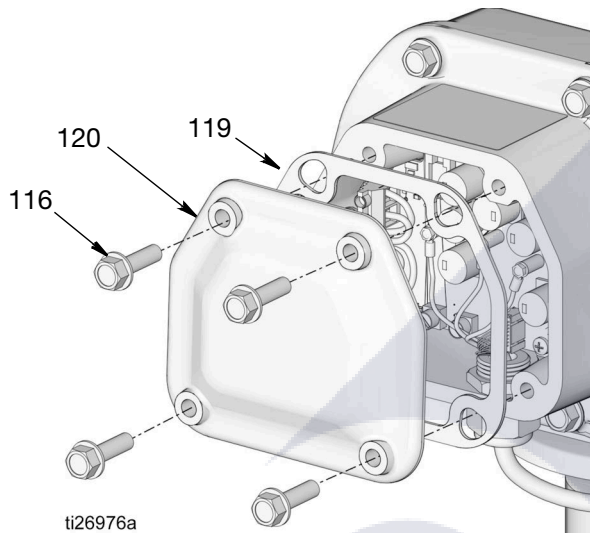


FIG. 62

8. Connect the timer/controller (F) (user supplied, if used).
9. Connect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 63) on the Vent Valve or Manifold.

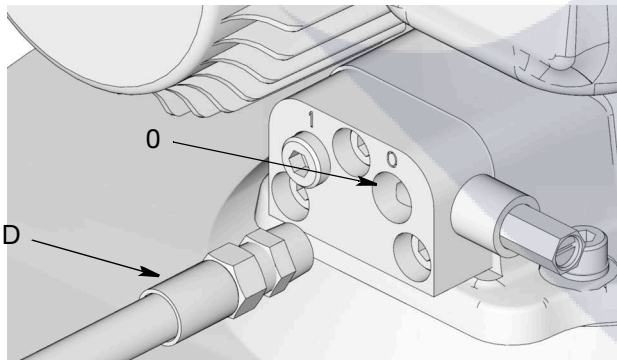


FIG. 63: Lubricant Outlet Connection

10. Connect power to pump.
11. See Operation instructions for pump priming and reservoir filling instructions, page 15.

Motor Control Board Replacement: Kit 24T867

- Reference numbers used in the following instructions refer to Parts pages beginning on page 36.
- Upper case letters used in the following instructions refer to Typical Installation provided on page 6 or 7.
- Lower case letters used in the following instructions refer to component parts or user provided parts.
- Unless otherwise noted, keep all parts for reassembly. Inspect and clean parts as needed prior to using them for reassembly.
- Use all new parts included in kit for reassembly.



Disassembly

1. Disconnect Dyna-Star pump from main power source.
2. **Relieve pressure** (see Pressure Relief procedure, page 8).
3. Disconnect Timer/Controller (F) (user supplied, if used).
4. Disconnect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 64) on the Vent Valve or Manifold.

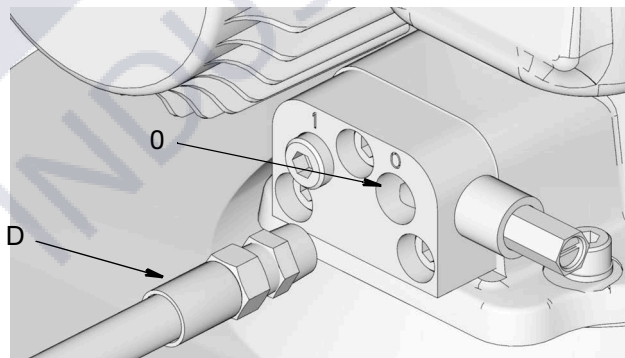


FIG. 64: Lubricant Outlet Connection

5. Remove screws (116) from motor control box cover (120) and remove cover and gasket (119) (FIG. 65).

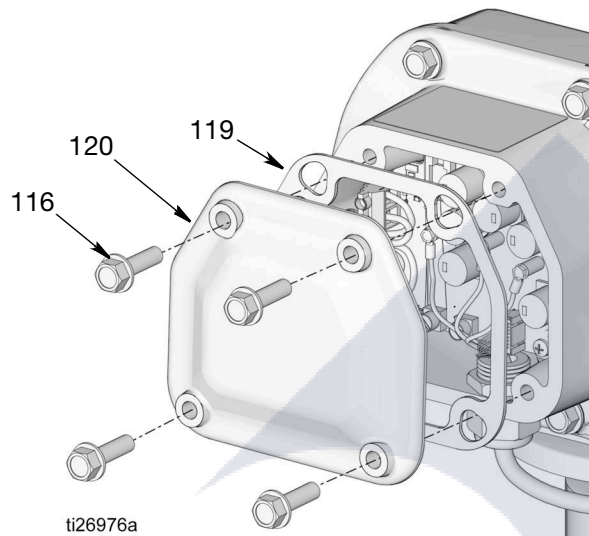


FIG. 65

6. Remove nuts (134) as shown in FIG. 66. Remove washers (135) and motor wires from terminals.

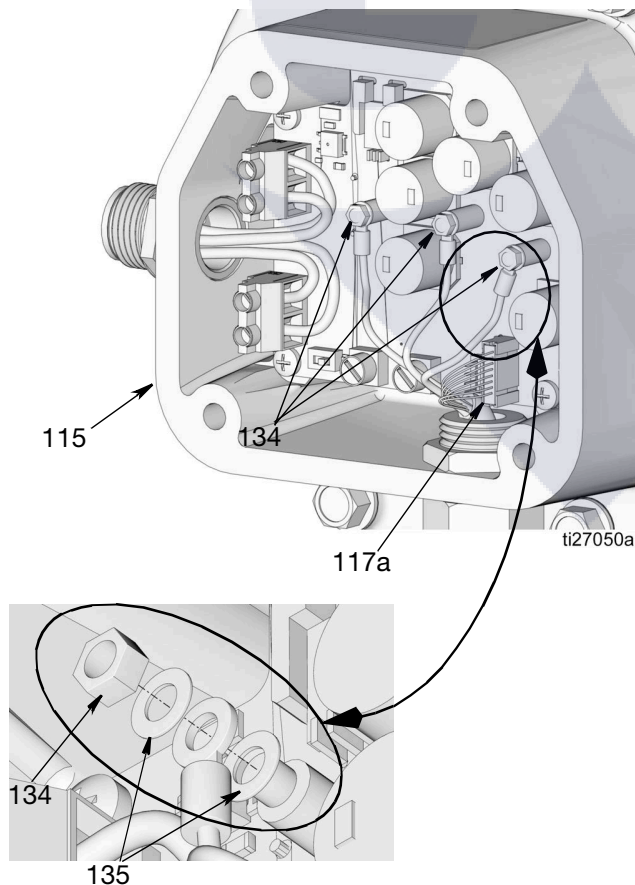


FIG. 66

7. Disconnect sensor cable (117a) from motor control board (FIG. 67).
8. Disconnect source to power input (A and B) and pump control connections (C and D) (See FIG. 67 and Control Panel, page 13).

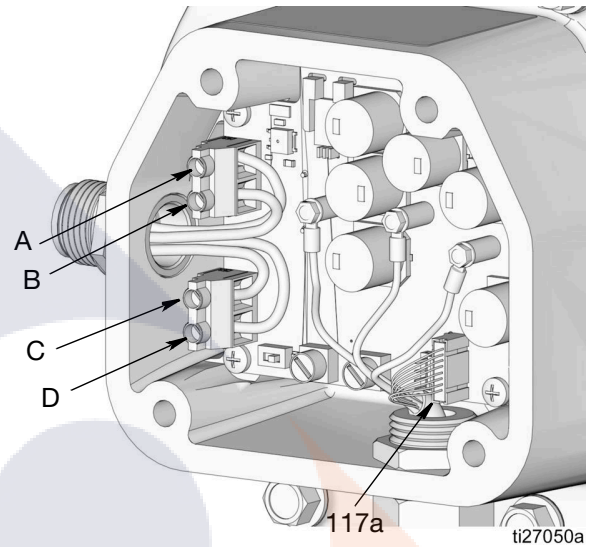


FIG. 67

9. Remove screws (118) securing motor control board (117) to housing (115) (FIG. 68).

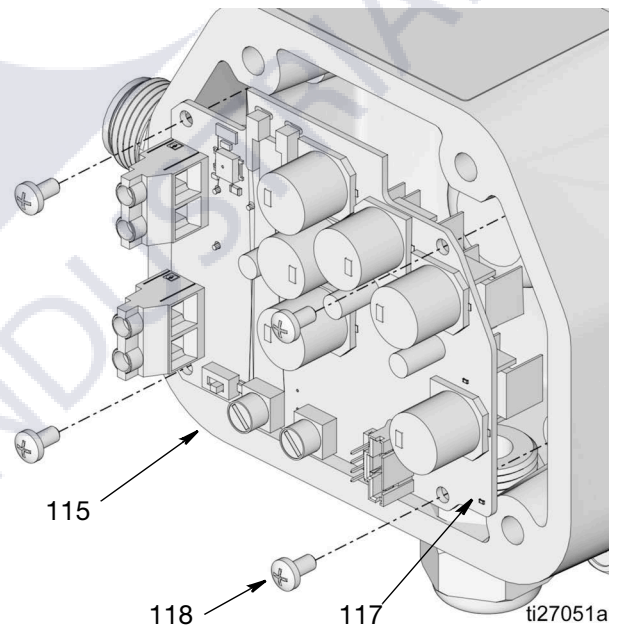


FIG. 68

10. Remove motor control board from housing and dispose in accordance with all safety regulations.

Reassembly

NOTE:

- Use all new parts included in kit for reassembly.
1. Install new motor control board (117) in housing (115) using screws (118) (FIG. 69). Torque to 8 - 10 in. lbs (0.9 - 1.1 N.m).

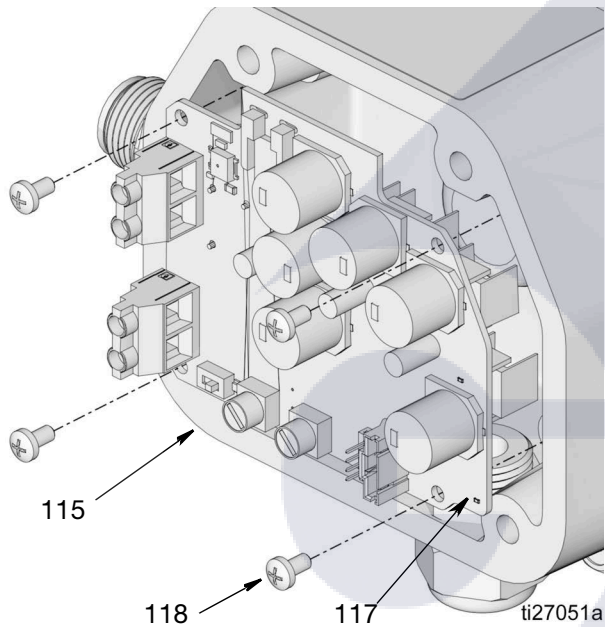


FIG. 69

2. Connect source to power input (A and B) and pump signal connections (C and D) (FIG. 67 and A,B,C,D, page 13). Torque to 5.5 - 7 in. lbs (0.62 - 0.79 N.m).

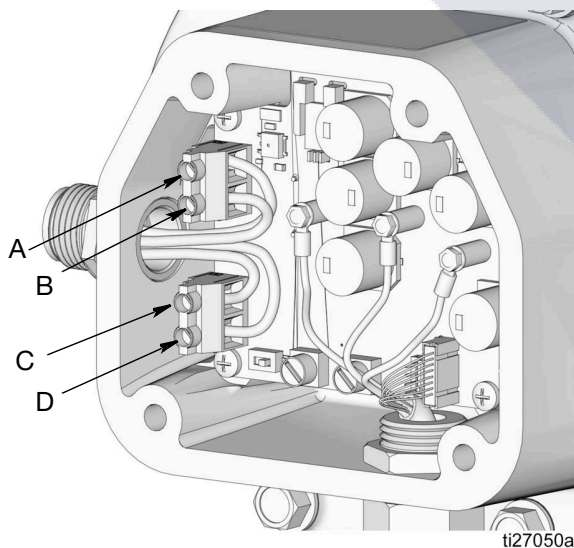


FIG. 70

3. Match green, yellow and blue wires of motor to terminals of same color (written on the control board). Secure wires to terminals using washers (135) and nuts (134) (FIG. 61). Torque to 8 - 10 in. lbs (0.9 - 1.1 N.m).

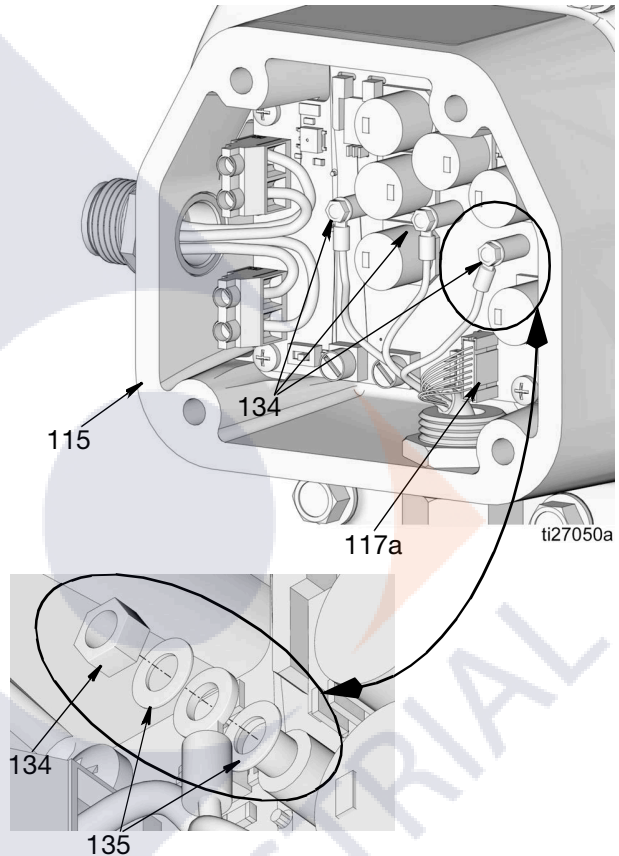
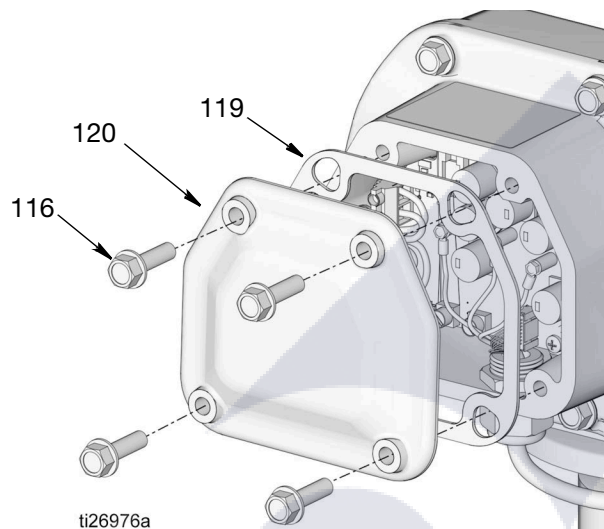


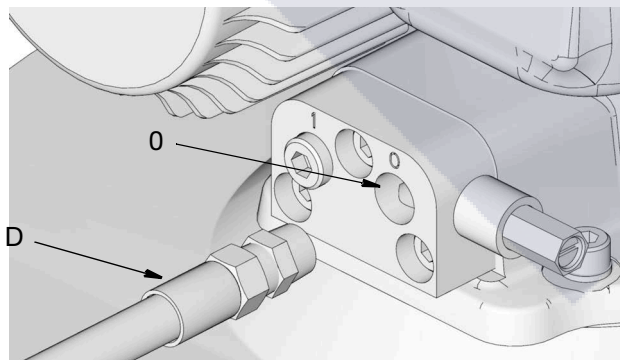
FIG. 71

4. Connect sensor cable (117a) (FIG. 71).

5. Replace motor control board gasket (119) and cover (120) with screws (116) (FIG. 72) being careful not to pinch any wires. Tighten screws securely. Torque to 17 - 19 ft lbs (23 - 25 N.m).

**FIG. 72**

6. Connect the timer/controller (F) (user supplied, if used).
7. Connect High Pressure Lubricant Supply Line (D) to the Lubricant Output Connection (O) (FIG. 73) on the Vent Valve or Manifold.

**FIG. 73: Lubricant Outlet Connection**

8. Connect power to pump.
9. See Operation instructions for pump priming and reservoir filling instructions, page 15.

Parts List

Main Assembly All Models

Ref. No.	Part No.	Description	Qty
1		BOX, gear, model (page 37)	1
2	24T897	KIT, adapter, pump, HP models	1
	24T898	KIT, adapter, pump, HF models	1
3	★	TUBE-IN-TUBE, 60#, includes 4, model 77X001, 77X011	1
	★	TUBE-IN-TUBE, 120#, includes 4, model 77X002, 77X012	1
	★	TUBE-IN-TUBE, 400#, includes 4, model 77X003, 77X013	1
4	★	SCREW, shcs M6 x 25, models 77X001, 77X002 and 77X003	4
5	★	GASKET, fill tube flange, models 77X001, 77X002, 77X003, 77X011, 77X012, 77X013	1
6		SCREW, shcs, M6-1.0X90 SST	4
7	15F856	PIN, pump	1
8	119778	SPRING, retaining	1
9	◆†	GASKET, seal	2
11	✱	ADAPTER, outlet, models 77X000, 77X001, 77X002, 77X003, 77X014, 77X015, 77X016	1
12	✱@	O-RING, -014 FKM 75 Duro	2
13	✱	SCREW, cap, models 77X000, 77X001, 77X002, 77X003, 77X014, 77X015, 77X016	3
	@	SCREW, cap, models 77X011, 77X012, 77X013, included in kit 77X540	3
14		LABEL, name, serial	1
15	✱@	PLUG, pipe	1
16	16V999	VALVE, pressure relief, 5000 psi (34.47 MPa, 344 bar), models 77X000, 77X001, 77X002, 77X003,	1
	115122 @	VALVE, pressure relief, 4000 psi (27.6 MPa, 276 bar), models 77X011, 77X012, 77X013, 77X014, 77X015, 77X016	1
18	77X540	KIT, vent valve, also includes 12, 13, 15, 16, 17; included with models 77X011, 77X012, 77X013 only. Can be added to other models	1
19	24T862	KIT, motor replacement	1
29▲	16U728	LABEL, safety, warning	1
30▲	15H108	LABEL, safety, pinch	2
31	77X551	KIT, connector, front mount	1
33		ASSEMBLY, pump lower (see page 38 and 39)	1

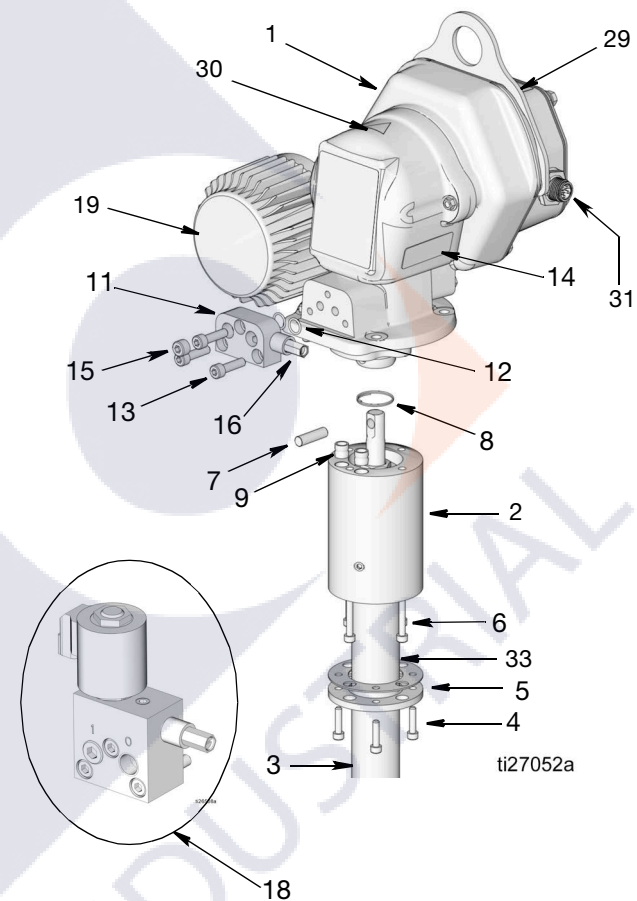
★ Included in Tube-In-Tube Kit 24T863 (60 pound), 24T864 (90 pound), 24T865 (400 pound).

◆ Included in Seal Kit 24T860.

† Included in Seal Kit 24T861.

✱ Included in Outlet Manifold Kit 16X171.

@Included in Vent Valve Kit 77X540.



▲ Replacement Danger and Warning labels, tags, and cards are available at no cost.

Gear Box

Ref. No.	Part No.	Description	Qty
31	77X551	KIT, connector, front mount	1
101		HOUSING, gear box	1
102		ROD, connecting	1
103		BRACKET, gear box to pump	1
104		SCREW, M8	2
105		BOLT, M8	2
112		PACKING, o-ring	1
113		GEAR, first stage, w bearing	1
114		RING, retaining, internal	1
115		HOUSING, gear	1
116	\$	SCREWS, M8	11
117	*	BOARD, control	1
118	*	SCREW, machine, phillips pan head	4
119	\$	SEAL, control box cover	1
120	\$	COVER, control box	1

122	162841✓	PACKING, o-ring	1
123	✓	MOTOR, 24VDC	1
124	✓	WASHER, lock	3
125	✓	SCREW, cap, hex head	3
126	❖	COVER, shroud	1
128	❖	BOLT, M6	2
133		RING, lift plate	1
134	*	NUT	3
135	*	WASHER	6

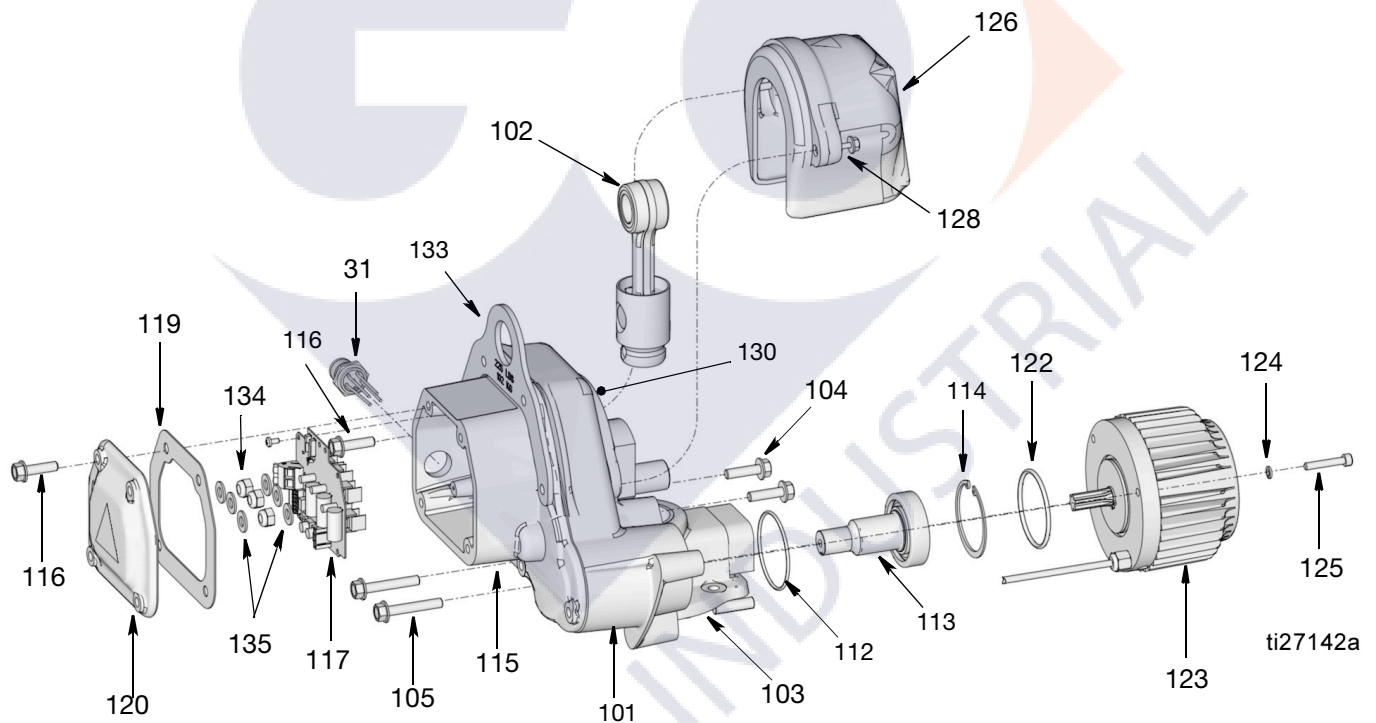
* Included in Control Board Kit 24T867.

❖ Included in Shroud Kit 24T866.

✓ Included in Motor Kit 24T862

\$ Included in Motor Control Board Seal Kit 17H538

NOTE: Kit 17H538 only includes quantity 4 - #116 Screws.



HP Model Pump Lower

Ref. No.	Part No.	Description	Qty
2	24T897	KIT, adapter, pump	1
201	15C530	NUT, retainer	1
202	◆	PACKING, u-cup, throat, hp	1
204	15C537	CYLINDER, pump	1
205	16N718	CYLINDER, spacer, 35/60#	1
	16N686	CYLINDER, spacer, 90/120#	1
	16T753	CYLINDER, spacer, 400#	1
206	◆	GASKET, seal	2
207	◆	SEAL, intake	1
208	192539	CYLINDER, shovel	1
209	◆	O-RING	1
211	◆	SEAL, retainer	1
212	16N719	ROD, displacement, 35/60#	1
	16N687	ROD, displacement, 90/120#	1
	16T754	ROD, displacement, 400#	1
213	15G098	ROD, piston	1
214	◆	SEAL, piston	1
215	15F296	ROD, shovel, 225, hp	1
216	16W249	PISTON, shovel, 50:1 hp	1
217	◆	PIN, straight	2

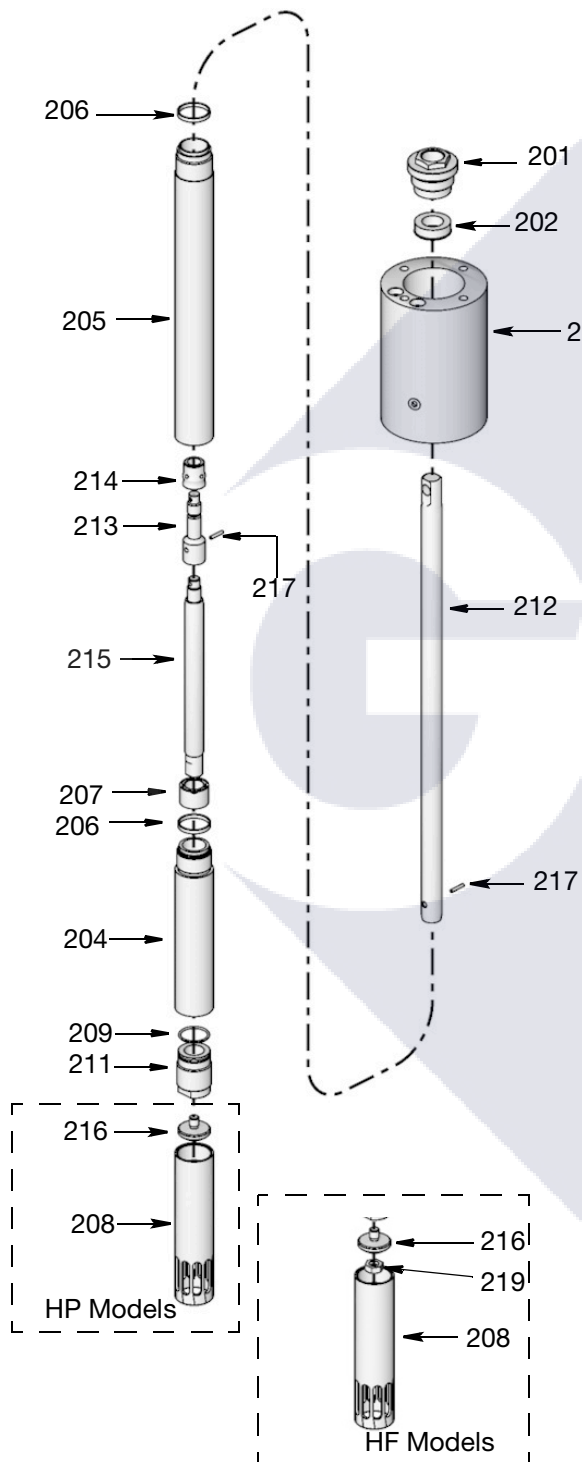
◆ Included in Seal Kit 24T860.

HF Model Pump Lower

Ref. No.	Part No.	Description	Qty
2	24T898	KIT, adapter, pump	1
201	16F947	NUT, retainer	1
202	†	PACKING, u-cup	1
204	16F774	CYLINDER, pump	1
205	16T704	CYLINDER, 90/120#, spacer	1
	16T818	CYLINDER, spacer, 400#	1
	16T819	CYLINDER, spacer, 35/60#	1
206	†	GASKET	2
207	†	SEAL, intake	1
208	16F775	CYLINDER, shovel	1
209	†	O-RING	1
211	†	SEAL, retainer	1
212	16T703	ROD, displacement, 90/120#	
	16T810	ROD, displacement, 400#	1
	16T811	ROD, displacement, 35/60#	1
213	16F771	ROD, piston, 50:1	1
214	†	SEAL, piston	1
215	16F943	ROD, priming	1
216	16F944	PISTON, shovel, 50:1 hp	1
217	†	PIN, straight	2
219	16C022	NUT, hex	1

† Included in Seal Kit 24T861.

Pump Lower Parts



Cable Harness Kits

Part No.	Description
77X545	CABLE, power, straight, 15 feet. Use with 77X551
77X546	CABLE, power, straight, 15 feet, with vent valve. Use with 77X551
24N402	CABLE, 6 ft, vent valve, 2 pin for vent valve control
77X551	KIT, connector, front mount

Repair Kits

Part No.	Description
24T860	KIT, seal, HP models
24T861	KIT, seal, HF models
24T862	KIT, motor replacement
24T863	KIT, tube-in-tube, 60 pound
24T864	KIT, tube-in-tube, 90 pound
24T865	KIT, tube-in-tube, 400 pound
24T866	KIT, shroud
24T867	KIT, control board replacement
24T897	KIT, adapter, pump, HP models
24T898	KIT, adapter, pump, HF models
17H538	KIT, motor control board seal

Accessories

Part No.	Description	Related Manual
77X522	Low Level and Dipstick	332515
77X511	Followers Plate, 120# tank / reservoir	312738
77X512	Followers Plate, 400# tank / reservoir	312738
77X514	Cover, 120# tank / reservoir	312738
77X515	Cover, 400# tank / reservoir	312738
77X500	Followers Plate - 60# Tank	332517
77X513	Mounting Bracket for 35# Bucket	332517
77X510	Followers Plate, 35# Bucket	332517
77X530	Dip Stick, 90#	332515
77X531	Dip Stick, 60#	332515
77X540	Vent Valve, pump mounted	332519
77X535	60 lb Tank	332540
77X536	90 lb Tank	332540
16X171	KIT, outlet manifold	NA
16V999	VALVE, pressure relief, 5000 psi (34.47 MPa, 344.7 bar)	NA
115122	VALVE, pressure relief, 4000 psi (27.6 MPa, 276 bar)	NA

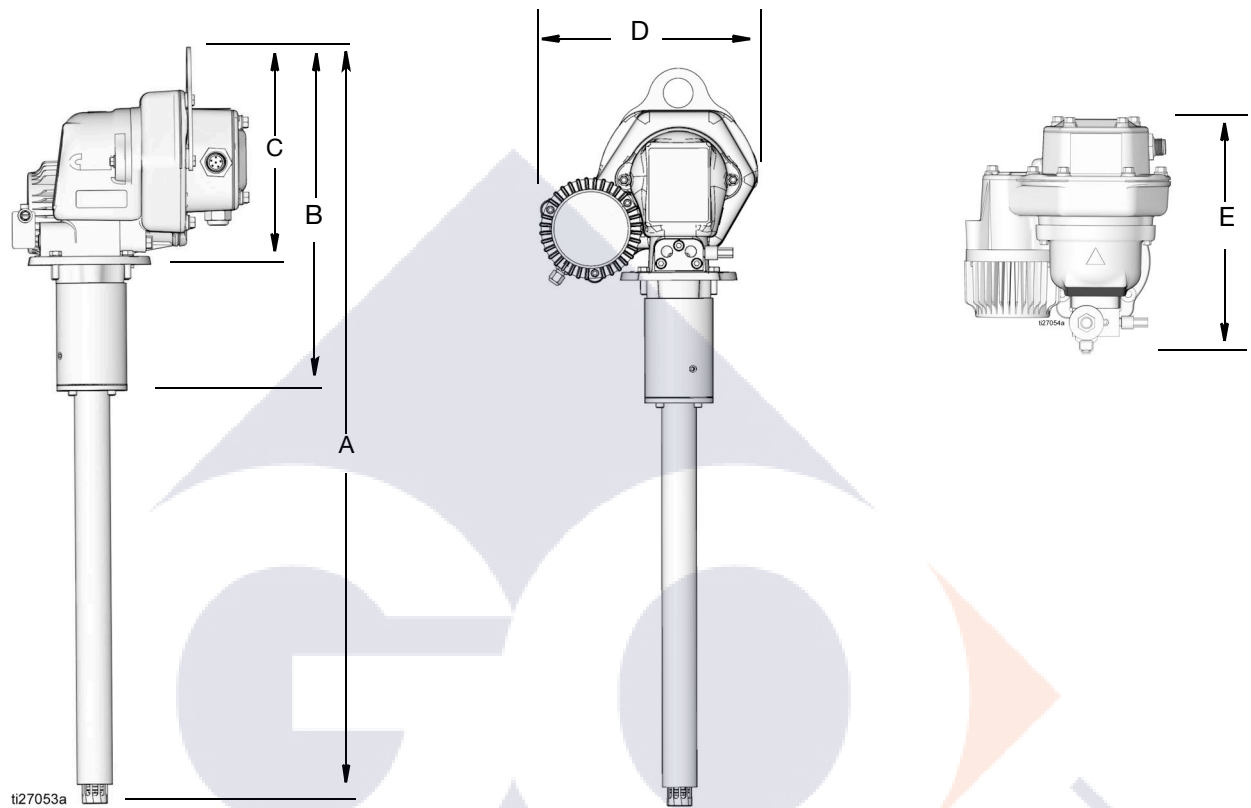
Technical Specifications

Dyna-Star HP or HF Lubrication Pump		
	US	Metric
Maximum Working Pressure		
HF Models	3500 psi	24.1 MPa, 241 bar
HP Models	5000 psi	34.47 MPa, 344 bar
Electrical Requirements		
All Models	24VDC	
Wire Terminal AWG Size for Control Board	24 to 10 AWG	
Input Voltage Range		
24 VDC	18 to 32 VDC	
ON/OFF Signal Voltage Range and Current		
Voltage Range	5 to 32 VDC	
Drive Resistance	1.1K	
Peak Operating Current		
24 VDC	35A	
Peak Power		
24 VDC	720W	
Pump Output		
HF Models	See Performance Charts, beginning on page 42	
HP Models		
Weight - Pump Only		
35 - 60 lb Tank / Reservoir	50 lb.	22.7 kg
90 - 120 lb Tank / Reservoir	55 lb.	25.0 kg
400 lb Tank / Reservoir	60 lb.	27.2 kg
Wetted Parts		
Pump Wetted Parts	steel, polyurethane, acetal, buna-N, aluminum, polyester elastomer	
Operating Temperature		
HP Models	-40° to 149°F	-40° to 65°C
HF Models	14° to 149°F	-10° to 65°C
Storage Temperature HP and HF Models	-40° to 149°F	-40° to 65°C
Humidity Level	90%	
IP Rating	IP69K**	
Audible Sound Pressure*		
1000 psi (6.89 MPa, 58.95 bar) Models	70.7 dB(A)	
2000 psi (13.79 MPa, 137.9 bar) Models	71.4 dB(A)	
3000 psi (20.68 MPa, 206.84 bar) Models	71.4 dB(A)	
4000 psi (27.58 MPa, 275.79 bar) Models	71.2 dB(A)	
5000 psi (34.47 MPa, 374.74 bar) Models	70.6 dB(A)	
Connector		
Front mount connector	M23, see page 11	

*Sound power was measured per ISO-9614-2.

**IP69K specifies no ingress of high pressure water at 1150-1500 psi at 4 - 6 in. away.

Dimensions



Ref	60 Pound Models		90 lb Models		400 lb Models	
	US (inch)	Metric (mm)	US (inch)	Metric (mm)	US (inch)	Metric (mm)
A	29	737	36.5	927	44.3	1125
B	16.8	427	16.8	427	16.8	427
C	10.6	268	10.6	268	10.6	268
D	11.0	279	11.0	279	11	279
E	11.1	283	11.1	283	11.1	283

Performance Charts

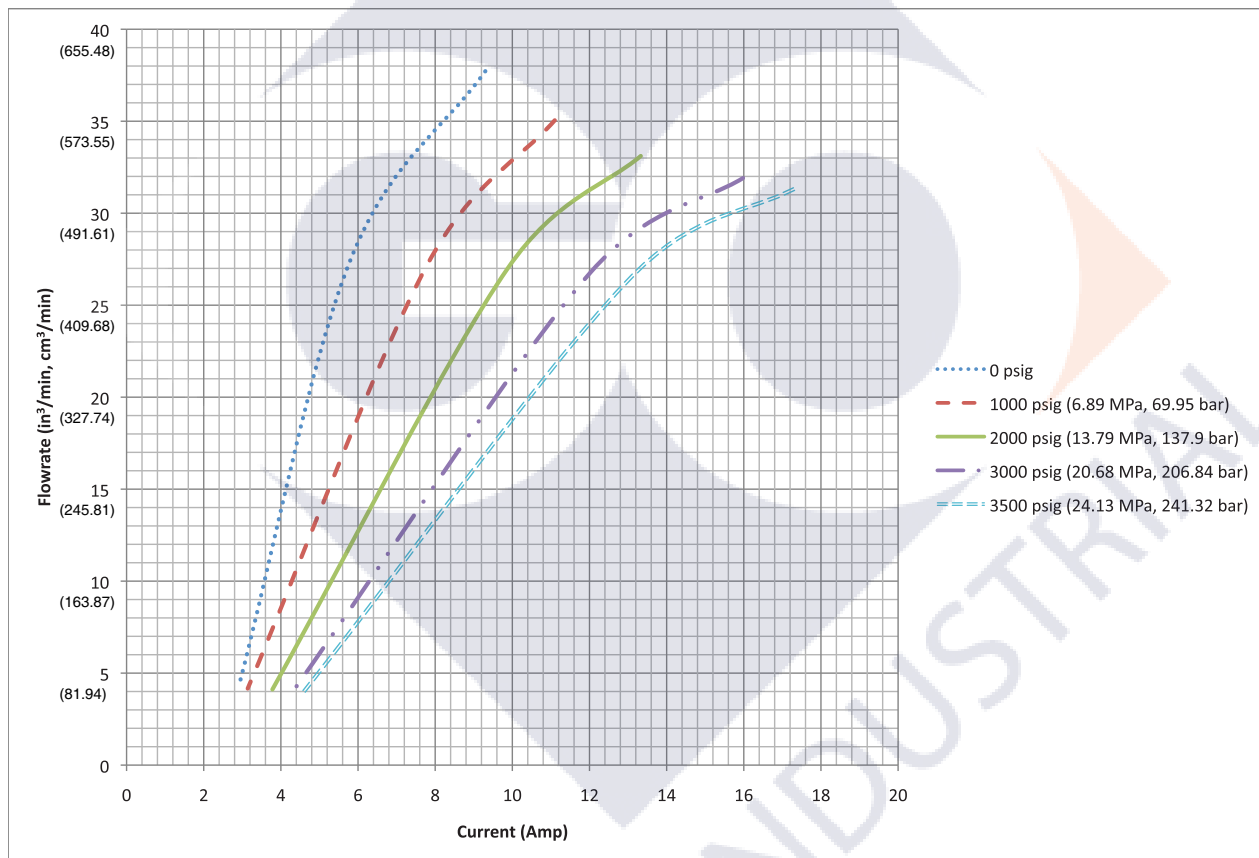
To find the Current (Amp) at a specified Flow Rate (in³/min.):

1. Locate the specified Flow Rate on the vertical axis.
2. Follow the horizontal line to the intersection with the System Operating Pressure.
3. Follow the vertical line down to determine the average current required.

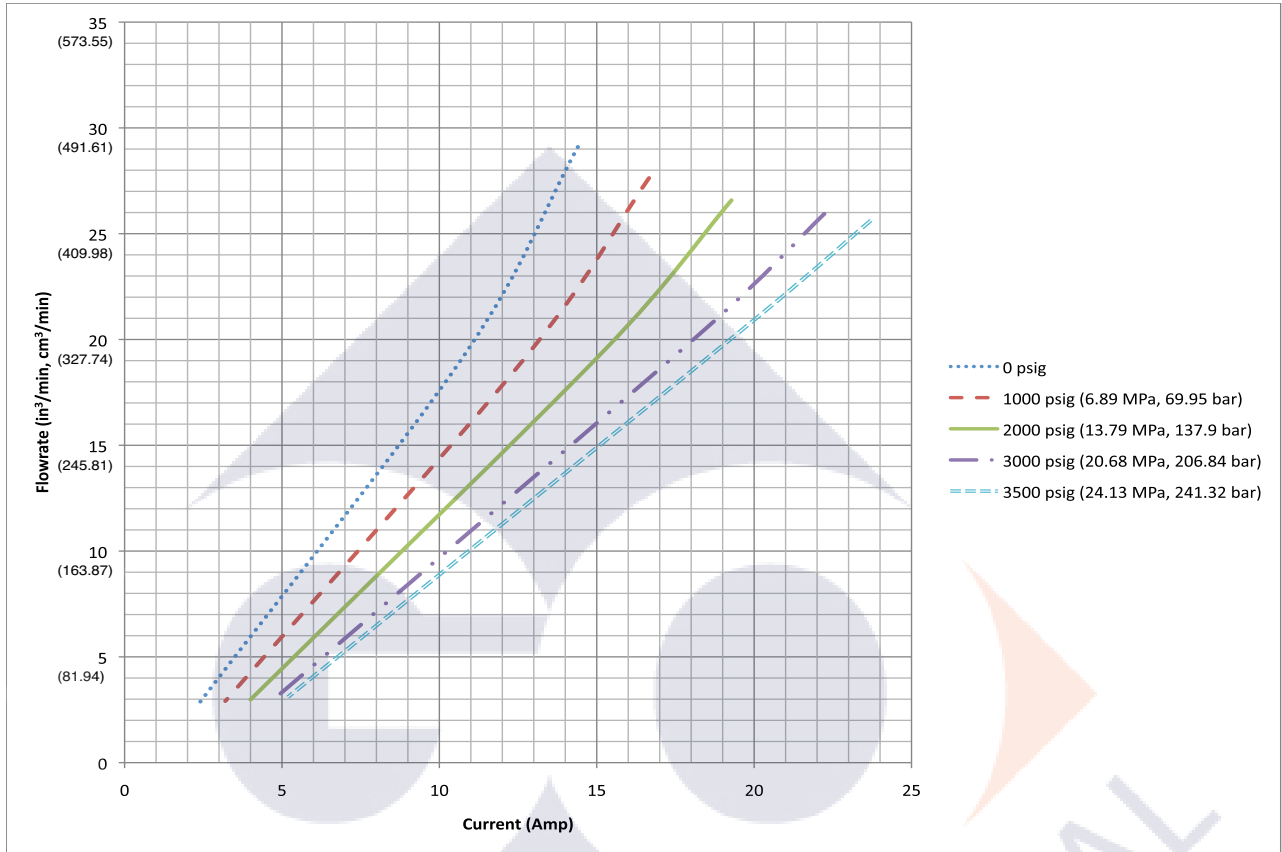
To find the Flow Rate (in³/min.) at a specified current (Amp):

1. Locate the specified Current on the horizontal axis.
2. Follow the vertical line up to the intersection with the System Operating Pressure.
3. Follow the horizontal line across to determine the Flow Rate.

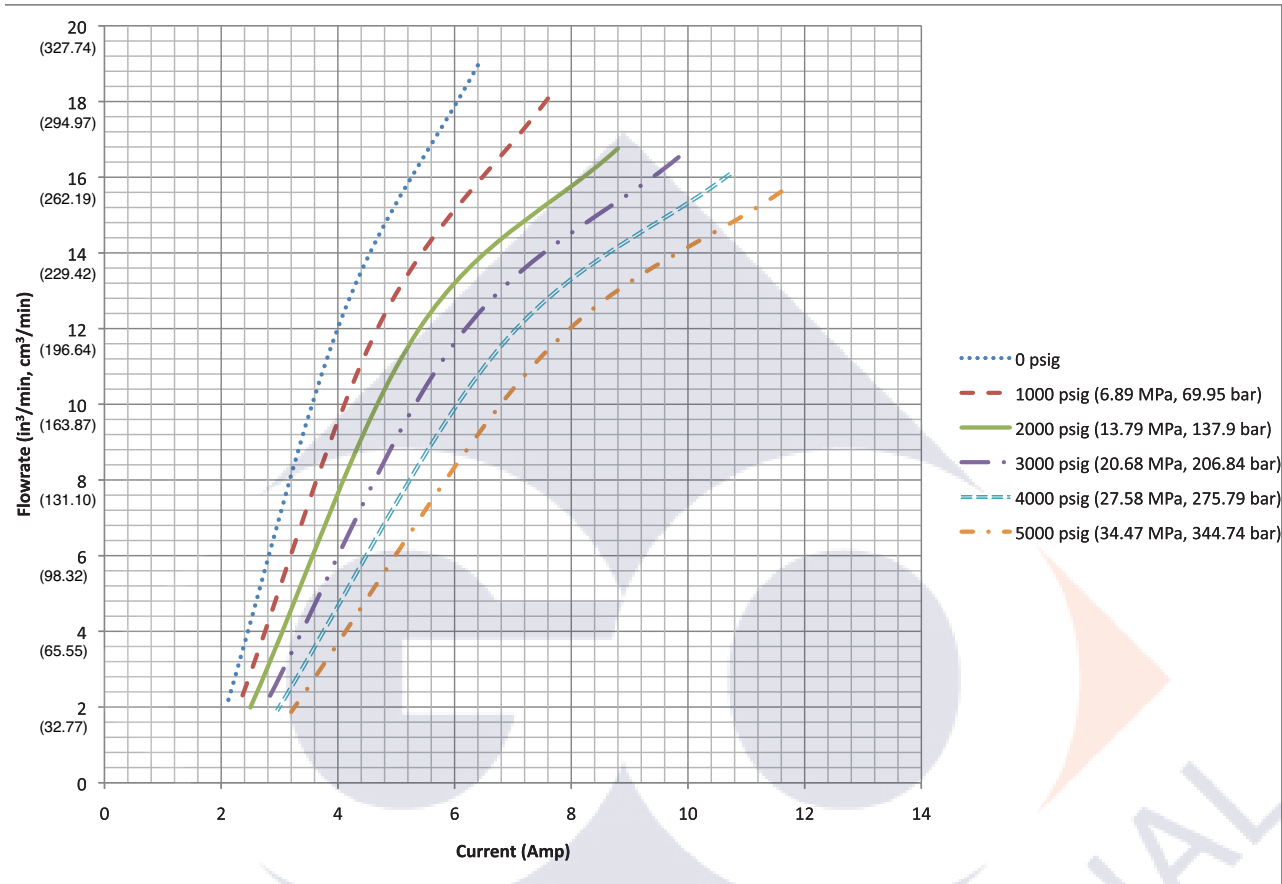
Graph 1: HF Model at Ambient Temperature

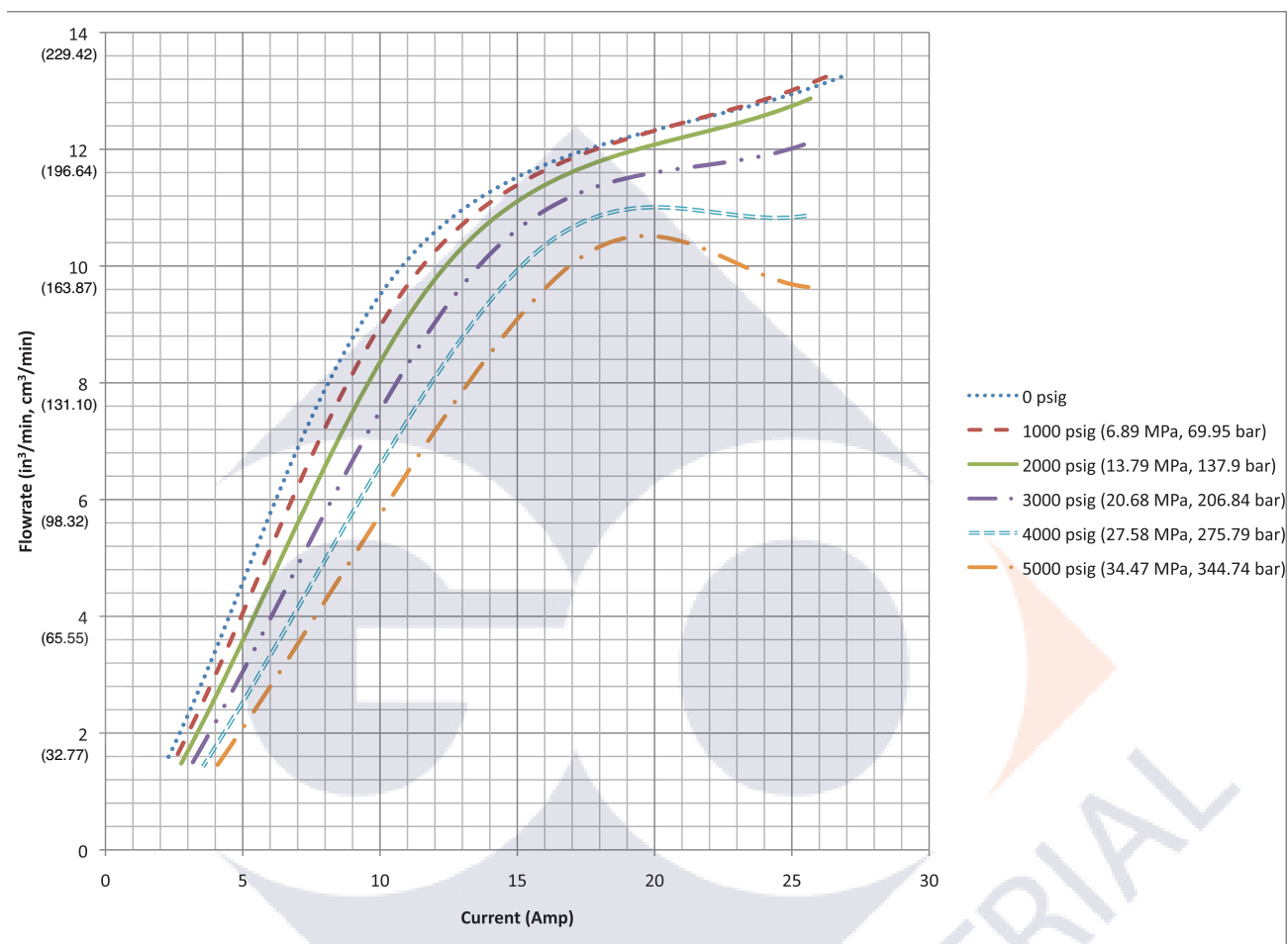


Graph 2: HF Model at 14°F (-10°C)



Graph 3: HP Model at Ambient Temperature



Graph 4: HP Model at -40°F (-40°C)

California Proposition 65

CALIFORNIA RESIDENTS

⚠ WARNING: Cancer and reproductive harm – www.P65warnings.ca.gov.

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Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Original instructions. This manual contains English. MM 332514

Graco Headquarters: Minneapolis

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