

EN

Pressure Relief Procedure

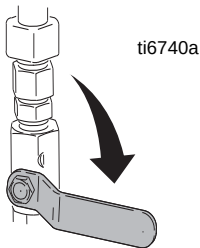


Follow the Pressure Relief Procedure whenever you see this symbol.

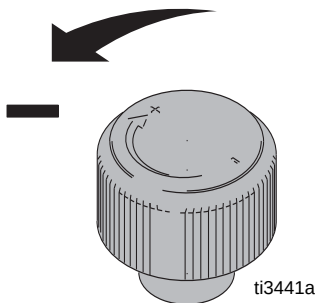
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This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop spraying and before cleaning, checking, or servicing the equipment.

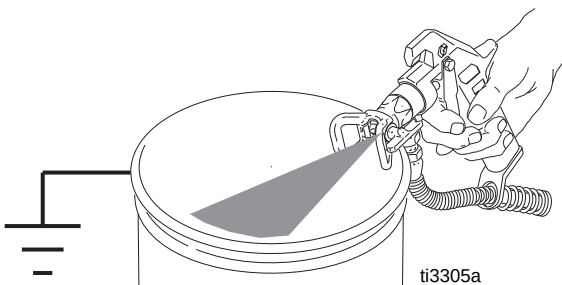
1. Perform **Grounding Procedure** if using flammable materials.
2. Set pump valve **OFF**. Turn engine **OFF**.



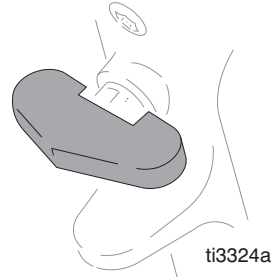
3. Turn pressure control to lowest setting.



4. Trigger gun to relieve pressure.



5. Engage gun trigger safety.

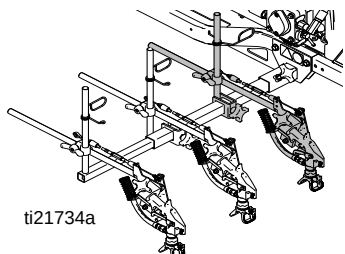


6. Turn prime valve down.

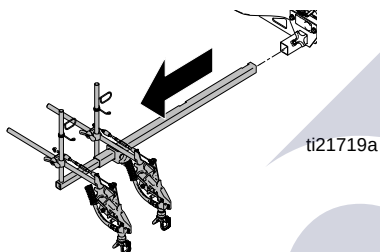


Installation

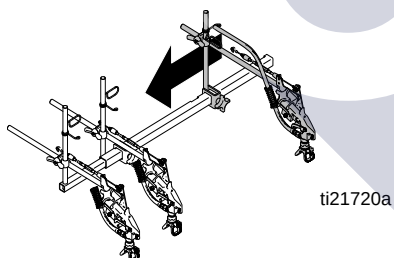
1. Perform **Pressure Relief Procedure**, page 2.
2. Install extension clamp support bracket (9).



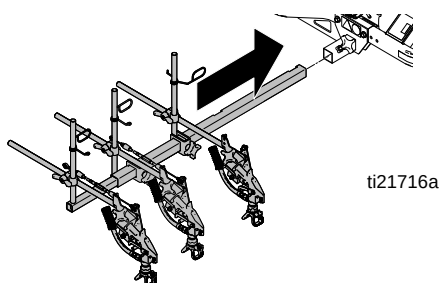
3. Pull out existing gun arm support bracket.



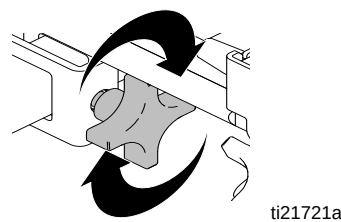
4. Slide extension clamp onto existing gun arm support bracket.



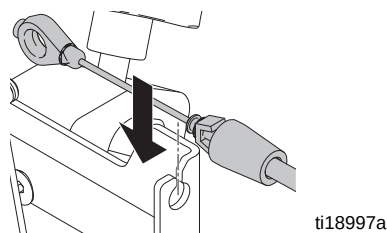
5. Install existing gun support bracket.



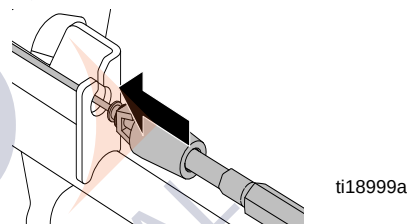
6. Install extension support bracket (9) and tighten the clamp.



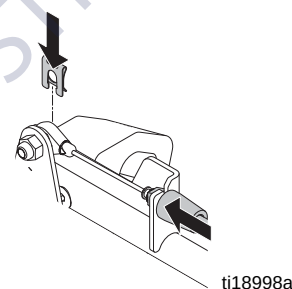
7. Install exposed cable through cable bracket slot.



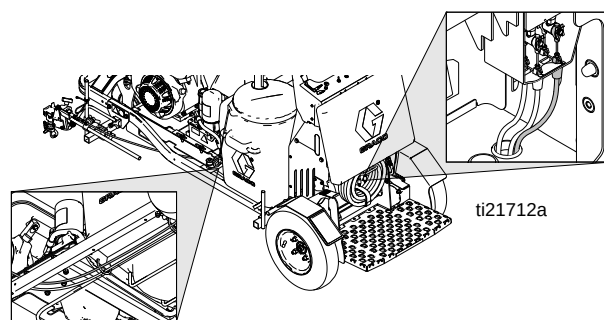
8. Insert plastic cable retainer into cable bracket hole.



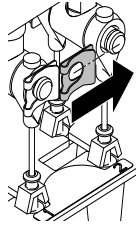
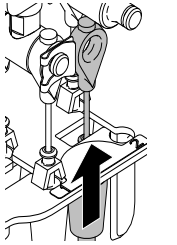
9. Install cable end onto trigger plate pin and install clip.



10. Route cable around unit and up through cable holes behind hose mount. Use tie straps (16) to secure cable to unit.



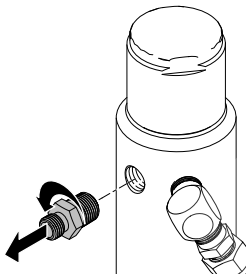
11. Route cable end loop through rectangular hole in bracket and insert plastic cable retainer into the slot-hole on the actuator bracket. Install cable end onto actuator rod and install clip.



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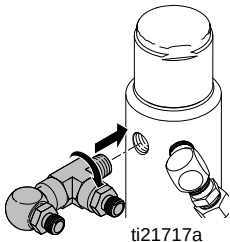
NOTE: Each gun actuator is capable of operating two cables. For either gun installation, attach cable to the actuator rod.

12. Remove plug from filter.

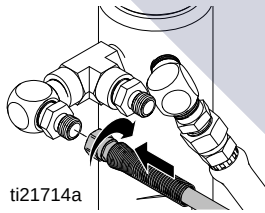


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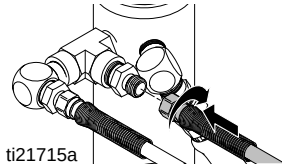
13. Connect paint hose to filter. Connect adapter fittings (5, 7, 18) to filter. Connect hose (10) to adapter nipple (18).



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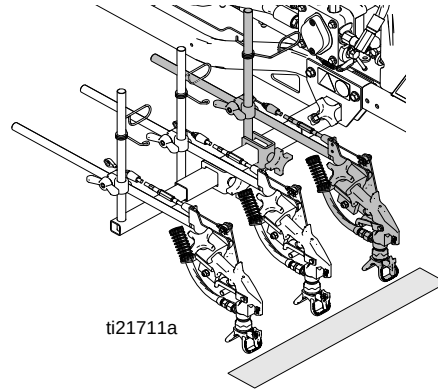


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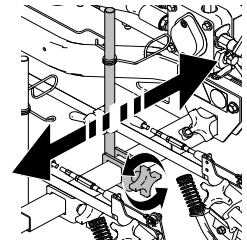
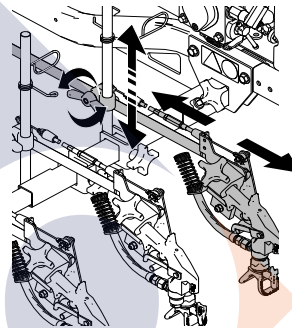
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14. Align guns.



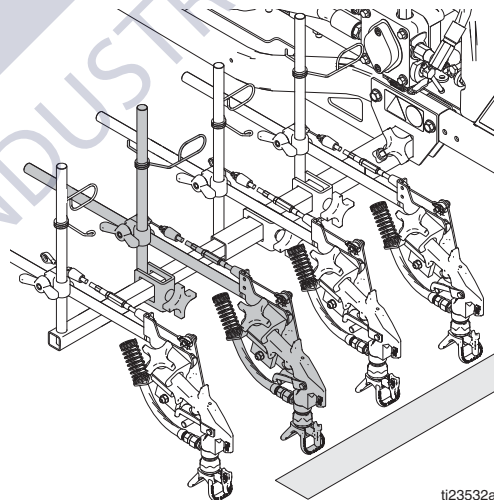
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15. Position guns (up/down, forward/reverse, left/right).



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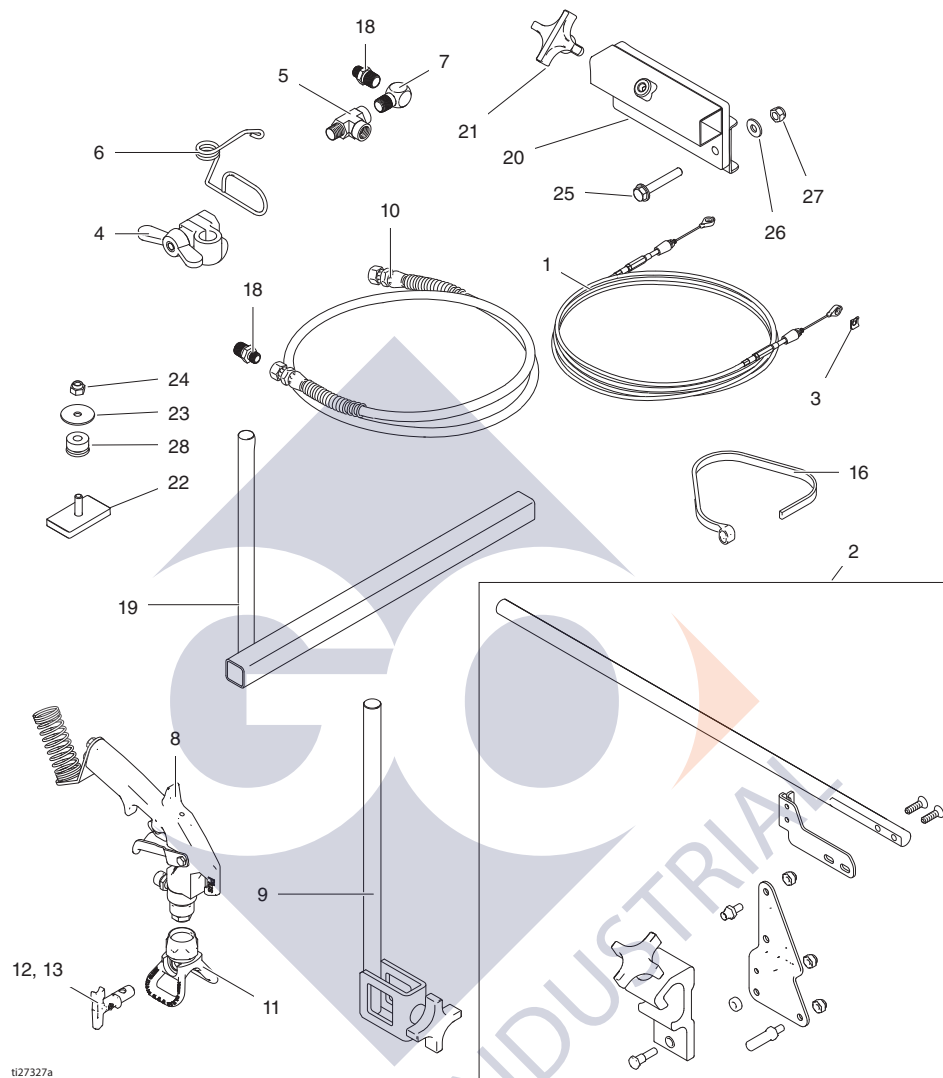
16. Fourth Gun Placement: Mount spacer (22) to support bracket(9). Mount support bracket (9) to small existing gun arm support.



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17. Pointer Mount (opposite side) included to allow flexibility in position the pointer.

Parts



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Ref.	Part	Description	Qty	Ref.	Part	Description	Qty
1	16M671	CABLE, gun, solenoid	1	14	222385	TAG, warning	1
2	24M638	BAR, gun holder, LL IV 250 SPS	1	16		STRAP, tie	1
3	126111	RETAINER, clip, external, 8mm	1	18	196177	ADAPTER, nipple	2
4	287566	KIT, clamp	1	19	24U759	HOLDER, 3rd gun (opposite side)	1
5	124490	FITTING, tee, street	1	20	24N170	BRACKET, mount, pointer	1
6	188135	GUIDE, cable	1	21	111145	KNOB, pronged	2
7	196179	FITTING, elbow, street	1	22	16Y970	SPACER, gun support	1
8	235457	GUN, flex, basic	1	23	159346	WASHER	1
9	16T552	HOLDER, 3rd gun (same side)	1	24	102040	NUT, lock, hex	1
10	245798	HOSE, cpld, 1/4 in. x 7 ft	1	25	114653	SCREW, cap, flange head	2
11	243161	GUARD, RAC 5	1	26	100527	WASHER, plain	6
12	LL5319	TIP, spray, RAC 5, striping	1	27	111040	NUT, lock, insert, nylock, 5/16	2
13	286421	TIP, spray, RAC 5	1	28	118887	HOSE, air	1



*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 332561

Graco Headquarters: Minneapolis

International Offices: Belgium, China, Japan, Korea

GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA
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