





MADE IN ITALY Use and maintenance

EN

Uso y mantenimiento

ES

**BULLETIN MO164B ENES\_00** 



# ENGLISH

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## 1 GENERAL WARNINGS

Important precautions

To ensure operator safety and to protect the pump from potential damage, workers must be fully acquainted with this instruction manual before performing any operation.

Symbols used in the manual

The following symbols will be used throughout the manual to highlight safety information and precautions of particular importance:



ATTENTION

This symbol indicates safe working practices for operators and/or potentially exposed persons.

WARNING



This symbol indicates that there is risk of damage to the equipment and/or its components.



This symbol indicates useful information.

Manual preservation

This manual should be complete and legible throughout. It should remain available to end users and specialist installation and maintenance technicians for consultation at any time.

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## 2 FIRST AID RULES

Contact with the product

In the event of problems developing following EYE/SKIN CONTACT, INHALATION or INGESTION of the treated product, please refer to the SAFETY DATA SHEET of the fluid handled.

**Electrocution** 

disconnect the unit from the mains, or use a dry insulator as protection while moving the electrocuted person far from any conductor. Do not touch the electrocuted person with bare hands until he/she is far from any conductor. Ask qualified and trained people for help immediately

NOTE

**(** 

Please refer to the safety data sheet for the product

SMOKING PROHIBITED



When operating the dispensing system and in particular during refuelling, do not smoke and do not use open flame.



#### 3 GENERAL SAFETY RULES

Essential
protective
equipment
characteristics
Personal
protective
equipment that
must be work

Wear protective equipment that is: suited to the operations that need to be performed; resistant to cleaning products.



safety shoes;



close-fitting clothing;



protective aloves:



safety goggles;

Other equipment



instruction manual

Protective gloves



Prolonged contact with the treated product may cause skin irritation; always wear protective gloves during dispensing.

## 4 GENERAL INFORMATIONS

The K4O mechanical flow meter with oval gears has been designed to allow accurate measurement of oil or other liquids that are compatible with the component materials. The oval gears of the measuring chamber (see diagram) are moved by the fluid, and they activate the gear train housed in the lid of the flow meter body, which transmits the motion to the counter.

The counter is fitted with a total indicator, which cannot be reset, in litres or quarter gallons and with a partial indicator which can be reset using the button provided.

#### **ATTENTION**



To ensure correct and safe use of the flow meter, it is necessary to read and comply with the instructions and warnings contained in the present manual.

Incorrect installation or use of the flow meter could cause danger for people and things.

## 5 INSTALLATION

The K4O flow meter can be installed in any position, with flexible and rigid piping as well as directly on pumps and tanks.

The flow meter has one preset flow direction.

If solid particles get into the measuring chamber, they could prevent the correct operation of the oval gears.

Therefore, make provision to filter the fluid by installing a filter before the flow meter (recommended filter:  $400 \, \mathrm{n}$ ).



## 6 USE

Once installed, the K4O flow meter is ready for use. Press the RESET button until the partial indicator returns to zero.

The total indicator cannot be reset in any way. Make sure that, during use, the operating pressure does not exceed the valued indicated in the "Technical Data" section.

## 7 MAINTENANCE

If installed and used correctly, the K4O flow meter does not require any ordinary maintenance work. Inadequate filtration on the line before the flow meter could cause the measuring chamber to wear out or become clogged, which may consequently affect the accuracy of the flow meter. Should this problem arise (see "Problems, Causes and Solution" section), disassemble the measuring chamber as shown in the "Disassembly/Reassembly" section.

#### **ATTENTION**



Before disassembling, make sure that all the liquid has been removed from the flow meter and the pipes connected to it.

To carry out the required cleaning, use a soft brush or a small tool (a screwdriver for example), taking care not to damage the measuring chamber during cleaning.

Carefully inspect the flow meter and replace any damaged parts using only original spare parts, as shown in the "Spare Parts Exploded Diagram".

#### 8 DISASSEMBLY AND REASSEMBLY

The K4O flow meter can be easily disassembled into its main components, without having to separate the body from the piping.

#### **MEASURING CHAMBER**

To access the measuring chamber:

- A Remove the rubber protection
- **B** Unscrew the 6 screws located under the flow meter body
- C Remove the lid
- **D** Remove the gasket and the oval disk
- **E** Remove the gears

To reassemble the parts, carry out the above-mentioned steps in reverse order, taking particular to:

- Install the gasket seals correctly after having checked and lubricated them;
- Tighten the screws correctly;
- Ensure that, if you hold the flow meter with the inlet facing down, the outlet gear is on the right-hand side;
- Check that the oval gears are turning correctly;
- Check that the gears on the lid correspond with the that in the chamber outlet.



#### **TECHNICAL DATA** 9

DATA	REFERENCE	VALUE	
Mechanism		Oval Gears	
Flow Rate	Range	1 - 30 lit/min.	
Flow Rate		0,26 - 7,9 gal/min.	
Operating Pressure	Max	70 bar	
Bursting Pressure	Min	210 bar	
Storage Temperature	Range	-20 - +80 °C	
Storage Humidity	Max	85% RH	
Operating Temperature	Range	-10 - +60 °C	
Pressure loss with			
SAE 10W40 oil at 20°C	(bar)	O.7	
(15 l/min)			
Accuracy		+/- 1%	
Repetitivity	Typical	+/- O.2%	
Partial Indicator		3 + 1 digits	
Total Indicator		6 digits	
Resolution	(of the indication)	O.1 litres - O.1 quarts	
Connections	Inlet/Outlet	·" BSP - ·" NPT	
Weight		O,78 Kg	
Packaging Dimensions		160x130x115 mm	
Versions	- Indication in litres with GAS threaded inlet and outlet		
versions	- Indication in gallons with NPT threaded inlet and outlet		

#### 10 PROBLEMS, CAUSES AND SOLUTIONS

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Unsatisfactory	Measuring chamber is dirty or clogged	Clean the measuring chamber following
accuracy		the instructions shown in the "disassem-
		bly and reassembly" section
	Presence of air in the liquid	Identify and eliminate leaks in the suc-
		tion lines
Low flow rate	Measuring chamber is dirty or clogged	Clean the measuring chamber following
		the instructions shown in the "disassem-
		bly and reassembly" section
	Filter is clogged or dirty	Clean the filter

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#### 11 DISPOSAL

Foreword

If the system needs to be disposed, the parts which make it up must be delivered to companies that specialize in the recycling and disposal of industrial waste and, in particular:

Disposing of packing materials **Metal Parts** Disposal Disposal of electric and electronic components

The packaging consists of biodegradable cardboard which can be delivered to companies for normal recycling of cellulose.

Metal parts, whether paint-finished or in stainless steel, can be consigned to scrap metal collectors.

These must be disposed of by companies that specialize in the disposal of electronic components, in accordance with the indications of directive 2012/19/UE (see text of directive below).

European Directive 2012/19/UE requires that all equipment marked with this symbol



on the product and/or packaging not be disposed of together with non-differentiated urban waste. The symbol indicates that this product must not be disposed of together with normal household waste. It is the responsibility of the owner to dispose of these products as well as other electric or electronic equipment by means of the specific refuse collection structures indicated by the government or the local governing au-Disposing of RAEE equipment as household wastes is strictly forbidden. Such wastes must be disposed of separately.

Any hazardous substances in the electrical and electronic appliances and/or the mis-

use of such appliances can have potentially serious consequences for the environment and human health.

In case of the unlawful disposal of said wastes, fines will be applicable as defined by the laws in force.

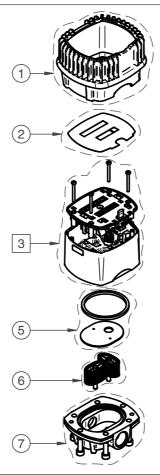
residing within the European Union

parts disposal

Miscellaneous Other components, such as pipes, rubber gaskets, plastic parts and wires, must be disposed of by companies specialising in the disposal of industrial waste.



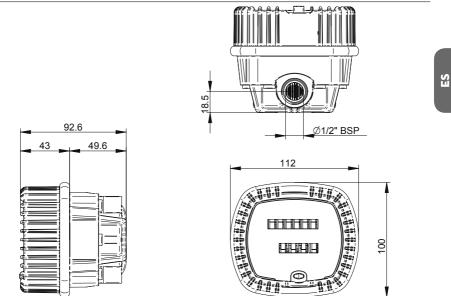
## 12 VISTAS EXPLODIDAS • EXPLODED DIAGRAM



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#### MEDIDAS DE OCUPACIÓN · OVERALL DIMENSION 13



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