Operation, Parts



DutyMax EH/GH™230/300, DH230 HD Hydraulic Sprayers

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For professional use only.

Not approved for use in explosive atmosphere or hazardous locations. For portable airless spraying of architectural paints and coatings.

3300 psi (22.8 MPa, 228 bar) Maximum Working Pressure See page 3 for model information, including maximum working pressure and approvals.



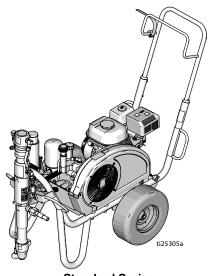
Important Safety Instructions

Read all warnings and instructions in this manual and in related manuals. Be familiar with the controls and the proper usage of the equipment. Save these instructions.

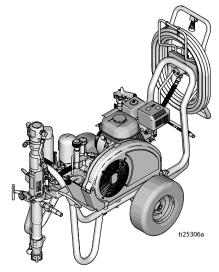
Related Manuals:

308491 DutyMax DH/GH230 Gun 334654 Pump

309495 DutyMax GH300 Gun 310812 Electric Motor







ProContractor Series

Use only genuine Graco replacement parts.

The use of non-Graco replacement parts may void warranty.



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Troubleshooting



















Problem	Cause	Solution
Internal combustion engine pulls hard (won't start)	Hydraulic pressure is too high	Turn hydraulic pressure knob counterclockwise to lowest setting
Gasoline engine does not start	Switch OFF, low oil, no gasoline	Consult engine manual
	Fuel shut off valve closed	Open fuel shut off valve
Gasoline engine does not work properly	Faulty engine	Consult engine manual
	Elevation	Refer to Engine Repair Kit, 4.0 hp - 288678 / 5.5 hp - 248943 / 6/5 hp - 248944 / 9.0 hp - 248945
Diesel engine does not start	No fuel Incorrect injection timing, rings worn or sticking.	Consult engine manuals
Diesel engine does not work	Faulty engine	Consu <mark>lt eng</mark> ine manuals
properly	Poor fuel quality	Drain <mark>fuel</mark> tank and replace fuel with good clean fuel
Internal combustion engine	Hydraulic pump valve is OFF	Set hydraulic pump valve ON
operates, but displacement pump does not operate	Pressure setting too low	Increase pressure, page 18
	Displacement pump outlet filter (if used) is dirty or clogged	Clean the filter
	Tip or tip filter (if used) is clogged	Remove tip and/or filter and clean
	Hydraulic fluid too low	Shut off sprayer. Add fluid*. See page 16
	Belt worn or broken or off	Replace.
	Hydraulic pump worn or damaged	Bring sprayer to Graco distributor for repair
	Dried paint seized paint pump rod	Service pump. See manual 334654
	Hydraulic motor not shifting	Set pump valve OFF. Turn pressure down. Turn engine OFF. Pry rod up or down until hydraulic motor shifts.
Displacement pump operates, but output is low on upstroke	Piston ball check not seating properly	Service piston ball check. See manual 334654
	Piston packings worn or damaged	Replace packings. See manual 334654

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Troubleshooting

Problem	Cause	Solution
Displacement pump operates, but output is low on down stroke and/or on both strokes	Piston packings worn or damaged	Tighten packing nut or replace packings. See manual 334654
	Intake valve ball check not seating properly	Service intake valve ball check. See manual 334654
	Suction tube air leak	
	Hydraulic oil filter is dirty	Replace filter.
Paint leaks and runs over side of wet cup	Loose wet cup	Tighten wet cup enough to stop leakage
	Throat packings worn or damaged	Replace packings. See manua 334654
Excessive leakage around hydraulic motor piston rod wiper	Piston rod seal worn or damaged	Replace these parts. See manual 334654
Fluid delivery is low	Pressure setting too low	Increase pressure, page 18
	Displacement pump outlet filter (if used) is dirty or clogged	Clean or replace.
	Contractor gun filter (if used) is dirty or clogged	Clean or replace.
	Intake line to pump inlet is not tight	Tighten.
	Hydraulic motor is worn or damaged	Bring sp <mark>rayer</mark> to Graco distribut <mark>or</mark> for repair.
	Large pressure drop in fluid hose	Reduce length or increase diameter.
The sprayer overheats	Paint buildup on hydraulic components	Clean
	Oil level is low	Fill with oil. See page 16
Spitting from gun	Air in fluid pump or hose	Check for loose connections or siphon assembly, tighten, then reprime pump
	Loose intake suction	Tighten
	Fluid supply is low or empty	Refill supply container
Pump noise	Low hydraulic fluid level	Turn sprayer OFF. Add fluid*. See page 16
Electric motor does not operate	Power switch is not ON	Turn power switch ON
	Tripped circuit breaker	Check circuit breaker at power source. Reset motor switch

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Graco Standard Warranty

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

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Graco Information

For the latest information about Graco products, visit www.graco.com.

For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor or call 1-800-690-2894 to identify the nearest distributor.



All written and visual data contained in this document reflects the latest product information available at the time of publication.

Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 334606

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