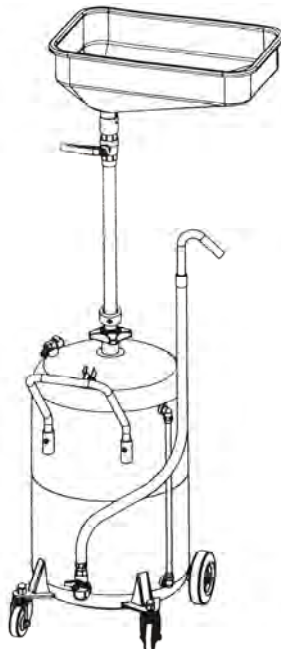




**OWNER'S MANUAL
PRODUCT CODE: 1046**

**SELF EVACUATING OIL DRAINER
65 LITRE**



Tank Size	Collection Bowl Capacity	Working Pressure	Max Height	Min Height	Weight
65L	18L	11.65psi (0.8 Bar)	1760mm	1240mm	23kg (empty)

WARNING

IMPORTANT: READ ALL INSTRUCTIONS BEFORE USE



WARNING

The instructions and warnings contained in this manual should be read and understood before using or operating this equipment. Do not allow anyone to use or operate this equipment until they have read this manual and have developed a thorough understanding of how this equipment works. Failure to observe any of the instructions contained in the manual could result in severe personal injury to the user or bystanders, or cause damage to the equipment and property. Keep this manual in a convenient and safe place for future reference.

Whilst every effort has been made to ensure accuracy of information contained in this manual, the Tradequip policy of continuous improvement determines the right to make modifications without prior warning.

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SAFETY INSTRUCTIONS



SAFETY OPERATING INSTRUCTIONS

- Do not extract flammable liquids.
- Do not expose the reservoir to ANY source of heat.
- While extracting high temperature oils, keep hands and face well protected.
- Only use this device for the purpose for which it has been designed.
- Do not modify any component of this equipment.
- Only use Tradequip spare parts.
- Never fill the reservoir over the maximum level indicated on the gauge.

ASSEMBLY, OPERATION, PREVENTITIVE MAINTENANCE

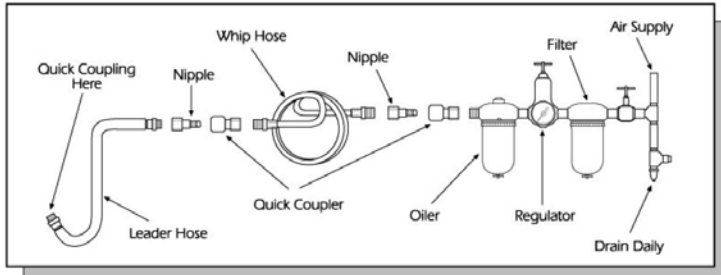
1. FEATURES

The Tradequip Self Evacuating Oil Drainer is widely used for collecting various types of used oil from machinery, vehicles etc.

2. ASSEMBLY

- **Unpacking:** after removing the packing material, make sure the product is in perfect condition and that there are no visible damaged parts. If in doubt, do not use the oil drainer and contact the dealer from whom it was purchased. The packaging materials (plastic bags, polystyrene etc.), must be disposed of in an appropriate refuse collection container. These materials must not be left within the reach of children as they are potential sources of danger.
- **Handle Assembly:** Slide the handle (14) into the sockets and lock in place with the bolts (16).
- **Oil Pan and Pipe Assembly:** Attach the oil tray (13) to the connecting pipe (11) and ball valve assembly (12). Wrap the screw thread of oil tray with PTFE thread seal tape and screw up into 1" Ball Valve (12). Screw Rubber Nut (08) onto thread of tank (01) ensure that sealed ring (06) and plastic hoop (07) are fitted. Insert the connecting oil pipe into tank (01). Adjust the height of oil pan to the desired height, screw down Rubber nut (08) and lock tighten loop (10), on pipe using bolts (09).
- **Drain Outlet Hose Assembly:** Attach the emptying hose and in-line ball valve (03) to the tank outlet. Use some PTFE tape (not supplied) on the threads to obtain a good seal. Tighten securely with a suitable size spanner.

– Typical Air Supply Assembly:



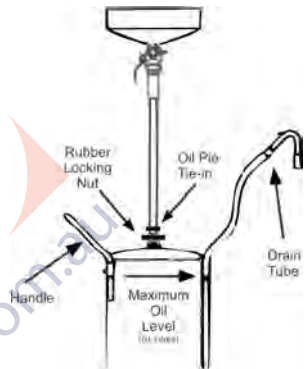
3. BEFORE USE

Prior to each use conduct a visual inspection by checking for abnormal conditions, such as cracked welds, leaks, and damaged, loose, or missing parts.

4. OPERATION

4.1. TO DRAIN OIL:

With locking rubber nut fully open, set the drain bowl to desired height and lock in place. Then tighten the grub screws on the oil pipe tie in. Drain oil into bowl/tank assembly. Check sight gauge tube on back side of tank frequently. **DO NOT** fill tank above maximum oil level as shown.

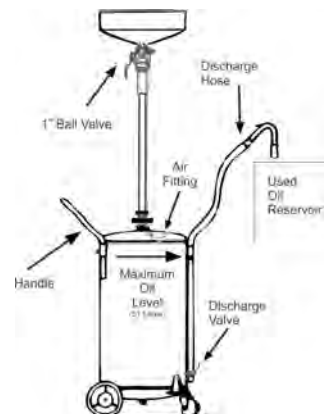


4.2. TO TRANSPORT TANK

Always use the tank handle to transport the tank assembly and ensure the ball valve is fully open.

4.3. EVACUATING WASTE OIL

Evacuate used oil from tank when maximum oil level is obtained. **DO NOT** fill tank above maximum oil level as indicated. Close ball valve fully (valve handle in horizontal position), and place nozzle **SECURELY** into used oil collection reservoir. Connect air to inlet fitting and discharge oil. **MAXIMUM AIR PRESSURE SHOULD NOT EXCEED 11.6 psi.** Open discharge valve on discharge hose. Never leave unit unattended when evacuating oil, immediately disconnect air supply when oil is no longer discharging into reservoir.



5. INSPECTION

Prior to each use conduct a visual inspection checking for abnormal conditions, such as cracked welds, leaks, and damaged, loose, or missing parts.

6. STORAGE

This Self Evacuating Oil Drainer should always be stored in a dry location on a level surface.

7. MAINTENANCE

- Prior to each use ensure pressure relief valve is operating freely.
- Regularly clean tank, in-line ball valve and oil tray.

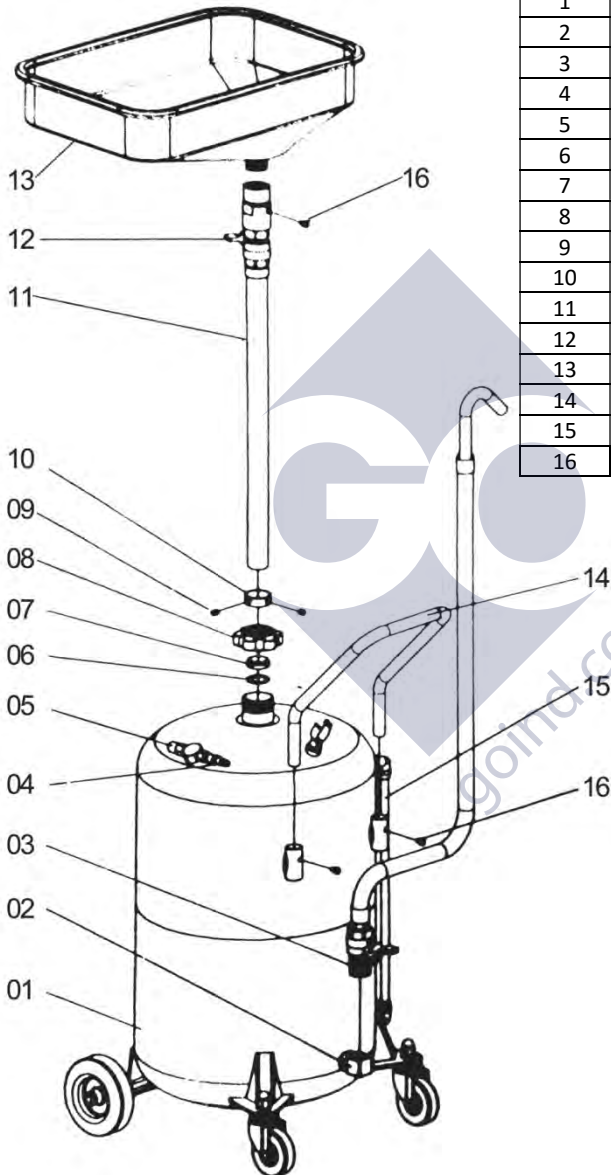
8. SERVICE & REPAIR

Any Self Evacuating Oil Drainer found damaged in any way, or found to be worn or operates abnormally should be removed from service until repaired by an authorised service agent. Owners and / or operators should be aware that repair of this product may require specialised equipment and knowledge. Only authorised parts, labels, decals shall be used on this equipment. Annual inspection of the Self Evacuating Oil Drainer is recommended and can be made by an authorised repair facility to ensure that your equipment is in optimum condition and that the equipment has the correct decals and safety labels specified by the manufacturer.

TROUBLESHOOTING

Problem	Action
Oil does not drain into tank	<ol style="list-style-type: none"> 1. Check if ball valve (12) is open 2. Check if oil pipe is blocked 3. Check if tank is full
Oil does not self evacuate	<ol style="list-style-type: none"> 1. Check if discharge valve (03) is open 2. Check if air pressure delivery is 11.6psi (0.8 Bar) 3. Check if pressure relief valve is working correctly 4. Check if discharge hose is blocked 5. Check if evacuating hose is blocked

PARTS LIST



Part #	Description	QTY
1	Tank	1
2	Tie-in Oil Pipe	1
3	1/2" Ball Valve	1
4	Tie-in of Instant Pipe	1
5	Security Valve	1
6	Sealed Ring	1
7	Plastic Loop	1
8	Rubber Nut	1
9	Tank	2
10	Tie-in Oil Pipe	1
11	1/2" Ball Valve	1
12	Tie-in of Instant Pipe	1
13	Oil Tray	1
14	Handle	1
15	Oil Ruler	1
16	Bolt	3

WARRANTY

Tradequip products have been carefully tested and inspected before shipment and are guaranteed to be free from defective materials and workmanship for a period of 12 months from the date of purchase except where tools are hired out when the guarantee period is ninety days from the date of purchase.

Should the machine develop any fault, please return the complete tool to your nearest authorised warranty repair agent or contact TQB Brands Pty Ltd Warranty team – warranty@tqbbrands.com.au.

If upon inspection it is found that the fault occurring is due to defective materials or workmanship, repairs will be carried out free of charge. This guarantee does not apply to normal wear and tear, nor does it cover any damage caused by misuse, careless or unsafe handling, alterations, accident, or repairs attempted or made by any personnel other than the authorised TQB Brands Pty Ltd repair agent.

This guarantee applies in lieu of any other guarantee expressed or implied and variations of its terms are not authorised.

Your TQB Brands Pty Ltd guarantee is not effective unless you can produce upon request a dated receipt or invoice to verify your proof of purchase within the 12 month period.

Consumer Guarantee

Our goods come with a guarantee that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.